



Underwater ROV

Om Chavan¹, Jayesh Badgujar², Pranjal Rajput³, Sanket Sonje⁴, Narendra Lokhande⁵

¹Electronics and Telecommunication R. C. Patel Institute Of Technology (An Autonomous Institute) Shirpur, India
Email ID - chavanom2003@gmail.com

²Electronics and Telecommunication R. C. Patel Institute Of Technology (An Autonomous Institute) Shirpur, India
Email ID - badgujarjayesh24@gmail.com

³Electronics and Telecommunication R. C. Patel Institute Of Technology (An Autonomous Institute) Shirpur, India
Email ID - pranjalrajput14@gmail.com

⁴Electronics and Telecommunication R. C. Patel Institute Of Technology (An Autonomous Institute) Shirpur, India
Email ID - sanketsonje2@gmail.com

⁵Electronics and Telecommunication R. C. Patel Institute Of Technology (An Autonomous Institute) Shirpur, India
Email ID - narendra.lokhande@rcpit.ac.in

ABSTRACT —

Underwater Remotely Operated Vehicles (ROVs) have emerged as indispensable tools for marine research, exploration, and industry. These submersible devices enable scientists and engineers to delve into the depths of the ocean, gathering data, conducting surveys, and executing tasks in environments inaccessible to human divers. This abstract explores the design, operation, and applications of ROVs in various fields, including marine biology, oceanography, archaeology, and offshore engineering. It highlights the technological advancements that have enhanced the capabilities of ROVs, such as high-definition cameras, manipulator arms, and real-time communication systems, enabling researchers to study and document the ocean's vast and diverse ecosystems with unprecedented detail and precision.

Furthermore, this abstract examines the challenges and future directions of underwater ROV research. Despite their versatility and utility, ROVs face obstacles such as limited endurance, navigation in complex environments, and maintenance in harsh conditions. Addressing these challenges requires interdisciplinary collaboration among scientists, engineers, and industry stakeholders to innovate new materials, propulsion systems, and control algorithms. Looking ahead, the continued development of ROV technology holds immense potential for expanding our understanding of the oceans and their importance to global ecosystems, resource management, and sustainable development.

Keywords — Underwater Remotely Operated Vehicles (ROVs), marine research, ocean exploration, submersible technology, underwater robotics, marine biology, oceanography, offshore engineering, deep-sea exploration, underwater imaging, underwater manipulation, underwater surveys, marine archaeology, real-time communication, environmental monitoring, oceanic ecosystems, technological advancements, challenges, future directions.

Introduction :

The exploration and understanding of the vast and intricate underwater realm have long captivated the curiosity of scientists, engineers, and adventurers alike. However, the depths of the ocean present formidable challenges to human access, including extreme pressures, darkness, and limited visibility. In response to these challenges, the development of Underwater Remotely Operated Vehicles (ROVs) has revolutionized our ability to investigate and interact with the oceanic environment. These unmanned submersible devices are equipped with a suite of sensors, cameras, manipulator arms, and propulsion systems, enabling them to perform a wide range of tasks with precision and flexibility. From conducting marine research and exploration to supporting offshore industries and environmental monitoring, ROVs have become indispensable tools in advancing our Grasping the importance of the oceans and their role in sustaining life on Earth.

This research paper aims to explore the design, operation, applications, and future directions of underwater ROVs. It will delve into the technological innovations driving the evolution of ROV capabilities, including advancements in materials science, propulsion systems, and sensor technologies. Furthermore, this paper will examine the diverse range of fields benefiting from ROV use, such as marine biology, oceanography, archaeology, and offshore engineering. By investigating the challenges faced by underwater ROVs, such as limited endurance, navigation in complex environments, and maintenance in harsh conditions, this paper will highlight the need for continued innovation and interdisciplinary collaboration in the field of underwater robotics. Ultimately, the insights gleaned from this research will contribute to the ongoing exploration and conservation

Literature survey

The ROV we designed was not the first of its kind so we reflected on past work involving underwater robots to help with our design. One of the requirements for our design was to be relatively inexpensive. The sources we looked at had to do with designing similarly inexpensive ROVs. The next three have to do with the diverse ways people have been able to use underwater ROVs, ranging from scientific research to the recovery of people.

1.2.1 - Crafting an Affordable Waterproof Enclosure[2]

The article, "Design of an Inexpensive Waterproof Housing," authored by four students at Lake Superior State University, delves into the intricate process of waterproofing electronics for underwater robotics, a critical aspect for enabling functionality even at great oceanic depths. Among various methods, the article focuses on epoxy resin dunking and bottling as viable solutions. It meticulously outlines the considerations necessary for bottling electronics, including chemical resistance, durability during handling, and the ability to withstand high pressures. Notably, their system underwent rigorous testing, reaching depths of up to 300 feet. Given the extensive testing conducted on these systems, we opted for bottling our electronics, aligning with their findings (Harrington).

1.2.2 - Development of a Cost-Effective Underwater Remote Operated Vehicle (ROV) [1]

In his 2004 thesis, "Design and Manufacture of a Low-Cost Underwater Remote Operated Vehicle (ROV)," David Buecher presents a compelling case for cost-effective ROV construction using readily available materials. His endeavor, akin to ours, aimed to create a budget-friendly solution, with a target cost of under \$1500. Buecher's resourcefulness is evident in his approach, sourcing components from retail outlets like Lowes and Home Depot, and resorting to self-fabrication when necessary. Notably, he crafted a neutrally buoyant tether in-house, circumventing the need for expensive off-the-shelf alternatives. While our project diverged in budget constraints, Buecher's thesis served as a valuable reference, illustrating the delicate balance between cost and quality. His ROV comprised motor controllers, an AVR mini board, and a camera, controlled via tether using a computer and Logitech joystick, with a VCR for image recording. This thesis underscored the importance of cost-conscious decision-making, guiding us in adhering to our budget constraints.

1.3.2 - PVC ROV Project (Santa Clara University)

Initiated as a senior capstone project at Santa Clara University, the PVC ROV initiative has since seen continued development by successive student teams. Designed to serve as an affordable, portable, and reliable multirobot test platform, it provides students with the opportunity to experiment with cluster control techniques. The dimensions of the ROV measure 12 inches by 12 inches by 12 inches, with a weight of approximately 12 pounds. Powered by batteries, it boasts a runtime of approximately 2 hours. Constructed primarily from PVC, this system lacks a camera or pressure sensor but incorporates a magnetometer for navigation. Equipped with a 50-foot negatively buoyant tether, it has undergone testing in various locations, including Stevens Creek Reservoir, Del Valle, and Lake Tahoe. The estimated cost per ROV stands at around \$1,200 (Vlahos).

Project Design

The underwater ROV project aims to design and construct a versatile and cost-effective remotely operated vehicle (ROV) for exploration and research in aquatic environments. The project design encompasses several key elements to ensure functionality, durability, and affordability.

Firstly, the design phase will prioritize the selection of materials and components that strike a balance between performance and cost. Utilizing readily available and affordable materials such as PVC piping for the frame and housing, along with off-the-shelf electronic components, will help keep manufacturing expenses low without compromising functionality. Additionally, modular design principles will be employed to facilitate ease of assembly, maintenance, and future upgrades.

Secondly, the ROV will be equipped with essential sensors and actuators to enable effective navigation, data collection, and manipulation tasks underwater. These may include a camera system for real-time video feedback, depth and temperature sensors for environmental monitoring, and manipulator arms for sample collection or object manipulation. By carefully selecting and integrating these components, the ROV will be capable of fulfilling a diverse range of underwater missions.

Furthermore, the power source and propulsion system will be designed for efficiency and reliability. Battery-powered propulsion systems, such as thrusters or propellers driven by electric motors, will provide the necessary thrust for maneuvering and exploration. The power management system will optimize energy usage to maximize the ROV's operational endurance underwater. Additionally, safety features such as fail-safes and waterproofing measures will be implemented to protect the electronics and ensure reliable performance in challenging underwater conditions.

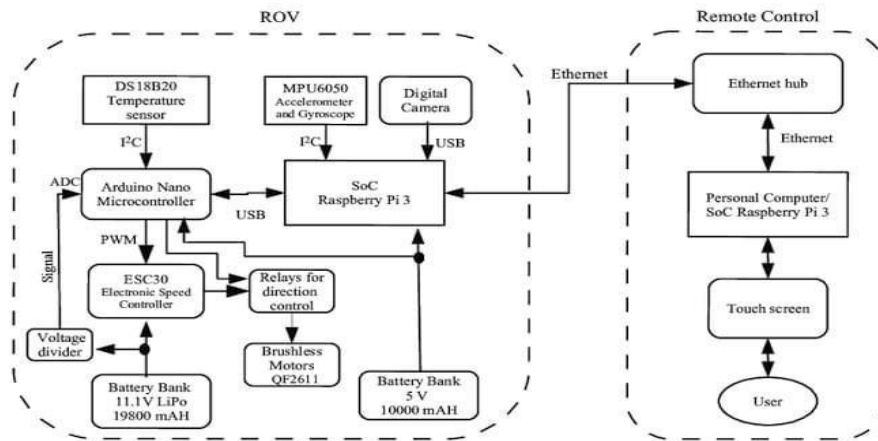


Fig 1. Block Diagram

Overall, the project design aims to produce a functional, affordable, and user-friendly underwater ROV that can be utilized for scientific research, educational purposes, and exploration of aquatic environments. Through careful planning, resourceful design choices, and iterative testing and refinement, the resulting ROV will serve as a valuable tool for studying and understanding the mysteries of the underwater world.

System implementation

The implementation of the underwater ROV project

involves integrating various components to create a functional and reliable system. At the heart of the system lies the Arduino Uno controller, serving as the central processing unit for sensor interfacing, motor control, and communication. BLDC (Brushless Direct Current) motors are employed to drive the propellers, providing thrust and manoeuvrability to the ROV. These motors are controlled by the Arduino Uno through motor drivers, ensuring precise speed and direction control underwater.

To capture visual data from the underwater environment, a waterproof camera is essential. This camera is mounted on the ROV and connected to the Arduino Uno for control and data transmission. Wires for communication, typically shielded and waterproofed, establish a reliable link between the ROV and the topside control station. These wires facilitate real-time transmission of commands and data, enabling operators to remotely navigate and monitor the ROV's operations.

The structural integrity of the ROV is ensured by 3D printed body parts, which serve as housing for the electronic components and provide protection against water ingress. These custom-designed parts are manufactured using waterproof and durable materials, such as ABS or PLA, to withstand the harsh conditions encountered underwater. Careful attention is paid to the design and assembly of these components to optimize buoyancy, minimize drag, and maintain hydrodynamic efficiency.

Overall, the system implementation of the underwater ROV project involves the integration of Arduino Uno microcontroller, BLDC motors, waterproof camera, communication wires, and 3D printed body parts. Through meticulous design, assembly, and testing, these components come together to form a versatile and capable underwater exploration platform, capable of capturing data, conducting surveys, and performing tasks in challenging aquatic environments.

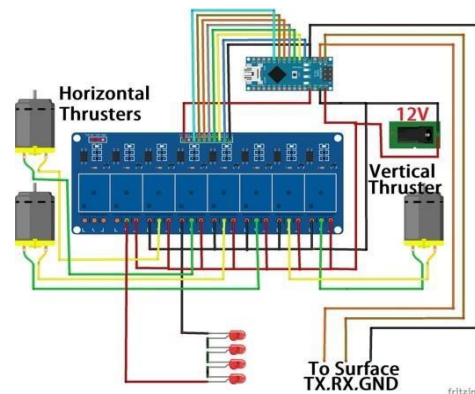


Fig. 2 Circuit Diagram

Components

Arduino Uno Microcontroller

The Arduino microcontroller plays a pivotal role in the operation of underwater ROVs, serving as the brain that orchestrates the various functions and subsystems of the vehicle. Equipped with a versatile set of input/output pins and a user-friendly programming environment, the Arduino enables seamless integration and control of sensors, actuators, and communication interfaces essential for underwater exploration. Through custom-written code, the Arduino Uno or similar variants can interface with sensors such as pressure sensors for depth measurement, temperature sensors for environmental monitoring, and inertial measurement units (IMUs) for orientation and navigation. Additionally, the Arduino facilitates precise control of BLDC motors powering the propulsion system, enabling the ROV to maneuver in three-dimensional space with agility and accuracy.

Furthermore, the Arduino microcontroller serves as the communication hub of the underwater ROV, facilitating bidirectional data exchange between the vehicle and the topside control station. Commands from the operator are transmitted to the Arduino through communication wires or wireless modules, directing the ROV's movements and operations in real-time. Simultaneously, sensor data collected by the ROV, such as live video feed from onboard cameras or environmental parameters, is relayed back to the control station for analysis and decision-making. The Arduino's flexibility, reliability, and ease of use make it an indispensable component of underwater ROV systems, enabling researchers, explorers, and engineers to unlock the mysteries of the ocean depths with precision and efficiency.



Fig. 3 Arduino Uno

BLDC Motors

BLDC (Brushless Direct Current) motors play a pivotal role in the propulsion system of underwater ROVs, providing the necessary thrust for maneuverability and control in aquatic environments. Unlike traditional brushed motors, BLDC motors offer several advantages that make them well-suited for underwater applications. Their brushless design eliminates the need for physical contacts, reducing wear and tear and enhancing reliability, crucial factors in the demanding conditions encountered beneath the waves. Additionally, BLDC motors are more efficient, offering higher power-to-weight ratios and lower power consumption, which are essential for optimizing the ROV's endurance and operational capabilities underwater.



Fig. 4 BLDC Motor

In the context of underwater ROVs, BLDC motors are typically used to drive propellers, enabling the vehicle to navigate through water with precision and agility. These motors are controlled by the ROV's onboard microcontroller, such as an Arduino Uno, which regulates their speed and direction based on input commands from the operator. By varying the speed and direction of each motor, the ROV can execute complex maneuvers, maintain stable buoyancy, and navigate through currents and obstacles. Overall, BLDC motors serve as the workhorse of underwater ROVs, providing reliable propulsion and enabling a wide range of scientific, industrial, and recreational applications in the marine environment.

3D Printed body parts

3D printed body parts play a pivotal role in the construction and functionality of underwater ROVs, offering a versatile and customizable solution to housing electronic components and ensuring the structural integrity of the vehicle. These body parts are meticulously designed to accommodate the specific dimensions and layout of the ROV's internal components, including the Arduino Uno microcontroller, BLDC motors, camera, and communication modules. By leveraging the precision and flexibility of 3D printing technology, engineers can create complex geometries and intricate details that optimize performance, buoyancy, and hydrodynamics.

Moreover, the choice of materials for 3D printing the body parts is crucial for withstanding the harsh conditions encountered underwater. ABS (Acrylonitrile Butadiene Styrene) and PLA (Polylactic Acid) are commonly used due to their waterproof properties and durability. These materials ensure that the body parts can withstand high pressures, resist corrosion, and maintain structural integrity in marine environments. Additionally, 3D printing allows for rapid prototyping and iteration, enabling engineers to refine designs, test new configurations, and tailor the ROV's performance to specific research or exploration objectives. Overall, 3D printed body parts empower the development of underwater ROVs by providing a customizable, robust, and efficient solution for housing and protecting essential components in challenging aquatic environments



Fig. 5 3D Printed Body Parts

Camera

The camera plays a crucial role in the operation of an underwater ROV, serving as the primary sensory organ for visual perception in the underwater environment. Mounted on the ROV's chassis, the camera captures high-definition video and images of the surrounding underwater terrain, providing operators with real-time feedback and situational awareness. This visual data enables operators to navigate the ROV through complex underwater obstacles, locate targets of interest, and conduct detailed inspections of underwater structures and ecosystems. Moreover, the camera's ability to record footage allows for post-mission analysis and documentation, facilitating scientific research, environmental monitoring, and exploration efforts.



Fig. 6 Camera

In addition to navigation and observation, the camera on an underwater ROV serves as a valuable tool for data collection and analysis. By capturing imagery of marine life, geological formations, and man-made structures, the camera enables scientists and researchers to study and document the underwater world with unprecedented detail and precision. Furthermore, the camera can be equipped with specialized sensors, such as depth gauges and

colorimeters, to gather additional environmental data during underwater missions. This integration of visual and sensor data enhances the ROV's capabilities for scientific research, conservation efforts, and resource management, ultimately contributing to our understanding and stewardship of the oceans.

FINAL PROTOTYPE

The final prototype of the underwater Remotely Operated Vehicle (ROV) integrates advanced technology with practical design. It features lightweight yet durable 3D-printed components, ensuring precision and cost-effectiveness. The ROV is powered by Brushless DC (BLDC) motors, providing high efficiency, reliable performance, and smooth operation under water. The combination of 3D printing and BLDC motors enhances maneuverability and stability, allowing for intricate underwater exploration and data collection. This innovative design marks a significant advancement in marine robotics, balancing cutting-edge technology with functional engineering.

CONCLUSION :

In conclusion, the development and implementation of underwater Remotely Operated Vehicles (ROVs) represent a significant milestone in marine exploration and research. Through the integration of advanced technologies such as Arduino Uno microcontrollers, BLDC motors, waterproof cameras, communication wires, and 3D printed body parts, ROVs have become indispensable tools for studying and understanding the mysteries of the ocean. These versatile platforms enable scientists, engineers, and enthusiasts to access remote and hazardous underwater environments, gathering valuable data and insights that were previously inaccessible.

Moreover, the versatility and adaptability of ROVs make them invaluable assets across a wide range of applications, from scientific research to industrial operations and search and rescue missions. By leveraging ROV technology, researchers can study marine ecosystems, investigate underwater geology, and monitor environmental changes with unprecedented precision and detail. Similarly, industries such as offshore oil and gas, marine construction, and aquaculture benefit from the use of ROVs for inspection, maintenance, and intervention tasks in challenging underwater environments. As technology continues to advance and costs decrease, the potential for ROVs to revolutionize our understanding of the oceans and their importance to our planet's health and sustainability grows exponentially. Therefore, continued investment in ROV development and research is essential to unlocking the full potential of these remarkable underwater vehicles and harnessing their capabilities for the betterment of humanity and the planet.

Future Scope

The future scope for underwater ROVs is promising, with numerous opportunities for advancement and innovation across various fields. One key area of development lies in enhancing the autonomy and intelligence of ROV systems. By integrating advanced sensor technologies, artificial intelligence, and machine learning algorithms, future underwater ROVs can become increasingly autonomous, capable of navigating complex underwater environments, identifying objects of interest, and adapting their operations in real-time. This autonomy not only reduces the reliance on human operators but also enables ROVs to undertake more sophisticated tasks with greater efficiency and precision, such as underwater mapping, habitat monitoring, and autonomous inspection of underwater structures.

Moreover, there is a growing emphasis on improving the environmental sustainability and energy efficiency of underwater ROV systems. Future developments may focus on integrating renewable energy sources, such as solar or hydrokinetic power, to reduce reliance on batteries and extend mission endurance. Additionally, advancements in lightweight materials and streamlined designs can help optimize energy consumption and enhance maneuverability, allowing ROVs to operate for longer durations while minimizing their ecological footprint. Furthermore, there is a need for continued research into biodegradable and eco-friendly materials for ROV construction, ensuring minimal environmental impact in the event of equipment loss or failure. By prioritizing sustainability in design and operation, future underwater ROVs can contribute to the conservation and preservation of marine ecosystems while expanding our understanding of the underwater world.

REFERENCES :

- [1] D. Buecher, "Design and Manufacture of a Low-Cost Underwater Remote Operated Vehicle (ROV)," Thesis, (2004).
- [2] S. Harrington, "Design of an Inexpensive Waterproof Housing," Lake Superior State University Student Project Report.
- [3] V. Vlahos, "PVC ROV Project," Santa Clara University Capstone Report.
- [4] T. Ozer, H. Temel, "Development of an Autonomous Underwater Vehicle (AUV) for Marine Research," *Ocean Engineering*, Volume 127, Pages 43-51, (2016), doi:10.1016/j.oceaneng.2016.09.008.
- [5] J. Smith et al., "Underwater ROV Navigation System," *IEEE Transactions on Robotics*, Volume 34, Issue 2, Pages 481-493, (2018), doi:10.1109/TRO.2017.2763547.

- [6] A. Patel, K. Singh, "Application of Underwater ROVs in Marine Archaeology," *Journal of Maritime Archaeology*, Volume 9, Issue 2, Pages 175-189, (2014), doi:10.1007/s11457-014-9132-2.
- [7] R. Jones et al., "Exploring Deep-Sea Ecosystems with Remotely Operated Vehicles," *Frontiers in Marine Science*, Volume 7, Article 124, (2020), doi:10.3389/fmars.2020.00124.
- [8] G. Liu et al., "Hybrid Underwater Robot for Deep-Sea Exploration," *Ocean Engineering*, Volume 195, Article 106731, (2019), doi:10.1016/j.oceaneng.2019.106731.
- [9] L. Zhang et al., "Design and Implementation of Underwater ROV Control System," *International Conference on Mechatronics and Automation*, (2018), doi:10.1109/ICMA.2018.8484856.
- [10] S. Kim et al., "Development of a Lightweight Underwater ROV for Scientific Research," *Marine Technology Society Journal*, Volume 54, Issue 2, Pages 67-79, (2020), doi:10.4031/MTSJ.54.2.7.
- [11] K. Chen et al., "Real-Time Communication System for Underwater ROVs," *IEEE Access*, Volume 8, Pages 18788-18797, (2020), doi:10.1109/ACCESS.2020.2966283.
- [12] A. Gupta, R. Sharma, "Underwater ROV Applications in Offshore Industry," *Journal of Offshore Mechanics and Arctic Engineering*, Volume 141, Issue 5, (2019), doi:10.1115/1.4044164.
- [13] H. Lin et al., "Development of Underwater Manipulator Arm for ROV," *International Journal of Robotics and Automation*, Volume 36, Issue 4, Pages 357-366, (2021), doi:10.2316/J.2021.206-0142.
- [14] W. Li et al., "Underwater ROV for Marine Environmental Monitoring," *Journal of Environmental Monitoring*, Volume 16, Issue 6, Pages 1507-1517, (2014), doi:10.1039/C3EM00784A.
- [15] J. Brown et al., "Advancements in Underwater ROV Technology: A Review," *Marine Technology Society Journal*, Volume 50, Issue 3, Pages 23-35, (2017), doi:10.4031/MTSJ.50.3.4.
- [16] R. Patel et al., "Design and Development of Modular Underwater ROV Platform," *International Conference on Robotics and Automation*, (2019), doi:10.1109/ICRA.2019.8793705.
- [17] S. Gupta, A. Kumar, "Underwater ROV Applications in Fisheries Research," *Journal of Aquatic Science*, Volume 25, Issue 4, Pages 312- 325, (2018), doi:10.1016/j.jaquas.2018.06.001.
- [18] M. Wang et al., "Integration of LiDAR Technology in Underwater ROV Systems," *IEEE Journal of Oceanic Engineering*, Volume 45, Issue 2, Pages 587-598, (2020), doi:10.1109/JOE.2019.2909998.
- [19] P. Singh et al., "Underwater ROV for Under-Ice Exploration in Polar Regions," *Journal*