



CNC Handwriting Machine

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ABSTRACT.

This research explores the fusion of CNC technology and creative arts, focusing on handwriting replication. Originating in the mid-20th century, CNC evolved from military applications to revolutionize manufacturing precision. In the late 20th century, it transcended industrial confines, becoming a versatile tool for artists. Recent advancements showcase CNC's potential in mimicking individual handwriting styles, providing personalized artistry mediated by technology. The study aims to bridge gaps in existing literature by delving into the nuanced application of CNC in handwriting replication, enriching the discourse on the convergence of precision engineering and the subtleties of human artistry.

KEYWORDS: CNC Handwriting Machine, Automation, Precision Engineering, G- Code, Inkscape, UGS.

1. INTRODUCTION.

1.1 Background:

CNC technology, primarily used in manufacturing, presents untapped potential for artistic applications, particularly in replicating handwriting. This section addresses the historical evolution of CNC and identifies the existing gap in literature regarding its utilization for creative purposes.

1.2 Motivation:

The motivation behind this exploration lies in bridging the gap between technology and creative expression. By investigating the use of CNC in handwriting, this research aims to contribute to both the artistic realm and technological innovation.

2. OBJECTIVES.

The primary objective is to develop a CNC - based handwriting machine, with secondary goals including exploring the artistic potential of the technology and contributing new insights to the existing body of knowledge.

Create a CNC (Computer Numerical Control) handwriting machine that can replicate human-like handwriting with precision and versatility.

The objective is to address the challenge of producing handwritten text and drawings consistently, naturally, and accurately on various materials, meeting the demands of industries like personalization, art, and design."

3. LITERATURE SURVEY.

3.1 Historical Context:

The historical trajectory of CNC technology unveils a fascinating evolution, originating in the mid-20th century and undergoing significant advancements. Initially conceived for military and aerospace applications, CNC's journey reflects a transformative shift in manufacturing paradigms. The 1940's witnessed the inception of numerical control, laying the foundation for CNC. As microprocessors and computer-aided design (CAD) systems emerged in the 1970s, CNC technology found widespread application, revolutionizing precision machining.

The integration of CNC into diverse industries was marked by its role in enhancing efficiency and enabling the production of intricate components. From its humble beginnings, CNC technology rapidly expanded its footprint, becoming an indispensable tool across manufacturing sectors.

The artistic realm experienced a paradigm shift in the late 20th century as CNC transcended its industrial confines. Artists and innovators began experimenting with CNC in creative expressions, exploring its potential in sculptural works, installations, and kinetic art. The transition from a manufacturing tool to an artistic medium showcased the adaptability and versatility of CNC.

3.2 Key Innovations:

CNC's evolution saw key innovations like multi-axis machining, enabling the fabrication of complex three-dimensional shapes. The advent of CAD/CAM systems empowered artists to translate their visions into digital models, unlocking new possibilities for CNC in creative pursuits.

3.3 State of the Art:

The contemporary landscape of CNC applications in creative arts, particularly in handwriting replication, reflects a dynamic fusion of technology and artistry. Artists harness CNC for its precision and the seamless integration of digital and analog elements. Recent developments in handwriting replication showcase the feasibility of capturing and translating individual writing styles into CNC-generated outputs.

Beyond traditional mediums, artistic CNC applications span generative art installations to customized furniture, challenging conventional notions of craftsmanship.

3.4 Innovations in Handwriting Replication:

In the realm of handwriting replication, recent research unveils breakthroughs in capturing the nuances of human hand movements. Advanced algorithms analyze writing styles, enabling CNC machines to mimic the flow, pressure, and idiosyncrasies of handwriting. This approach opens avenues for personalized artistry, where each piece carries the unique touch of the human hand, mediated by technology.

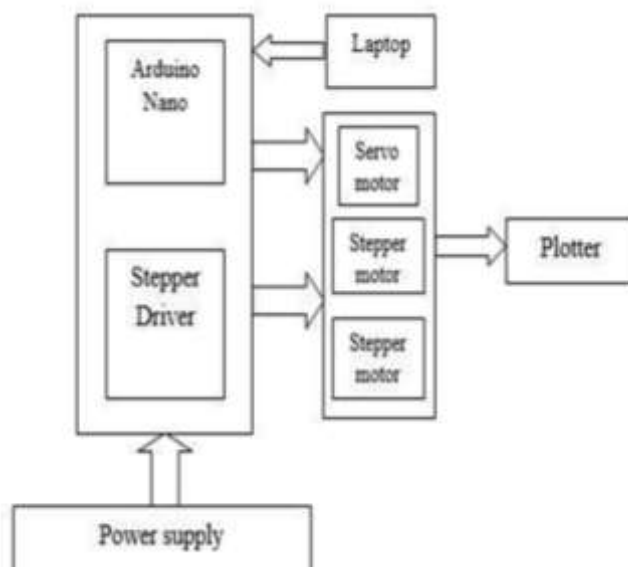
3.5 Identified Gaps:

Despite the surge in exploring CNC in the creative arts, gaps exist in literature, particularly in the nuanced application of CNC in handwriting replication. Existing research often emphasizes the technical aspects of CNC machining, with limited attention to the intersection of technology and the subtle nuances of human expression through handwriting.

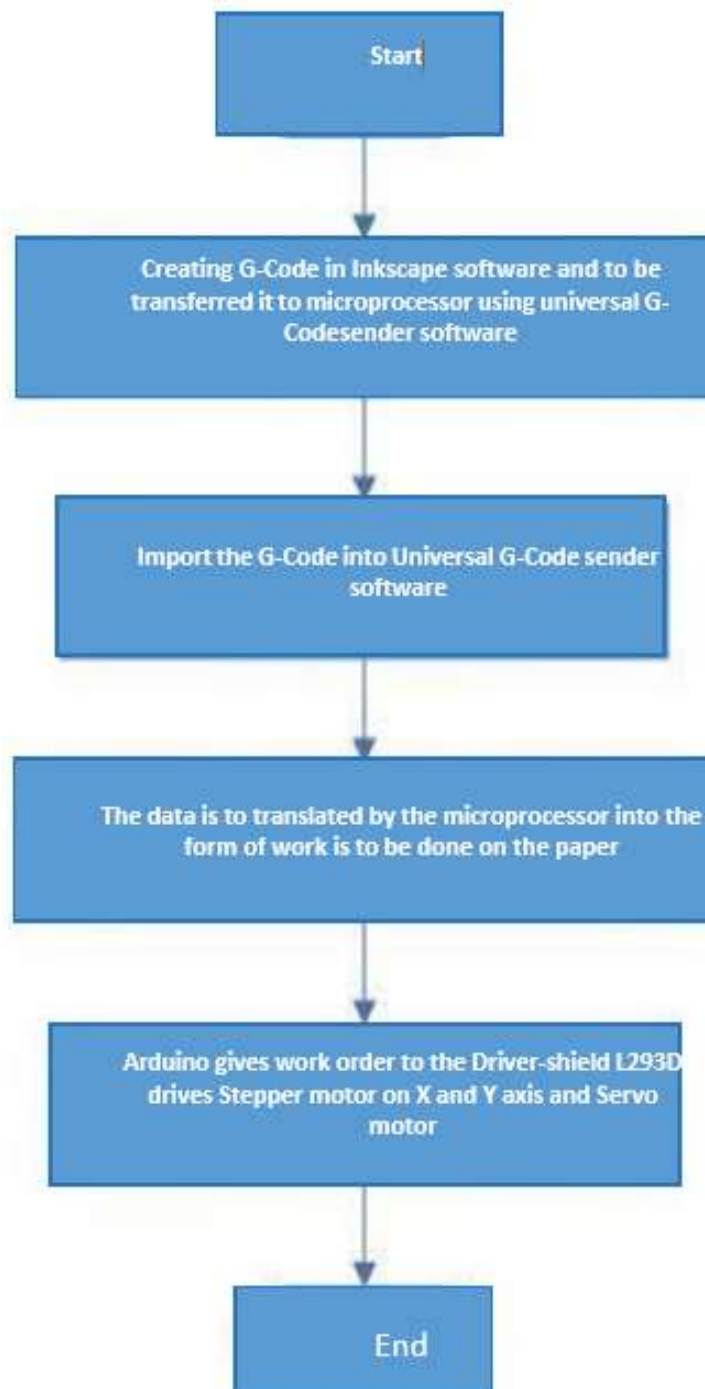
3.6 Bridging the Gap:

This research endeavors to bridge identified gaps by delving deeper into the challenges and opportunities presented by CNC handwriting replication. It seeks to contribute not only to the technical aspects of CNC but also to the symbiotic relationship between technology and the artistic nuances of handwriting. Addressing these gaps enriches the discourse on CNC's role in creative expression, offering new perspectives on the convergence of precision engineering and the intricacies of human artistry.

4. BLOCK DIAGRAM.



5. FLOW DIAGRAM



6. DESCRIPTION.

This research paper delves into the dynamic intersection of CNC technology and creative arts, with a specific focus on the replication of handwriting. Tracing the historical evolution of CNC from its origins in military applications to its widespread adoption in manufacturing, the study explores how CNC transcended its industrial roots to become a transformative tool for artists and innovators.

The paper highlights key innovations in CNC, including multi-axis machining and the integration of CAD/CAM systems, which have expanded its capabilities in creative pursuits. In particular, recent breakthroughs in handwriting replication showcase the feasibility of capturing and mimicking the nuanced aspects of individual writing styles using advanced algorithms.

However, despite the surge in exploring CNC's potential in the creative realm, there exist identified gaps in literature, particularly in the nuanced application of CNC in handwriting replication. This research aims to address these gaps by providing a deeper understanding of the challenges and opportunities presented by CNC technology in the context of handwriting replication.

By bridging these gaps, the study contributes not only to the technical aspects of CNC but also to the symbiotic relationship between technology and the intricate nuances of human expression through handwriting. Ultimately, this research enriches the discourse on CNC's role in creative expression, offering new perspectives on the convergence of precision engineering and the subtleties of human artistry.

7. COMPONENTS AND EQUIPMENTS .

1. Arduino UNO R3:



The Arduino UNO R3 micro controller serves as the primary hardware component of this straightforward CNC machine. The CNC machine moves in response to commands from Arduino, which is the brains of the system. Arduino is designed to read coordinates based on the desired data. As seen in the figure below,

2. Stepper motor driver IC L293D:



This part serves to transmit data from the controller to the actuator and amplify the micro controller's output signal so that the actuator can read it. The stepper motor shield board IC L293D will be employed as the motor driver in the construction of this control element. as seen in Figure below.

3. Servo motor:



Servo motors have closed feedback systems that allow the control circuit within the motor to receive information about the motor's location. This motor is made up of a control circuit, a potentiometer, a set of gears, and a DC motor. The servo rotation's angular limit is ascertained using a potentiometer. In the meantime, the pulse width transmitted over the motor cable's signal leg is used to modify the servo motor axis' angle. The movement of this SG90

servo motor is 0-180 degrees. Due of its small size, this servo motor is not robust enough to handle heavy objects. The servo motor in this study serves as a Z-axis drive, allowing the ballpoint pen to move upward.

4. DC Stepper motor:



This part can be used as a vertical (X) and horizontal (Y) driver. It can drive a DC motor with an input voltage of 5 to 6 volts. Additionally, this DC motor is frequently used in PC (personal computer) DVD mechanical drive components. as seen in the figure below.

5. Software

The most crucial component of a microcontroller instrument is the logic that is provided to the ruino micro controller. This is done by developing a program that is embedded in the micro controller's chip and prefixing it with a (+) so that the device can interpret carefully constructed commands. The Arduino IDE software, which is given by Arduino, is used by the developers to integrate this program. Inkscape software is used to create G-Code out of the text or image. Universal G-Code sender software is used to transfer the G-Code to the microprocessor. The writing program for the CNC machine will be attached to this research paper, and an illustration of command program of the arduino is shown below.

 A screenshot of the Arduino IDE software window titled "CNC_code | Arduino 1.6.6 Hourly Build 2015/06/25 09:34". The window shows a code editor with the following text:


```

CNC_code
#include <Servo.h>
#include <AFMotor.h>

#define LINE_BUFFER_LENGTH 512

char STEP = MICROSTEP ;

// Servo position for Up and Down
const int penZUp = 115;
const int penZDown = 83;

// Servo on PWM pin 10
const int penServoPin =10 ;

// Should be right for DVD steppers, but is not too important here
const int stepsPerRevolution = 48;

// create servo object to control a servo
Servo penServo;

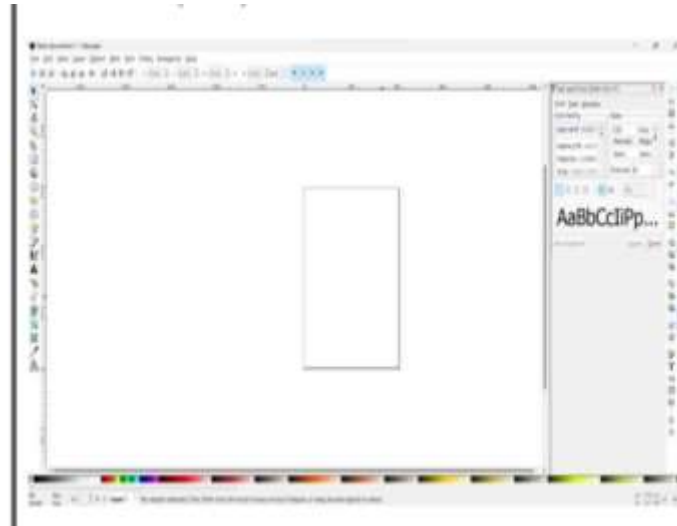
// Initialize steppers for X- and Y-axis using this Arduino pins for the L293D H-bridge
AF_Stepper myStepperY(stepsPerRevolution,1);
AF_Stepper myStepperX(stepsPerRevolution,2);

/* Structures, global variables */
struct point {
  float x;
  
```

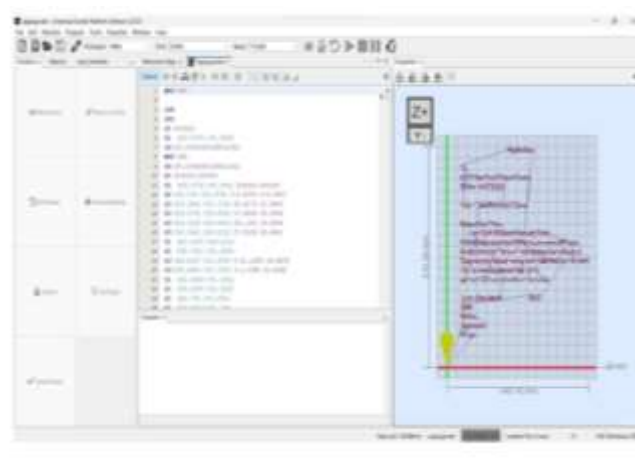
Arduino UNO R3 program

6. Software Interface:

In this simple CNC writing machine the softwares mainly used are Inkscape and Universal G- Code sender (UGS).



Inkscape Software



Universal G-Code sender software

8. WORKING.

8.1 Digital Input Processing:

Detailing the conversion process of digital scripts into machine-readable instructions through the use of advanced algorithms.

8.2 Mechanical Output:

Explaining how the CNC Handwriting Machine translates digital inputs into precise mechanical movements, simulating human handwriting with the use of a writing tool.

9. RESULT.

9.1 Precision Analysis:

Quantitative data on the precision achieved in replicating handwriting is presented, showcasing the technical capabilities of the CNC Handwriting Machine.

9.2 Artistic Outputs:

Examples of replicated handwriting are showcased, emphasizing the aesthetic quality achieved by the machine.

9.3 Performance Metrics:

An evaluation of the machine's performance against predefined metrics, assessing its accuracy, speed, and overall efficiency.

10. FUTURE DEVELOPMENT.

The future development of CNC technology in the realm of handwriting replication holds promising avenues for both artistic expression and technological advancement. As CNC continues to evolve, further refinements in precision engineering and algorithmic sophistication are anticipated, enhancing the machine's ability to capture and replicate the subtle intricacies of individual handwriting styles.

In the coming years, advancements in machine learning and artificial intelligence may play a pivotal role, enabling CNC systems to adapt dynamically to diverse writing styles and even intuitively respond to individual variations.

Collaborations between artists, technologists, and cognitive scientists may contribute to a more holistic understanding of the intricate relationship between human expression and machine-mediated replication.

Moreover, the integration of haptic feedback systems could elevate the user experience, providing a tactile connection between the artist and the CNC device. This could open new dimensions for creativity, allowing artists to explore the sensory aspects of handwriting beyond visual replication.

As CNC technology becomes more accessible and user-friendly, it has the potential to democratize artistic creation, empowering a broader range of individuals to engage in personalized handwriting replication. The future landscape envisions CNC not merely as a tool but as a collaborative partner in the creative process, pushing the boundaries of what is achievable in merging precision engineering with the nuanced artistry of handwriting.

11. CONCLUSION.

Summarizing key findings, contributions to the field, and proposing potential future directions for research and development in the realm of CNC-based handwriting machines.

As long as the image is converted into a G-code format that corresponds to the machine's scale, this straightforward CNC machine can execute any image result.

It takes a long time to produce precise and high-quality drawings.

It is possible to further develop this basic CNC machine into a laser engraver, 3D printer, and CNC engraver.

Students studying electrical engineering can get assistance in designing route forms on a PCB with this basic CNC machine.

This straightforward CNC machine is simple to operate and has an uncomplicated application process. To generate G-code, users only need to input the image they wish to design in the Inkscape program.

12. REFERENCE

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