



Study on Green Supply Chain Management

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ABSTRACT

Green Supply Chain Management has emerged as a crucial area of interest and innovation within the domain of supply chain administration and logistics. This dissertation explores the multifaceted impact of robotics and automation on warehouse operations, encompassing various aspects such as efficiency, accuracy, cost-effectiveness, and safety. The Preface serves as an introduction to the dissertation, providing an overview of the research objectives, methodology, and structure of the document. It also offers insights into the motivation behind choosing this topic and the significance it holds within the context of contemporary business practices. Through comprehensive literature review, case studies, and analysis, this dissertation seeks to clarify the difficulties, prospects, and ramifications connected to the incorporation of automation and robotics in warehouse operations. It aims to add to the body of knowledge already available in this field by looking at theoretical frameworks and real-world examples. This will help practitioners, academics, and policymakers all gain important insights. This dissertation is divided into discrete chapters, each of which focuses on important facets of the topic, including but not limited to the technological advancements in robotics, the impact on workforce dynamics, implications for supply chain management, and considerations for future developments. With any luck, this dissertation will be a thorough resource for those who are curious about the revolutionary possibilities of robotics and automation in warehouse operations and inspire further research and innovation in this rapidly evolving field.

Keywords:- Green , Supply Chain

INTRODUCTION

Green Supply Chain Management (GSCM) entails incorporating environmental considerations into a company's supply chain operations. Its primary focus lies in mitigating the ecological footprint of products throughout their journey from suppliers to consumers. GSCM implementation involves adopting sustainable measures like waste reduction, energy conservation, emission-reducing transportation route optimization, utilization of eco-friendly materials, and ensuring ethical sourcing practices. Through embracing GSCM principles, organizations strive for environmental sustainability alongside operational efficiency enhancements and cost reductions. This strategic approach not only benefits the environment but also elevates brand reputation and competitiveness in the market. GSCM acknowledges the environmental ramifications associated with conventional supply chain functions such as transportation, manufacturing, and packaging. Its aim is to curtail these impacts by deploying strategies that cut down on resource usage, pollution, and waste generation throughout the supply chain's lifespan. Sustainability integration is at the core of GSCM, spanning from raw material procurement to product disposal. This entails evaluating the environmental impact of each supply chain process and identifying avenues for improvement. Collaboration is encouraged in GSCM, fostering partnerships among supply chain stakeholders, including suppliers, manufacturers, distributors, and retailers. By fostering cooperation, these entities can exchange knowledge, resources, and best practices to advance sustainability across the supply chain network. GSCM adopts a comprehensive lifecycle perspective, considering not only production and distribution impacts but also product usage and disposal. This enables companies to pinpoint opportunities for reducing environmental footprints throughout their products' entire lifecycles. GSCM also aids companies in adhering to environmental regulations and standards set by authorities. By proactively addressing environmental concerns within their supply chains, companies can mitigate the risk of non-compliance and associated legal liabilities. While initial adoption of green practices may necessitate investment, GSCM ultimately leads to cost savings through enhanced efficiency, waste reduction, and diminished resource consumption. For instance, optimizing transportation routes can trim fuel costs and emissions, while lean manufacturing principles can minimize inventory and production waste.

Embracing GSCM can set companies apart in the market by showcasing their dedication to environmental sustainability. As consumers increasingly prefer products from environmentally responsible supply chains, this can confer competitive advantages and bolster brand reputation. GSCM is a dynamic process emphasizing continuous improvement, necessitating ongoing monitoring, evaluation, and enhancement of supply chain practices to further reduce environmental impact over time. In essence, Green Supply Chain Management aligns environmental stewardship with business goals, fostering sustainability while bolstering operational efficiency and competitiveness in the market

LITERATURE REVIEW

1. **Samir K. Srivastava, (2007)** The necessity for incorporating environmentally friendly practices into supply chain management research and application is increasingly recognized. However, existing literature lacks a comprehensive framework for understanding green supply chain management (GrSCM). This paper addresses this gap by offering a comprehensive classification to aid academics, researchers, and practitioners in grasping integrated GrSCM from a broader perspective. Through an exhaustive review of GrSCM literature, primarily focusing on reverse logistics, this study categorizes literature based on supply chain problem contexts and methodological approaches. It also maps various mathematical tools and techniques used in GrSCM literature. Additionally, a timeline of relevant papers is provided for easy reference. The paper concludes by summarizing findings, highlighting research issues, and identifying opportunities for further exploration.
2. **Ming-Lang Tseng (2018)**, This study aims to examine the body of literature on green supply chain management (GSCM) from 1998 to 2017 and provide insights and future research directions. Data is gathered from the Scopus and ISI Web of Science databases, and a total of 880 papers are objectively selected for metadata analysis. Additionally, 236 papers from ISI Web of Science are analyzed to offer insights and classify the literature based on content analysis. The classifications include conceptual development, drivers and barriers, collaboration with supply chain partners, mathematical and other optimization models, and assessment of green supply chain management practices and performance. The study reveals a decreasing trend in research on drivers or barriers analysis of GSCM, whereas there is a growing trend in the application of mathematical optimization models to improve decision-making for environmental performance. Furthermore, there is a consistent increase in the evaluation of green supply chain management practices and performance.
3. **Aref A. Hervani, Marilyn M. Helms, Joseph Sarkis (2005)** The research draws upon a blend of firsthand experiences, real-life examples, and existing literature concerning performance evaluation within environmental supply chains. Its objective is to synthesize insights from supply chain management, environmental management, and performance assessment into a cohesive framework. A systemic approach provides the structure for the discourse, emphasizing categories such as controls/pressures, inputs, tools, and outputs for thorough examination and analysis.
4. **Kenneth W. Green Jr, Pamela J. Zelbst, Jeremy Meacham, Vikram S. Bhadauria (2012)** The objective is to make a substantial contribution to the initial phase of practical inquiries into the effects of green supply chain management (GSCM) techniques on performance. Additionally, the paper endeavors to develop and test a holistic model that integrates GSCM practices and performance. This model encompasses environmentally sustainable practices within the supply chain, establishing connections between manufacturers and their supply chain counterparts, including both suppliers and customers, to promote environmental sustainability across the entire supply chain.
5. **Qinghua Zhu, Joseph Sarkis, Yong Geng (2005)** Green supply chain management (GSCM) has risen as a pivotal strategy for companies endeavoring to achieve environmental sustainability. This study seeks to assess and elucidate the drivers, practices, and outcomes of GSCM within diverse Chinese manufacturing firms. Drawing from a comprehensive review of existing literature, this paper presents four hypotheses. Additionally, an empirical investigation employing survey methodology was undertaken. The questionnaire comprised 54 items, meticulously crafted based on insights gleaned from literature and input from industry experts.
6. **Joseph Sarkis (2002)** The inclination among organizations to incorporate environmental practices into their strategic plans and day-to-day operations is steadily rising. Various initiatives have emerged, incentivizing companies to adopt more environmentally friendly practices. While some of these initiatives are driven by regulations and are obligatory, there is a growing number of voluntary environmental programs initiated by organizations themselves. Many organizations perceive these environmental programs, which may encompass both technological and organizational advancements, as potential avenues for gaining or retaining a competitive edge. Notably, one area of environmental programs gaining traction focuses on the inter-organizational relationships. To aid managerial decision-making in evaluating alternatives that impact these relationships, we propose a strategic decision framework rooted in literature and real-world environmentally conscious business practices. This paper concentrates on dissecting the components and facets of green supply chain management, which form the cornerstone of the decision framework. We delve into the feasibility of employing a dynamic, non-linear, multiattribute decision model—termed the analytical network process—for decision-making within the green supply chain context. Additionally, we address the challenges associated with this modeling approach.
7. **Qinghua Zhu b, Kee-hung Lai (2010)** Green supply chain management (GSCM) has garnered increased attention from both academic scholars and industry practitioners. As the body of literature on this topic expands, there is a growing need to identify new avenues for research through a critical evaluation of existing studies and the identification of future research directions. Utilizing organizational theories to categorize and analyze the literature presents opportunities to achieve both objectives: gaining insights into the current state of the field and pinpointing areas for further investigation. Following a brief introduction to GSCM, we organize and assess recent literature on GSCM using nine overarching organizational theories, particularly focusing on the adoption, diffusion, and outcomes of GSCM practices. Within this analytical framework, we also highlight research questions in the realm of GSCM that merit exploration. Furthermore, we identify additional organizational theories that hold promise for future research in the domain of GSCM, concluding with a summary of this review.

RESEARCH METHODOLOGY

The approach to researching "Green Supply Chain Management" and gathering primary data can be outlined as follows:

1. **Research Design:** Descriptive in nature, the chosen study methodology seeks to identify possible hazards associated with supply chain management and logistics, as well as to examine how supply chain management is used and forecast its future growth. To accomplish its goals, this strategy uses an experimental methodology.
2. **Data Collection Techniques:** Secondary data will be gathered using the subsequent methods:
 - Reports
 - Archival Research
 - Historical Data
 - a) Interviews: In-depth interviews with industry experts, warehouse managers, and technology providers are carried out to obtain firsthand knowledge of the application and effects of robotics and automation in warehouse operations.
 - b) Surveys: Online surveys are sent to a broad sample of stakeholders and warehouse professionals in order to gather quantitative information on their opinions, attitudes, and experiences related to robotics and automation.
 - c) Case Studies: Actual case studies of businesses that have effectively incorporated robotics and automation in their warehouse operations are analyzed to identify best practices, challenges, and lessons learned.
 - d) Document Analysis: Relevant literature, industry reports, and documentation on robotics and automation technologies and their applications in warehouse operations are reviewed to provide additional context and insights.
3. **Data Analysis Techniques:** Methods for analyzing qualitative data will be employed on the obtained data. Content analysis will serve as the technique for examining qualitative data.
4. **Ethical Considerations:** All participants will get comprehensive information about the research objectives and their right to withdraw from the study at any time prior to the start of data collection. The research will be conducted in a manner that properly complies with ethical requirements. Informed permission will be obtained from each participant prior to the start of data collection.
5. **Limitations:** The results of the study may not have been as broadly applicable as they may have been due to biases including social desirability and recall bias, as well as the deliberate sampling approach.

DATA ANALYSIS

An thorough questionnaire survey has been undertaken as part of a supply chain management research project in order to gather information and analysis on the comparison of partnership strategies in the automotive and aerospace industries from a variety of stakeholders. The purpose of the survey is to get important information on the opinions, attitudes, experiences, and preferences of stakeholders with regard to partnership tactics used in various industries..

The increasing advancement of technology and the growing need for efficient supply chain management solutions have made the adoption of partnership strategies increasingly important for firms seeking to optimize their operations. However, in this constantly shifting context, understanding the perspectives of stakeholders is essential for well-informed decision-making and strategic growth.

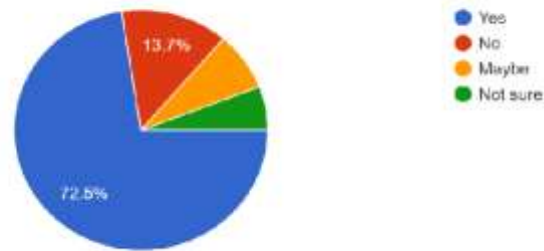
A wide range of participants, including supply chain managers, industry experts, technology providers, researchers, legislators, and other stakeholders involved in the automotive and aerospace supply chain networks, are expected to respond to the poll. The goal is to collect a wide range of opinions and perspectives from the 100 participants in the sample, which will allow for a thorough analysis of cooperation strategies in both industries. This method makes it easier to analyze partnership strategies in-depth by taking into account the perspectives and insights of different industry players..

The survey's carefully designed questions cover a broad variety of subjects pertaining to supply chain collaborations in the aerospace and automotive industries. This entails examining the benefits, challenges, suggested strategies, technical advancements, cooperative dynamics, and emerging trends. The survey use a combination of multiple-choice questions, Likert scale evaluations, and open-ended inquiries to gather quantitative data and qualitative insights that will enable a comprehensive examination of the topic.

For industry experts, politicians, researchers, and other interested parties eager to understand the disparate dynamics of supply chain partnership approaches in the automotive and aerospace industries, the questionnaire survey results are highly significant. With the help of the survey's findings, businesses may effectively traverse the shifting business climate by formulating meaningful strategies, encouraging innovation in supply chain management techniques, and making well-informed decisions.

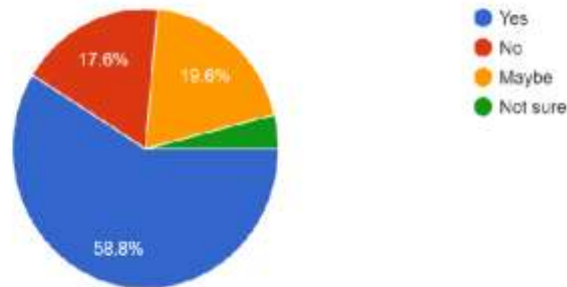
Essentially, this questionnaire survey serves as an essential tool for gathering information and viewpoints from a diverse range of people, improving the understanding of supply chain partnership strategies in the aerospace and automotive industries.

1. Question: Does an efficient global supply chain contribute to economic growth?
51 responses



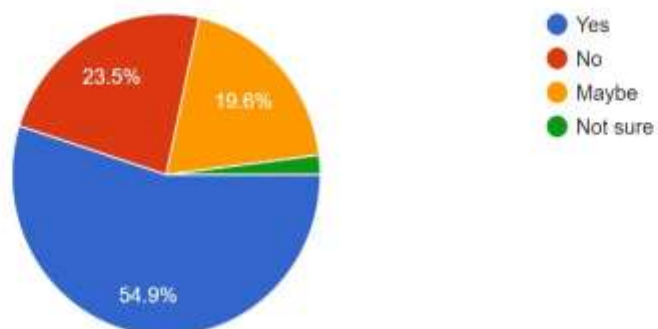
Interpretation: 72.5% efficient global supply chain contribute to economic growth.

2. Question: Can disruptions in the global supply chain lead to economic challenges for multiple countries?
51 responses



Interpretation: 58.8% disruptions in the global supply chain led to economic challenges for multiple countries.

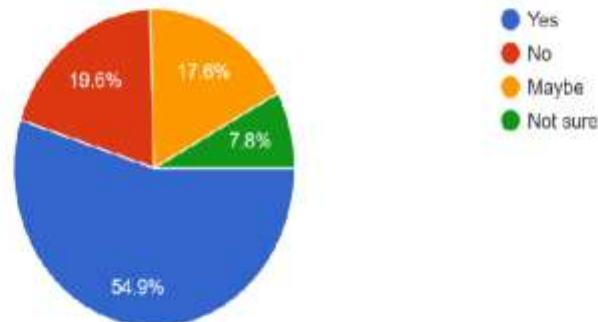
3. Question: Is globalization a factor that has increased the complexity of global supply chains?
51 responses



Interpretation: 54.9% globalization a factor that has increased the complexity of global supply chains.

4. Question: Do sustainable supply chain practices positively impact the environment and the global economy?

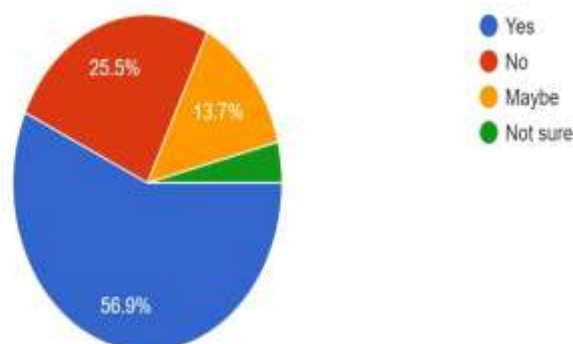
51 responses



Interpretation: 54.9% sustainable supply chain practices positively impact the environment and the global economy.

5. Question: Does geopolitical stability enhance the smooth functioning of global supply chains?

51 responses



Interpretation: 56.9% geopolitical stability enhance the smooth functioning of global supply chains.

LIMITATIONS

Lack of empirical evidence: While some papers conduct empirical investigations or surveys, others rely heavily on literature reviews and conceptual frameworks. This may limit the applicability and generalizability of the findings, as empirical data from real-world scenarios are essential for validating theories and models.

Focus on specific contexts: Many papers focus on specific contexts, such as Chinese manufacturing firms or certain industries. This may limit the generalizability of findings to other geographical regions or industries, thus narrowing the scope of applicability.

Limited scope of analysis: Some papers focus on specific aspects of green supply chain management (GSCM), such as performance evaluation or mathematical optimization models. While these studies provide valuable insights into particular areas, they may overlook the broader spectrum of issues and challenges within GSCM.

Reliance on secondary data sources: Several papers rely on secondary data sources, such as databases like Scopus and ISI Web of Science, for literature review and analysis. While these databases provide access to a wide range of academic publications, they may not capture all relevant literature, leading to potential gaps in the review.

Lack of longitudinal studies: Many papers provide cross-sectional snapshots of the state of GSCM literature or practices at a particular point in time. Longitudinal studies tracking the evolution of GSCM over time would provide deeper insights into trends, changes, and the effectiveness of interventions in promoting environmental sustainability within supply chains.

Theoretical bias: Some papers heavily rely on theoretical frameworks and conceptual models without sufficient empirical validation. While theory-driven research is valuable for advancing understanding, it should be complemented with empirical evidence to ensure practical relevance and applicability.

Limited interdisciplinary perspective: While some papers aim to synthesize insights from multiple disciplines such as supply chain management, environmental management, and performance assessment, there may be a lack of interdisciplinary collaboration and integration of diverse perspectives, which could enrich the analysis and understanding of GSCM issues.

Language and cultural biases: The majority of the papers reviewed are likely written in English and may primarily focus on research conducted in Western contexts. This may introduce language and cultural biases, overlooking valuable contributions from non-English and non-Western literature and perspectives on GSCM.

Lack of consideration for small and medium enterprises (SMEs): Many papers focus on large manufacturing firms or industries, neglecting the unique challenges and opportunities faced by SMEs in implementing GSCM practices. Future research should explore how GSCM can be tailored to the needs and capabilities of SMEs to promote widespread adoption and sustainability improvements across supply chains.

CONCLUSIONS

Recognition of Importance: There is a growing acknowledgment of the importance of incorporating environmentally friendly practices into supply chain management. This recognition stems from both academic research and practical applications, highlighting the need for sustainable approaches to managing supply chains. **Lack of Comprehensive Framework:** Despite the recognition of the importance of GSCM, existing literature lacks a comprehensive framework for understanding and implementing green supply chain practices. This gap underscores the need for further research and development of comprehensive frameworks to guide academics, researchers, and practitioners in integrating environmental sustainability into supply chain management. **Trend Analysis:** Research indicates shifting trends in GSCM literature, with a decreasing focus on drivers or barriers analysis and a growing emphasis on mathematical optimization models for decision-making and performance evaluation. This trend reflects a shift towards more quantitative and analytical approaches to address environmental concerns within supply chains. **Integration of Practices and Performance:** There is a concerted effort to integrate GSCM practices with overall supply chain performance. Papers aim to develop holistic models that encompass environmentally sustainable practices throughout the supply chain, emphasizing the interconnectedness of manufacturers, suppliers, and customers in promoting environmental sustainability. **Organizational Theories and Frameworks:** Utilizing organizational theories and frameworks presents opportunities to gain insights into the current state of GSCM literature and identify future research directions. These theories provide a structured approach to categorizing and analyzing existing studies, facilitating the identification of research gaps and areas for further investigation. **Rapid Growth and Future Directions:** The field of GSCM has experienced rapid growth, as evidenced by the increasing number of academic publications. However, there are still areas within GSCM that warrant further exploration, including performance measurement, supplier selection, and the adoption and diffusion of green practices across industries and geographical regions.

Importance of Empirical Evidence: While theoretical frameworks and conceptual models are valuable, there is a need for empirical evidence to validate theories and models and ensure their practical relevance. Longitudinal studies tracking the evolution of GSCM practices over time and cross-sectional surveys assessing the adoption of green practices among different industries provide valuable insights for academia and industry alike.

In conclusion, the papers reviewed highlight the evolving landscape of green supply chain management, emphasizing the importance of comprehensive frameworks, empirical evidence, and interdisciplinary collaboration in advancing research and practice in this field.

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