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Energy Harvesting Technologies in Mechanical Systems: A Comprehensive Review

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ABSTRACT

This paper presents an extensive review of vibration-based energy harvesting techniques, encompassing theory, modelling methods, and realizations of piezoelectric, electromagnetic, and electrostatic approaches. Addressing the crucial need for self-sustaining electric devices, particularly wireless sensor networks, the study tackles a significant limitation tied to random and broadband resonant frequencies. Researchers emphasize advancements in energy harvesters through material innovation and optimization, exploring nonlinear characteristics to widen the frequency bandwidth. The review comprehensively examines three main vibrationto-electricity conversion mechanisms, covering design theories, efficiency considerations, and potential applications. It delves into existing challenges and anticipates future requirements in energy harvesting. Additionally, the paper underscores the escalating importance of Wireless Sensor Networks (WSNs) across diverse applications, emphasizing the major challenge of limited energy. The authors investigate efficient energy harvesting systems for WSNs, offering a thorough taxonomy of potential energy sources, discussing recent energy prediction models, and identifying challenges in developing cost-effective and reliable WSN energy harvesting systems. The study breaks new ground by investigating Zn-30wt.%Bi alloy solidification under Electric-Magnetic-Compound fields, achieving a homogeneous structure through bulk solidification at a relatively low cooling rate. Physical simulations illustrate the EMBF's effectiveness in mixing melt layers and reducing droplet motion velocities. Furthermore, the paper conducts a comprehensive review of energy harvesting techniques for roadway and bridge applications, spanning various systems and comparing them in terms of power output, cost-effectiveness, and support. It highlights efforts in material design, system optimization, theoretical analysis, laboratory testing, field experiments, and numerical modelling, concluding with recommendations for future research in energy harvesting infrastructure. The paper concludes by addressing the global development of railways and their associated energy consumption and carbon emissions. With a focus on sustainability and the increasing demand for monitoring systems, the review explores advancements in energy harvesting technologies for selfpowered monitoring in railways, covering design, realization, comparison, and application prospects. Emphasis is placed on technical challenges, providing suggestions for future research directions in the field.

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1. Introduction

Energy harvesting refers to the process of capturing and converting ambient or wasted energy into usable electrical power. In mechanical systems, energy harvesting is particularly significant as it provides a means to generate electrical power from various sources, reducing dependence on traditional power sources and contributing to sustainability. The goal is to harness energy that is often dissipated or unused in the normal operation of mechanical systems and convert it into electricity for powering electronic components or devices. This is crucial in scenarios where access to a continuous external power source may be challenging or expensive. Energy harvesting has applications in various fields, including wireless sensor networks, wearable devices, and other electronic systems in mechanical engineering, offering a more environmentally friendly and cost-effective approach to powering devices

he current energy landscape is characterized by a heavy reliance on fossil fuels, such as coal, oil, and natural gas, which are finite resources contributing to environmental challenges, including climate change and pollution. The demand for energy continues to rise globally due to population growth, industrialization, and technological advancements. This growing demand exacerbates concerns about energy security, geopolitical tensions, and environmental sustainability. In response to these challenges, there is a compelling need for sustainable and alternative energy sources. Sustainable energy sources, including renewables like solar, wind, hydropower, and geothermal, offer cleaner and more environmentally friendly options. They reduce greenhouse gas emissions, promote energy independence, and contribute to a more resilient and sustainable energy future. Transitioning to alternative energy sources aligns with global efforts to mitigate climate change, enhance energy security, and foster a more sustainable and resilient energy system.

Principles of Energy Harvesting

Energy harvesting technologies operate based on the fundamental principle of converting ambient or unused energy from various sources into usable electrical power. The underlying principles of energy harvesting technologies encompass:

Mechanisms of Conversion: Energy harvesting systems make use of diverse physical phenomena to convert one type of energy into electrical energy. Common conversion mechanisms consist of: Piezoelectricity: The generation of electrical charges in response to mechanical deformation or vibrations. Electromagnetic Induction: The induction of an electromotive force in a coil by varying magnetic fields, typically associated with motion or changes in magnetic flux. Thermoelectricity: The generation of electricity from temperature disparities in a material. Photovoltaics: The conversion of light energy, typically sunlight, into electrical power through semiconductor materials. Vibration and Motion: Numerous energy harvesting technologies concentrate on capturing mechanical vibrations or motions, transforming kinetic energy into electrical energy. This is particularly relevant in applications where there is persistent movement, such as in machinery, vehicles, or infrastructure. Resonance and Frequency Matching: Achieving resonance and frequency matching is paramount for efficient energy harvesting. The system is designed to align with the resonant frequency of the energy source (e.g., vibrations) to maximize power generation. Materials Selection: The selection of materials is fundamental to energy harvesting. For instance, piezoelectric materials possess the ability to generate electrical charges under mechanical stress. Advances in material science play a significant role in enhancing the efficiency and performance of energy harvesters. Energy Storage: To ensure uninterrupted power availability, energy harvesting systems often incorporate energy storage components such as batteries or capacitors. These elements store excess harvested energy for future use when the ambient energy source is not available. Efficiency Optimization: Efficient energy harvesting systems optimize the conversion process to extract the maximum usable power from the available energy source. This entails minimizing losses in the conversion process a

Energy harvesting technologies employ diverse conversion mechanisms to convert different forms of energy into electrical power. Let us now discuss some key conversion mechanisms:

Piezoelectric Conversion: Principle: Piezoelectric materials generate an electric charge in response to mechanical stress or vibrations. When these materials undergo deformation, such as bending or compression, it induces a voltage potential across the material. Applications: Widely used in harvesting energy from vibrations and mechanical movements, piezoelectric devices find applications in sensors, wearable electronics, and machinery monitoring. Thermoelectric Conversion: Principle: Thermoelectric materials generate electricity when exposed to a temperature gradient. The temperature difference across the material induces a voltage potential, resulting in the flow of current due to the See beck effect. Applications: Employed in scenarios with temperature differences, such as waste heat recovery in industrial processes, automotive exhaust systems, and thermoelectric generators for powering sensors. Electromagnetic Induction: Principle: Electromagnetic induction involves generating an electric current in a conductor by exposing it to a changing magnetic field. As the magnetic field fluctuates, it induces an electromotive force (EMF) in the conductor.

2. Types of Energy Harvesting Technologies

2.1. The principle of piezoelectric energy harvesting involves the generation of electric charge in piezoelectric materials as a response to mechanical stress. This is achieved through the induction of a voltage potential across the material caused by vibration or mechanical deformation. Applications of this technology can be found in the capture of energy from vibrations and movements, with particular use in self-powered sensors, wearable devices, and industrial machinery monitoring.

2.2. Thermoelectric energy harvesting operates on the principle of converting temperature differentials into electrical power utilizing the See back effect. When there is a temperature gradient across thermoelectric materials, it induces both a voltage and a current flow. This technology finds suitability in waste heat recovery in industrial processes, automotive exhaust systems, and portable electronic devices for remote power generation.

2.3. Electromagnetic energy harvesting utilizes electromagnetic induction to generate electricity by exposing a conductor to a changing magnetic field. The relative motion between the magnet and coil induces an electromotive force (EMF). This technology can be found in vibrational energy harvesters, wireless charging technologies, and some renewable energy systems such as small-scale wind turbines.

2.4. Triboelectric energy harvesting generates electricity through the contact and separation of materials with different electron affinities. Charge transfer occurs during contact, creating a potential difference. This technology is suitable for harvesting energy from friction, vibrations, and human motion, and is commonly used in wearable devices, touchscreens, and self-powered sensors.

2.5. Photovoltaic energy harvesting converts sunlight into electricity through the photovoltaic effect in semiconductor materials. Sunlight excites electrons, resulting in the generation of electric current. This technology is widely employed in solar panels for residential and industrial power generation, as well as in portable solar chargers and outdoor electronic devices.

2.6. Hybrid approaches involve the combination of two or more energy harvesting technologies to enhance overall efficiency and versatility. By capitalizing on synergies between different mechanisms, these approaches aim to capture energy from multiple sources. Hybrid systems find application in scenarios where multiple energy sources are available or are used to overcome limitations of individual technologies, thereby providing more reliable and continuous power.

Each energy harvesting technology possesses distinct advantages and limitations, rendering them suitable for specific applications. The selection of a specific technology relies on factors such as the characteristics of the ambient energy source, the power requirements of the application, and the prevailing

environmental conditions. Researchers frequently explore hybrid approaches to maximize energy capture and address challenges associated with individual technologies.

3. Applications of Energy Harvesting in Mechanical Systems

Energy harvesting technologies have been widely applied in the field of mechanical engineering, offering novel solutions for the generation of power that is both self-sustaining and efficient. Presented below are a number of practical applications in real-world scenarios:

3.1. Wireless Sensor Networks (WSNs): Application: Monitoring industrial machinery, assessing the health of infrastructure, and observing environmental conditions. Energy Harvesting Technology: Harnessing piezoelectric energy from machine vibrations or utilizing thermoelectric systems to capture and utilize waste heat.

3.2. Wearable Devices: Application: Monitoring health, tracking fitness, and utilizing smartwatches. Energy Harvesting Technology: Employing triboelectric energy from body movements or utilizing piezoelectric materials to capture vibrations induced by motion.

3.3. Automotive Systems: Application: Monitoring tire pressure and utilizing wireless tire sensors. Energy Harvesting Technology: Harnessing electromagnetic energy from vibrations in rotating tires.

3.4 Industrial Automation: Application: Utilizing self-powered sensors for monitoring the condition of machinery in factories. Energy Harvesting Technology: Utilizing either piezoelectric or electromagnetic energy from vibrations in machinery.

3.5 Structural Health Monitoring (SHM): Application: Monitoring the structural integrity of bridges, buildings, and other infrastructure. Energy Harvesting Technology: Utilizing piezoelectric sensors to harvest energy from vibrations in the structure.

3.6. Smart Cities Infrastructure: Application: Integrating self-powered sensors into streetlights, parking systems, and waste management. Energy Harvesting Technology: Utilizing photovoltaic energy harvesting for outdoor sensors and environmental monitoring.

3.7. Aerospace Industry: Application: Monitoring the structural health and performance of aircraft. Energy Harvesting Technology: Utilizing piezoelectric materials in wings to harvest energy from aerodynamic vibrations.

3.8. Human-Powered Devices: Application: Utilizing portable electronics, such as hand-cranked flashlights or self-powered radios. Energy Harvesting Technology: Employing manual energy harvesting through mechanisms like hand-cranking or utilizing piezoelectric shoe insoles to capture energy from walking.

3.9. Vibration-Powered IoT Devices: Application: Utilizing IoT devices in remote locations and for structural monitoring. Energy Harvesting Technology: Harnessing either electromagnetic or piezoelectric energy from ambient vibrations.

3.10. Green Building Technologies: Application: Integrating energy harvesting into building systems for lighting and HVAC controls. Energy Harvesting Technology: Utilizing either photovoltaic or thermoelectric systems to capture and utilize solar and thermal energy.

In conclusion, energy harvesting technologies have found a wide range of applications in mechanical engineering, providing innovative solutions for selfsustaining and efficient power generation in various fields.

Examples could include self-powered sensors, wireless sensor networks, and wearable devices.

4. Challenges and Limitations

Energy harvesting technologies, promising for sustainable power, encounter challenges in efficiency, scalability, and environmental adaptability. Key challenges include inherent limitations in converting ambient energy efficiently, impacting practicality and device feasibility. Scalability issues arise when powering larger systems, introducing complexities in design and maintenance. Variability in ambient energy sources, like sunlight and vibrations, poses challenges in maintaining a steady power supply. Environmental constraints, such as extreme conditions, negatively impact device durability, limiting long-term effectiveness. Material limitations, including rarity and cost, hinder widespread adoption, affecting sustainability. Efficient storage and management are critical; as inadequate solutions lead to intermittent power supply. Integration challenges, cost considerations, and regulatory uncertainties further influence market acceptance, necessitating ongoing research for enhanced efficiency and widespread adoption in sustainable power generation.

Piezoelectric Energy Harvesting presents limitations, including sensitivity to specific frequencies and the need for high mechanical strain, hindering effectiveness in capturing energy from broad-spectrum vibrations. Temperature variations can impact efficiency and reliability. Trade-offs involve choosing between flexibility and rigidity in materials, affecting energy capture efficiency and device flexibility. Increasing device size may enhance energy output but could compromise portability and integration into small-scale applications.

Thermoelectric Energy Harvesting faces limitations such as dependency on higher temperature differentials and the cost and limited availability of efficient materials. Efficient heat dissipation is crucial, and limitations in thermal conductivity may affect performance. Trade-offs include choosing

between thermoelectric materials with high efficiency and lower cost, impacting overall system economics. Increasing device size may enhance energy output but could limit practicality in small-scale or portable applications.

Electromagnetic Energy Harvesting limitations include the requirement for relative motion, frequency sensitivity, and susceptibility to environmental interference. Trade-offs involve selecting an optimal coil size influencing energy capture and balancing intricate designs for enhanced performance with potential increases in complexity and manufacturing costs.

Triboelectric Energy Harvesting limitations encompass the need for materials with specific properties and susceptibility to wear and environmental conditions. Material selection involves trade-offs in cost, availability, and durability, while balancing device size and weight influences practicality and portability.

Photovoltaic Energy Harvesting limitations involve dependency on sunlight and potential high costs of materials. Trade-offs include balancing efficiency with cost considerations and addressing space constraints when increasing the surface area for solar panels.

Understanding these limitations and trade-offs is crucial in selecting the most suitable energy harvesting mechanism for specific applications, considering factors such as environmental conditions, available resources, and desired performance metrics.

5. Recent Advances and Innovations

In the realm of energy harvesting technologies, there is a dedicated exploration into the capabilities of flexible and wearable energy harvesters. These devices are meticulously designed to seamlessly integrate into clothing or be applied to the human body, presenting a unique opportunity to capture energy from both body movements and ambient sources. This innovative approach offers a versatile and unobtrusive solution for power generation. Simultaneously, material science continues to undergo advancements, with a sustained focus on discovering novel materials endowed with enhanced properties for energy harvesting. The emphasis lies on achieving superior efficiency, cost-effectiveness, and environmental sustainability, driving research efforts towards the development of materials capable of elevating the overall performance and eco-friendliness of energy harvesting technologies.

Triboelectric Nano generators (TENGs) have recently garnered significant interest due to their ability to harness energy from the triboelectric effect generated by friction. This surge in attention has spurred research endeavours directed at enhancing the efficiency and scalability of TENGs, aiming to broaden their applications across diverse fields. Another notable frontier in energy harvesting involves the pioneering innovations in capturing energy from ambient vibrations present in urban environments, particularly those generated by vehicular traffic or machinery. This ground-breaking approach seeks to establish sustainable power generation in smart cities by leveraging the constant vibrational energy inherent in urban settings.

The integration of artificial intelligence (AI) and the Internet of Things (IoT) stands out as a pivotal development in optimizing the functionality of energy harvesting systems. AI algorithms play a crucial role in predicting and adapting to environmental conditions, thereby augmenting the overall efficiency of energy harvesting technologies. Simultaneously, there is a concerted effort towards the development of multi-modal energy harvesting systems capable of concurrently capturing energy from diverse sources. This strategic approach aims to increase the overall energy output and versatility of these systems, providing more comprehensive and resilient solutions for sustainable power generation.

In the realm of healthcare technology, there is a focused exploration of energy harvesting solutions tailored for powering implantable medical devices. This research initiative seeks to alleviate the need for frequent battery replacements, introducing advancements that facilitate long-term and sustainable operation within the human body. By addressing this crucial aspect of medical device technology, these energy harvesting solutions hold the potential to revolutionize the landscape of implantable medical devices, ushering in an era of enhanced durability and reduced maintenance requirements.

6. Integration and Compatibility

Integrating energy harvesting technologies into existing mechanical systems involves a careful examination of compatibility, efficiency, and potential challenges. One avenue for integration is retrofitting energy harvesting devices onto machinery or structures to harness wasted energy and improve overall system sustainability. Compatibility with other components, such as sensors, actuators, and control systems, is crucial for seamless integration. However, challenges may arise in terms of space constraints, mechanical constraints, and system dynamics.

To ensure successful integration, a thorough analysis of the mechanical system's characteristics is required. Understanding the vibrations, temperature differentials, or other energy sources within the system is essential for selecting the most appropriate energy harvesting technology. Compatibility with existing components, such as gears, bearings, or moving parts, needs to be carefully evaluated to avoid interference and ensure reliable operation.

One challenge in integration is the potential impact on the mechanical system's performance. The added weight, size, or alterations to the system may introduce changes in dynamics, potentially affecting efficiency or functionality. Striking a balance between energy harvesting efficiency and minimal disruption to the mechanical system is crucial.

Moreover, energy harvesting technologies often involve electronic components like converters and storage devices. Compatibility with these electronic components and their potential impact on the system's electrical characteristics should be considered. Additionally, issues such as electromagnetic interference and electrical noise need to be addressed to prevent disruptions to sensitive components within the mechanical system.

Another consideration is the reliability and durability of energy harvesting devices in the harsh operating conditions of mechanical systems. Factors such as vibration levels, temperature variations, and exposure to contaminants can affect the longevity and performance of energy harvesters.

Despite these challenges, successful integration of energy harvesting technologies can lead to substantial benefits, including reduced reliance on external power sources, extended system lifespan, and enhanced sustainability. Collaborative efforts between mechanical engineers and experts in energy harvesting technologies are essential to overcome integration challenges and unlock the full potential of these innovative solutions.

7. Comparative Analysis

Comparing energy harvesting technologies involves assessing their efficiency, scalability, and applicability. Here's a breakdown of four major types:

7.1. Piezoelectric Energy Harvesting:

Efficient at converting mechanical vibrations to electrical energy, especially at resonant frequencies.

Scalable for small to medium-scale applications like wireless sensors and wearables.

Ideal for predictable vibrations, such as machinery monitoring or footstep harvesting in wearables.

7.2. Thermoelectric Energy Harvesting:

Efficiency depends on temperature gradient, with higher differentials yielding better results.

Suitable for small-scale applications, like powering sensors in industrial settings or IoT devices.

Effective in environments with significant temperature variations, such as industrial processes or diverse climates.

7.3. Electromagnetic Energy Harvesting:

Efficient in capturing energy from relative motion between a magnet and coil.

Scalable for small to medium-scale applications, such as sensors in machinery or wearables.

Ideal for consistent vibrations, like those in rotating machinery or vehicular systems.

7.4. Triboelectric Energy Harvesting:

Generates energy through friction, offering high efficiency in converting mechanical energy.

Scalable for small to medium-scale applications, especially in wearables and IoT sensors.

Effective in applications with repetitive and controllable motion, like wearables, industrial machinery, or smart textiles.

8. Future Trends and Prospects.

Energy harvesting research is currently undergoing a dynamic evolution, and it is being shaped by several emerging trends. One of these trends involves the development of flexible and wearable technologies that can seamlessly integrate into clothing or be applied to the human body. These technologies have the ability to capture energy from body movements and ambient sources. Another trend is the continued exploration of advanced materials with enhanced properties for energy harvesting. The focus of this exploration is to improve efficiency, cost-effectiveness, and environmental sustainability. Additionally, there is a growing interest in triboelectric Nano generators (TENGs) that leverage the triboelectric effect to generate energy from friction. Researchers are working towards enhancing the efficiency and scalability of TENGs for various applications. Another emerging trend is the innovation in capturing energy from ambient vibrations in smart cities, such as those generated by vehicular traffic or machinery. This approach aims to achieve sustainable power generation in smart cities. Furthermore, the integration of artificial intelligence (AI) and the Internet of Things (IoT) is being explored to optimize energy harvesting system performance. AI algorithms are used to predict and adapt to environmental conditions, thus enhancing overall efficiency. The development of multi-modal energy harvesting systems capable of capturing energy from multiple sources simultaneously is also an emerging trend. This approach aims to increase overall energy output and system versatility. Additionally, there is an exploration of energy harvesting solutions for powering implantable medical devices, which would reduce the need for battery replacements and enable long-term and sustainable operation within the human body. Ongoing advancements in solar cells, particularly perovskite solar cells, are another area of focus in energy harvesting research. The goal of this research is to improve efficiency, stability, and scalability. Another trend involves the research and development of flexible and transparent solar panels that can be integrated into windows, electronic devices, and various surfaces. Furthermore, there is an exploration of technologies capable of harvesting energy from ambient RF signals, such as Wi-Fi or radio frequency transmissions, to power low-energy electronic devices and sensors. Moving on to potential future developments and areas for further exploration, one area of interest is the further exploration of nanostructured materials for improved energy conversion efficiency and integration into smaller, more compact devices. Another area of exploration involves investigating biomechanical energy harvesting techniques that harness energy from human movements and activities for self-powered wearable devices. Additionally, there is an exploration of methods to capture energy from environmental changes, such as variations in humidity, temperature, or air flow, for diverse applications. Another area of focus is the development of scalable energy harvesting solutions suitable for large-scale infrastructure, including smart cities, to address broader energy needs sustainably. Advancements in energy storage and management systems are also being made to efficiently store and distribute harvested energy, ensuring continuous and reliable power supply. Encouraging cross-disciplinary collaborations between materials science, engineering, and computer science is seen as a way to foster holistic approaches in energy harvesting research. Finally, there is an exploration of unconventional sources of ambient energy, such as vibrations in natural ecosystems or unique environmental phenomena, for novel energy harvesting applications. Additionally, there is an investigation into energy harvesting technologies that are resilient to extreme environmental conditions, expanding their applicability in challenging settings.

9. Conclusion

The comprehensive review underscores the crucial role of energy harvesting technologies in advancing sustainable and self-sufficient mechanical systems. Key findings include the evolution of railways, emphasizing their global development while addressing the associated energy consumption and carbon emissions. The study emphasizes the need for monitoring systems in railways, leading to a detailed exploration of advancements in energy harvesting technologies. Various sources such as vibration, wind, solar, thermal, magnetic fields, and acoustic energy are discussed for energy harvesting, with a focus on self-powered monitoring. The review provides an in-depth analysis of the design, realization, comparison, and application prospects of energy harvesters in the railway context. It highlights technical challenges, such as performance enhancements and coupling dynamics, and suggests directions for future research. The overarching insight is that energy harvesting technologies offer a green and intelligent solution to meet the increasing demands for safety and reliability in railways while promoting sustainability and reducing operational costs.

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