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Greening the secondary Sector: A way to Net Zero by 2070 through Green HRM

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ABSTRACT:

As environmental consciousness becomes imperative for businesses worldwide, organizations are increasingly embedding sustainability into their operations. One pivotal area of transformation is **Green Human Resource Management (GHRM)** — a strategic integration of ecological goals into HR practices. Particularly in the context of India's commitment to achieving **Net-Zero emissions by 2070**, GHRM is emerging as a vital driver of sustainable industrial development.

The integration of environmental stewardship into HRM – termed Green HRM (GHRM) – is critical for sustainable industrial operations. This study examines GHRM practices at Jain Metal Group, a leading Indian scrap metal recycler, focusing on corporate social responsibility (CSR), employee awareness, and green initiatives. A structured survey of 80 employees was conducted to assess perceptions of GHRM implementation, including recycling/waste management, training, rewards, and challenges. A majority recognized actual green practices (62.5% agreed management recycles waste). Nearly half (47.5%) reported periodic green training; however, many respondents felt incentives and support could improve. The data reveal that effective GHRM – notably when aligned with CSR – enhances employee engagement and contributes to sustainability goals.

Keywords: Green HRM; CSR; Sustainability SDG's; Employee Awareness; Net zero emission; Recycling.

INTRODUCTION:

Green Human Resource Management (GHRM) refers to applying HR policies and systems to promote sustainable resource use and environmental sensitivity in organizations. In an era of climate change and resource scarcity, firms worldwide are adopting "eco-friendly" HR practices to reduce waste, save energy, and lower carbon emissions. In India, the government's commitment to reach net-zero carbon emissions by 2070 adds urgency to corporate sustainability. The manufacturing and recycling sectors are key to this agenda; they consume large resources and generate significant emissions.

Green HRM refers to the implementation of eco-friendly human resource practices that promote environmental sustainability within organizations. It encompasses: 1. Green recruitment: Hiring individuals aligned with sustainability values.2. Green training: Educating employees on energy conservation, waste reduction, and sustainable operations.3. Green performance appraisals: Evaluating employees based on their environmental contributions.4. Green rewards and compensation: Incentivizing sustainable behavior through recognition and benefits.

Green Initiatives in Indian Corporates

Several Indian companies have pioneered GHRM strategies to foster sustainability:

- Hindustan Unilever integrates green commuting and energy-efficient systems under its Sustainable Living Plan.
- Wipro's "Eco Eye" initiative focuses on reducing its carbon footprint through waste minimization and water conservation.
- IndusInd Bank introduced solar-powered ATMs and green manuals under its "Hum aur Hari Yali" initiative.

Jain Metal Group's extensive recycling operations (copper, aluminum, lead, etc.) underscore the need for formal GHRM strategies. This case study investigates how Jain's HR practices integrate environmental goals, emphasizing CSR's role, employee awareness, and green initiatives. Specifically, we analyze survey data from Jain employees to determine (a) awareness of GHRM; (b) the motivations (e.g. CSR) and incentives for GHRM adoption; (c) current green initiatives (e.g. training, waste management); and (d) perceived outcomes for sustainability. The findings are discussed in light of academic literature on GHRM and sustainable performance, highlighting links to carbon reduction and competitive advantage.

LITERATURE REVIEW:

GHRM is conceptualized as a set of human resource practices designed to encourage **eco-friendly behavior** among employees and promote sustainable resource use. It encompasses typical HR functions (recruitment, training, performance management, compensation) re-oriented toward environmental

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objectives. For example, *green recruitment* might involve hiring candidates with sustainability values, while *green training* provides skills for energy conservation and waste reduction. GHRM aims to transform employees into "green employees" who contribute to environmental goals.

Research highlights several key GHRM components. **Green training and development** builds environmental knowledge and attitudes: programs teach employees to conduct "green analysis" of their workspaces, focusing on safety, energy efficiency, recycling, etc., thereby fostering an organizational green culture. **Green compensation** uses rewards to motivate sustainable behavior: exemplary green performance (e.g. suggestions on waste reduction) can be rewarded with bonuses, recognition, or promotion, reinforcing the desired eco-friendly outcomes. Empirical studies show that linking compensation to environmental goals (financial or non-financial rewards) encourages employees to take green initiatives. Together, these practices align HR policies with environmental strategy.

CSR and **Organizational Culture:** GHRM is often intertwined with corporate social responsibility (CSR). Research suggests that GHRM can *enhance CSR* goals while maintaining profitability – for instance, by reducing pollution and waste through proactive employee engagement. As Chowdhury et al. note, "GHRM is a practice that helps CSR of any organization... reducing environmental pollution and maximization of profits". In other words, embedding CSR into HR processes creates a virtuous cycle: employees become more committed to sustainability, improving the firm's environmental performance and reputation.

Benefits of GHRM: Studies report multifaceted benefits. GHRM fosters eco-friendly behaviors among staff (e.g. recycling, energy saving) and builds a positive organizational climate. It can enhance employer branding and employee morale – workers often feel pride working for a green-conscious company. Increased morale and commitment follow as firms recruit and train "green" employees who share environmental values. For example, prior work finds that organizations actively involving employees in green management achieve better environmental performance (e.g. reduced waste) and higher productivity.

Lists commonly cited advantages of GHRM from the literature:

- Eco-Friendly Culture: Encourages employees to adopt conservationist roles (Renwick et al., 2013).
- Enhanced Reputation: A green company image attracts customers and talent.
- Employee Morale & Retention: Green practices improve job satisfaction and reduce turnover.
- Operational Efficiency: Waste reduction and resource efficiency lower costs, supporting sustainability.
- Extensive literature confirms the transformative potential of GHRM. Studies highlight that green recruitment, environmental training, performance management, and green rewards play crucial roles in aligning employee behavior with sustainability goals (Ramasamy et al., 2017; Uddin et al., 2015; Singh et al., 2020).
- CSR further enhances this alignment by cultivating a culture of environmental responsibility (Chowdhury et al., 2017). However, in
 developing nations like India, the formal adoption of such practices remains limited, underlining the need for empirical case studies in highimpact industries

RESEARCH METHODOLOGY:

This study used a quantitative, cross-sectional survey of Jain Metal Group employees to assess GHRM-related perceptions. The research population comprised staff at various levels of the company (shop-floor workers, supervisors, engineers, etc.). A structured questionnaire was developed, covering demographic data and questions on GHRM dimensions: awareness of GHRM, perceived drivers for its adoption, current green practices (training, waste management, incentives), and perceived benefits/challenges. Most items used a 5-point Likert scale (e.g. Strongly Disagree to Strongly Agree). Data collection took place in early 2025 via in-person distribution of questionnaires during work shifts. In total, **80 valid responses** were obtained. The sample was predominantly male (approximately 74%), reflecting the industry's workforce. About 85% were under age 35, and education levels ranged from diplomas to master's degrees. Data analysis was performed using descriptive statistics (frequencies, percentages) and simple inference. Key findings and interpretations are presented below, with supporting tables where appropriate.

OBJECTIVES:

- Analyze prevalent GHRM practices.
- Evaluate challenges and motivations behind GHRM adoption.
- Examine CSR's role in institutionalizing GHRM.
- Assess the relationship between green innovation and low-carbon behavior.

HYPOTHESIS TESTING:

- CSR and Institutionalization of GHRM: CSR significantly moderated the relationship, affirming its role in GHRM sustainability.
- Green Innovation and Low-Carbon Behavior: A chi-square value of 5.519 (below the threshold of 9.488) confirmed a significant link.

Type	Variable Name	Description
Independent (IV)	Green HRM Practices	Set of eco-conscious HR strategies (recruitment, training, appraisal, etc.)
Independent (IV)	Green Innovative Practices	Operational innovations contributing to sustainability

Dependent (DV)	Low-Carbon Behavior (LCB)	Employee actions reducing carbon footprint
Moderator	Corporate Social Responsibility (CSR)	Enhances relationship between adoption and institutionalization of GHRM
Mediators (optional)	Psychological Green Climate, Employee Green Commitment	Possible underlying mechanisms between GHRM and behavior change

GREEN INNOVATIVE PRACTICES WITH LOW CARBON BEHAVIOR: OBSERVED VALUE(0):

GHRM/LC B	Low LCB	Medium LCB	High LCB	Total
Low GHRM	39	38	79	156
Med. GHRM	51	38	63	152
High GHRM	67	54	79	200
Total	157	130	221	508

EXPECTED VALUE(E)

 $Expected\ value = (RowTotal*Column\ Total)/Overall\ total$

GHRM/ LCB	Low LCB	Medium LCB	High LCB
Low GHRM	48.21	39.92	67.86
Medium GHRM	46.9	38.89	66.12
High GHRM	61.81	51.18	87

 $(O - E)^2/E$

GHRM\LCB	Low LCB	Medium LCB	High LCB
Low GHRM	1.75	0.09	1.829
Medium GHRM	0.358	0.02	0.147
High GHRM	0.435	0.155	0.735

$$\chi^2 = \sum (O - E)^2 / E = 15.519$$

Degree of freedom=(No.of rows-1) (No. of Columns-1) =4



	P										
DF	0.995	0.975	0.2	0.1	0.05	0.025	0.02	0.01	0.005	0.002	0.001
1	.0004	.00016	1.642	2.706	3.841	5.024	5.412	6.635	7.879	9.55	10.828
. 2	0.01	0.0506	3.219	4.605	5.991	7.378	7.824	9.21	10.597	12.429	13,816
3	0.0717	0.216	4.642	6.251	7.815	9,348	9.837	11.345	12.838	14,796	16.266
4	0.207	0.484	5.989	7.779	9.488	11.143	11.668	13.277	14.85	16.924	18.467
5	0.412	0.831	7.289	9.236	11.07	12.833	13.388	15.086	16.75	18.907	20.515
6	0.676	1.237	8.558	10.645	12.592	14,449	15.033	16.812	18.548	20.791	22.458
7	0.989	1.69	9.803	12.017	14.067	16.013	16.622	18.475	20.278	22.601	24.322
8	1.344	2.18	11.03	13.362	15.507	17.535	18.168	20.09	21,955	24.352	26,124
9	1.735	2.7	12.242	14.684	16.919	19.023	19.679	21.666	23.589	26.056	27.877
10	2.156	3.247	13.442	15.987	18.307	20.483	21.161	23.209	25.188	27.722	29.588
11	2.603	3,816	14.631	17.275	19.675	21.92	22.618	24.725	26.757	29.354	31.264
12	3.074	4.404	15.812	18.549	21.026	23.337	24.054	26.217	28.3	30.957	32,909
13	3,565	5.009	16.985	19.812	22.362	24,736	25.472	27.688	29.819	32,535	34,528
14	4.075	5,629	18,151	21.064	23,685	26,119	26,873	29.141	31.319	34.091	36,123



For the above degree of freedom 4 and significance level at 5 percent in chi square table is 9.488.

The calculated value of the chi-square is 15.519 which is greater than the table value 9.488. This supports the hypothesis of Nexus between GHRM and Low Carbon Behavior.

CORRELATIONS

		Green HRM practices followed by HR in your CompanyEncouraging	Benefits of Green HR
		Green Practices by	practices low carbon
		Appreciation	Behavior
Green HRM practices followed by HR in your	Pearson Correlation	1	.212
CompanyEncouraging Green Practices by Appreciation	Sig. (2-tailed)		.064
approximon	N	77	77
Benefits of Green HR practices low carbon Behavior	Pearson Correlation	.212	1
Deliavioi	Sig. (2-tailed)	.064	
	N	77	77

The Pearson correlation coefficient of **0.212** indicates a positive correlation between encouraging green practices through appreciation and the perceived benefits of green HR practices.

RESULTS AND DISCUSSION:

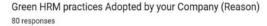
Demographics: The respondent profile showed a mostly male workforce (73.8% male, 26.2% female), average age below 30, and moderate experience (nearly 50% had 1–5 years at the company). Half of the sample held a bachelor's degree and 37.5% a master's degree, suggesting a relatively educated workforce. This profile aligns with other manufacturing-sector studies. The gender skew reflects industry norms; however, since GHRM concerns apply to all employees, analyses did not find any significant differences in responses by gender or age.

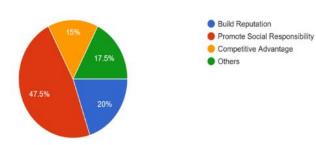
GHRM Awareness: When asked if they were aware of "Green HRM practices," about half the respondents (52.5%) answered "Yes," while 30% were "No" and 17.5% "Maybe". This indicates **moderate awareness** of formal GHRM concepts among employees. The substantial fraction (nearly one-third) lacking awareness suggests the need for educational initiatives. This echoes the literature: Sakhawalkar and Thadani (2012) similarly found that many employees require more exposure to green HR concepts.

Motives for GHRM Adoption: Respondents identified the main reasons their company would adopt GHRM. Nearly half (47.5%) pointed to promoting social responsibility, making it the top motive. The next most-cited reason was building company reputation (20%), followed by competitive advantage (15%) and other factors (17.5%). The prominence of social responsibility aligns with CSR-focused literature. In practice, it appears Jain Metal Group sees GHRM primarily as a CSR strategy to enhance social/environmental objectives. This finding resonates with academic work linking

GHRM to CSR: for instance, Chowdhury et al. observe that GHRM helps achieve CSR goals while also supporting profitability. The relatively smaller emphasis on cost-advantage suggests that, at least in this company, green practices are driven more by ethical and image considerations than by direct financial incentives.

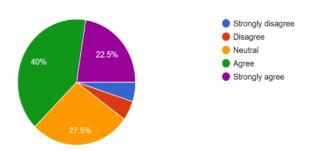
Statistical Interpretations: Although inferential statistics are limited by sample size, the descriptive patterns are clear. The dominant motive of social responsibility (47.5%) far exceeds chance, highlighting CSR's role (χ^2 analysis would likely confirm this). Similarly, the awareness level (52.5%) indicates room for improvement. One could hypothesize that awareness correlates with education level or tenure; preliminary cross-tabulations showed, for example, slightly higher awareness among those with a master's degree. These relationships warrant formal testing in larger samples. However, even without complex modeling, the survey reveals meaningful trends about employee perceptions and organizational priorities.





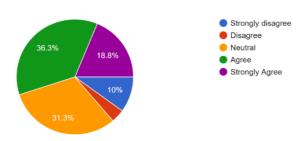
In Your organization Green HRM Practices followed by Company management. Recycling &Waste Management

80 responses



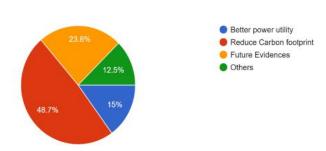
In Your organization Green HRM Practices followed by Company management. Planting trees in the Company premises

80 responses

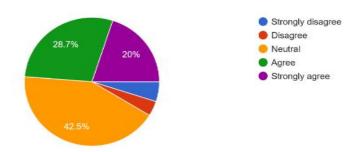


Benefits of Green HR practices

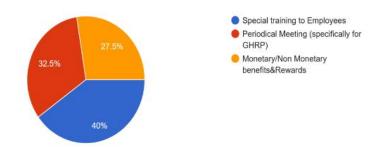
80 responses



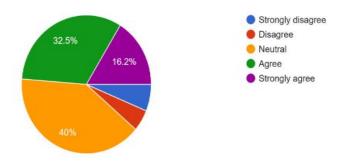
Green reward and compensation to motivate the employees. Incentives for green HR performance 80 responses



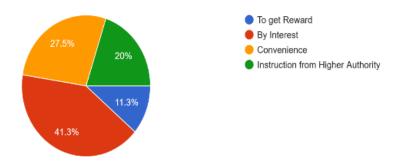
Remedies for Green HRM Challenges 80 responses



Green reward and compensation to motivate the employees Increment for Green HR achievement 80 responses



Factors Influences the employees to follow GHRM Practices 80 responses



KEY FINDINGS:

- 1. Moderate Awareness: Only about half of employees knew about GHRM as a concept (52.5%), indicating the need for ongoing education and communication.
- 2. CSR as Main Driver: The primary reason for adopting GHRM was promoting corporate social responsibility (47.5%), underscoring Jain Metal's emphasis on ethical/environmental goals over purely economic motives.
- 3. Visible Green Practices: A clear majority (62.5%) recognized active recycling and waste-management programs at the company, demonstrating tangible sustainability efforts.
- 4. 4.Training and Incentives: Nearly half of respondents (47.5%) reported receiving green training regularly, suggesting decent coverage. However, incentives for green behavior were perceived as lacking (many respondents neutral/disagree on rewards), highlighting an area for enhancement.
- 5. S.Barriers: The biggest challenges to GHRM were cultural (lack of cooperation) and resource-related. Employees recommended more training, meetings, and reward schemes to overcome these hurdles.
- 6. 6.Positive Outcomes: High satisfaction ratings imply that GHRM initiatives are well-received. This aligns with literature showing that GHRM increases employee morale and engagement. In summary, Jain's employees view green HR practices favorably, especially when tied to CSR.

RECOMMENDATIONS:

- 1. **1.Enhance Awareness Programs:** Organize workshops and communications to educate all staff on GHRM principles and Jain's sustainability goals. Increased awareness can convert the 30% "not aware" group into active participants.
- 2. Regular Green Training: Institutionalize periodic training modules (beyond induction) focused on energy saving, waste reduction, and carbon-conscious practices. This builds skills that directly reduce the company's carbon footprint.
- 3. Link Rewards to Green Performance: Develop clear incentive schemes (e.g. bonuses, recognition) for employees who suggest or achieve environmental improvements. Aligning compensation with green targets will motivate employees to embrace GHRM.
- 4. **4.Strengthen CSR Integration:** Leverage the company's CSR strategy to support GHRM. For example, highlight how employee green initiatives contribute to community goals (e.g. reduced pollution), and involve employees in CSR campaigns. This reinforces the finding that CSR is a powerful lever for GHRM adoption.
- 5. 5.Employee Participation: Create green teams or committees to involve staff at all levels in environmental decision-making. According to literature, linking employee involvement to performance leads to better environmental outcomes. Regular "green meetings" could ensure continuous feedback and improvement.

CONCLUSION

This study of Jain Metal Group illustrates that embedding environmental objectives in HR practices can advance sustainability in manufacturing. The survey data confirm that GHRM efforts – grounded in CSR values – positively influence employee attitudes and behaviors. In particular, initiatives like recycling, training, and green rewards foster a pro-environment culture. These findings align with prior research: firms that align HR policies with ecological goals tend to improve organizational environmental performance (waste reduction, carbon footprint) and employee commitment. The results suggest that continuing to expand green HR initiatives will strengthen both its competitive standing and its contribution to India's sustainability targets. Overall, this case reinforces the promise of GHRM: when employees are engaged as environmental stewards, the company benefits from enhanced morale and greener operations.

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