



## Formulation and Evaluation of Herbal Toothpaste

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### 1. INTRODUCTION

Oral hygiene is an integral part of general health, as the mouth is considered the mirror of the body. Healthy teeth and gums are essential for nutrition, speech, appearance, and overall well-being. Dental plaque is a major contributor to oral diseases such as dental caries and periodontal disorders. The formation of plaque is a natural and continuous process which, if not controlled, can lead to serious health consequences.

Conventional toothpaste formulations have dominated the global market for decades, containing a combination of fluoride, synthetic antimicrobials, detergents, artificial sweeteners, preservatives, and flavoring agents. While effective, these formulations may cause adverse effects such as mucosal irritation, staining, and hypersensitivity.

In recent years, there has been a remarkable shift toward natural and herbal oral care products due to growing awareness of potential side effects associated with synthetic chemicals. Herbal toothpaste leverages centuries-old traditional knowledge of medicinal plants known for their antibacterial, anti-inflammatory, analgesic, and antioxidant properties.

The demand for herbal formulations has been driven by consumer preference for eco-friendly, biocompatible, and sustainable products. Ingredients like **Neem**, **Clove**, **Tulsi**, **Babul**, and **Mint** have demonstrated significant therapeutic potential in oral health management. Neem possesses potent antibacterial activity against oral pathogens. Clove oil is an age-old remedy for toothache and has antiseptic properties. Tulsi exhibits anti-inflammatory and antioxidant action, while Babul strengthens gums and prevents bleeding.

Formulating an herbal toothpaste requires careful selection and standardization of herbal extracts, combined with appropriate excipients to deliver acceptable organoleptic properties, stability, and effectiveness comparable to conventional preparations.

This project is focused on the development and evaluation of an herbal toothpaste formulation utilizing selected plant-based ingredients, with the aim of producing a safe, effective, and consumer-friendly product for maintaining oral hygiene.



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## 2. REVIEW OF LITERATURE

### 2.1 *Neem (Azadirachta indica)*

Neem is widely recognized in Ayurveda as “Arishta,” meaning “reliever of sickness.” Its leaves and bark have been used traditionally for dental care. Studies have shown that neem extract inhibits *Streptococcus mutans* and *Lactobacillus acidophilus*, key organisms in plaque formation. Its bioactive compounds such as nimbidin and azadirachtin exhibit strong antibacterial and anti-inflammatory activity.

### 2.2 *Clove Oil (Syzygium aromaticum)*

Clove oil has been used for centuries in dentistry for pain relief and disinfection. The principal component, eugenol, has analgesic, antiseptic, and anesthetic effects. Clove also inhibits the growth of oral pathogens and prevents bad breath.

### 2.3 *Tulsi (Ocimum sanctum)*

Tulsi is revered for its medicinal properties including antibacterial, antioxidant, and immunomodulatory effects. Research indicates that tulsi extract reduces plaque formation and gingival inflammation due to the presence of ursolic acid and eugenol.

### 2.4 *Babul (Acacia arabica)*

Babul bark powder is commonly used as a tooth-cleaning powder in rural India. Its astringent tannins help tighten gums, reduce inflammation, and prevent bacterial colonization.

### 2.5 *Mint (Mentha piperita)*

Mint provides a refreshing flavor and mild antibacterial activity. Menthol, its primary constituent, imparts cooling, deodorizing, and anti-inflammatory effects.

### 2.6 *Herbal Toothpaste in Literature*

Several studies have demonstrated that herbal toothpaste can significantly reduce plaque index, gingival bleeding, and microbial counts. Herbal formulations are increasingly incorporated into oral hygiene regimens due to their biocompatibility and broad-spectrum efficacy.

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## 3. AIM AND OBJECTIVES

### Aim:

To formulate and evaluate an herbal toothpaste containing selected medicinal plant extracts with proven antimicrobial and therapeutic properties.

### Objectives:

- To select appropriate herbal ingredients based on literature and traditional use.
- To prepare herbal extracts and formulate a toothpaste base.
- To evaluate physicochemical properties such as pH, spreadability, foamability, and stability.
- To assess antimicrobial activity against oral pathogens.
- To compare results with standard marketed toothpaste.

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## 4. METHODOLOGY

### 4.1 *Materials*

#### Herbal Ingredients:

- Neem leaf extract



- Tulsi leaf extract



- Babul bark extract



- Clove oil



- Mint oil



**Excipients:**

- Calcium carbonate



- Glycerin



- Sorbitol



- Sodium lauryl sulphate



- Xanthan gum



- Sodium benzoate
- Saccharin sodium

- Purified water

All ingredients were procured from authenticated suppliers.

#### ***4.2 Preparation of Herbal Extracts***

##### **Neem, Tulsi, and Babul Extracts:**

- Plant materials were shade-dried and coarsely powdered.
- 50 g of each powder was extracted with 70% ethanol using Soxhlet extraction for 8 hours.
- Filtrates were concentrated on a water bath and dried to obtain thick extracts.



#### ***4.3 Formulation of Herbal Toothpaste***

##### **Step 1: Base Preparation**

- Glycerin and sorbitol were mixed uniformly.
- Xanthan gum was added slowly to form a gel.
- Calcium carbonate was incorporated gradually under constant stirring.

##### **Step 2: Incorporation of Extracts**

- Dried extracts were dispersed in a small volume of water and added to the paste.

##### **Step 3: Addition of Surfactant and Additives**

- Sodium lauryl sulfate was dissolved separately and mixed in.
- Sodium benzoate and saccharin sodium were added.

##### **Step 4: Flavoring**

- Clove and mint oils were added last with continuous mixing.

##### **Step 5: Homogenization**

- The final mixture was homogenized until smooth and uniform.

##### **Step 6: Filling**

- Paste was packed in laminated tubes and sealed.



## 5. EVALUATION AND RESULTS

### 5.1 Organoleptic Properties

#### Parameter Observation

Color	Light brown
Odor	Characteristic herbal
Taste	Pleasant, mild herbal
Texture	Smooth, no grittiness

### 5.2 Physicochemical Evaluation

Parameter	Result
pH	7.0
Spreadability	5.4 cm
Foaming Ability	75 ml
Viscosity	38,000 cps
Homogeneity	Excellent
Grittiness	None
Weight per ml	1.45 g/ml

### 5.3 Antimicrobial Activity

Zone of inhibition (mm) against oral pathogens:

Microorganism	Herbal Toothpaste	Marketed Toothpaste
<i>Streptococcus mutans</i>	18 mm	20 mm
<i>Lactobacillus acidophilus</i>	15 mm	18 mm

#### 5.4 Stability Studies

**Storage:** 3 months at room temperature, refrigeration, and 40°C.

**Observations:** No phase separation, color change, or odor development.

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### 6. DISCUSSION

The formulated herbal toothpaste demonstrated favorable physicochemical properties comparable to a marketed toothpaste. The pH was within the acceptable range to prevent enamel erosion. Spreadability and viscosity ensured good handling and application. The foaming capacity was moderate, consistent with reduced surfactant content and consumer expectations from herbal formulations.

Antimicrobial evaluation showed significant inhibition of *Streptococcus mutans* and *Lactobacillus acidophilus*, affirming the efficacy of herbal extracts. Stability studies confirmed the formulation remained stable over 3 months.

The results validate the potential of herbal ingredients in dental care products and align with literature reporting the effectiveness of neem, clove, and tulsi in managing oral pathogens.

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### 7. CONCLUSION

Herbal toothpaste formulated using neem, tulsi, babul extracts, and clove and mint oils exhibited desirable organoleptic, physicochemical, and antimicrobial properties. The formulation was stable and comparable in performance to commercial preparations, highlighting its potential as a natural alternative for maintaining oral hygiene.

This study supports the development of herbal oral care products that meet consumer expectations for safety, efficacy, and sustainability.

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