



## **Review on Bioavailability and Bioequivalence**

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### **ABSTRACT**

In pharmacology, bioavailability and bioequivalence are interesting concepts that affect the improvement, targeting and suitability of drugs. This study discusses reference standards, evaluation strategies, management significance, and future perspectives for bioavailability and bioequivalence.

In pharmacokinetics, bioequivalence can be a term used to study the expected in vivo bioequivalence of two exclusive sedative effects. If two drugs are bioequivalent, they are assumed to be the same for all purposes. When deciding on the bioequivalence of a drug between two drugs, which is a reference drug (brand name) and which may be an investigational drug (marketed non-specific drug), pharmacokinetic considerations are taken into account, where each drug is cross-treated in volunteer subjects (healthy people). Serum/plasma is collected at regular intervals and tested for parent drug (metabolite) concentrations.

Bioavailability refers to the rate and speed with which a dynamic moiety (drug or metabolite) enters the systemic circulation and then reaches the site of action. The bioavailability of a sedative is usually determined by the properties of the dosage form, which imperfectly depends on its design and size. Contrasts in the bioavailability of particular sedatives can be clinically important; therefore, it is important to know whether drug definitions are proportionate

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### **INTRODUCTION**

Bioavailability refers to the amount of a drug that enters the bloodstream unchanged, while bioequivalence refers to the similarity in the rate and extent of absorption between two different drug formulations. These concepts are important in pharmaceutical research and regulatory approval. Bioequivalence is used to assess the expected proportionality of two different drug formulations.

If two products are bioequivalent, it means they are expected to be essentially the same. Pharmaceutical comparability refers to the same amount of the same active substances in the same dosage form, route of administration, and meeting the same guidelines. Ensuring consistency in the quality, effectiveness, and safety of pharmaceutical products is the responsibility of regulatory agencies. Bioavailability and bioequivalence data must be provided when submitting applications for new drugs. Both concepts focus on the release and absorption of a drug substance into the bloodstream.

The systemic exposure profile obtained during clinical trials can serve as a benchmark for bioequivalence studies. Bioequivalence studies compare two medicinal products containing the same active substance, and products marketed by different companies must be shown to be therapeutically equivalent to be considered interchangeable.

A few test strategies are accessible to survey comparability, counting: Comparative bioavailability (bioequivalence) thinks about, in which the dynamic sedate substance is measured in an available natural liquid such as plasma, blood. Comparative clinical trials Comparative pharmacodynamic studies in people

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### **BIOAVAILABILITY**

**Bioavailability:** Bioavailability may be a basic concept in pharmacology and pharmaceutical that alludes to the rate and degree at which a sedate or other substance is retained by the body and gets to be accessible at the location of activity. In easier terms, it measures how much of a medicate or compound really enters the circulation system and is in this way able to deliver its craved impact.

**Bioavailability:** It is rate and degree of assimilation of unaltered medicate from its dose form. Rate- intense conditions- asthma, torment etc Degree( sum ) – constant conditions- hypertension. Impact of course of organization PARENTRAL> Verbal> RECTAL>TOPICAL. Outright bioavailability: When systemic accessibility of a sedate managed orally is decided in comparison to its I.V. organization, signified by F.

Relative bioavailability: When systemic accessibility of a medicate after verbal organization is Compared with that of verbal standard of the same medicate ( Arrangement or suspension )and indicated by Fr.

Chemical comparability: When two or more medicate items contain the same chemical substance as an dynamic fixing within the same sum it is called chemical comparability.

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## BIOEQUIVALENCE

Bioequivalence: It is relative term that indicates medicate substance in two or more indistinguishable dose shapes comes to the systemic circulation at the same relative rate to the same relative degree. i.e. plasma concentration-time profiles will be indistinguishable without noteworthy measurable contrasts.

Regulatory organizations like the FDA and EMA require generic drug manufacturers to demonstrate that their drugs are bioequivalent to brand-name drugs. This involves comparing the pharmacokinetic profiles of the generic and brand-name drugs, specifically measuring parameters like C<sub>max</sub> and AUC.

Bioequivalence testing involves using specific references and predetermined limits for comparison criteria.

1. Preapproval Changes : BE documentation can be valuable amid the IND period to compare (1) early and late clinical trial details; (2) details utilized in clinical trials and steadiness thinks about, on the off chance that diverse; (3) clinical trial details and to-be-marketed medicate items, in case different; and (4) item quality proportionality,

2. Postapproval Changes :Within the nearness of certain major changes in components, composition, fabricating location, and/or strategy of make after endorsement, FDA suggests that in vivo BE be illustrated for the sedate item after the alter in comparison to the sedate item before the change. Beneath section 506A(c)(2) of the Government Nourishment, Medicate, and Restorative Act (FD&C Act) (21 U.S.C. 356a(c)(2)), certain postapproval changes that require completion of thinks about must be submitted in a supplement and affirmed by FDA some time recently disseminating a sedate product made with the alter.

3. BE Contemplations : BE considers are more often than not conducted employing a hybrid plan. For such thinks about, intrasubject inconstancy ought to be considered when deciding the think about test estimate. In cases when a parallel design is fundamental to assess BE, thought ought to be given to add up to changeability, counting intersubject changeability rather than fair intrasubject changeability.

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## GUIDELINES

### *US FDA*

The US FDA (Nourishment and Medicate Organization) gives rules and controls with respect to bioavailability and bioequivalence thinks about for bland drugs. These rules guarantee that non specific forms of drugs are identical to their brand-name partners in terms of assimilation and effectiveness.

The FDA anticipates non specific drugs to illustrate bioequivalence to the trend-setter medicate, regularly through comparative pharmacokinetic ponders. These ponders survey how drugs are ingested, conveyed, metabolized, and excreted within the body.

Bioavailability alludes to the rate and degree to which the dynamic fixing in a sedate is ingested and gets to be accessible at the location of activity. Bioequivalence illustrates that a bland sedate item is conversely with the brand-name sedate in terms of security and efficacy.

The FDA has built up particular prerequisites and ponder plans for conducting bioavailability and bioequivalence considers, guaranteeing that bland drugs meet thorough benchmarks some time recently endorsement. These rules point to guarantee the security, adequacy, and quality of bland medications.

### *INDIAN*

The Indian administrative specialist, the Central Drugs Standard Control Organization (CDSCO), gives rules for bioavailability and bioequivalence (BA/BE) ponders, comparative to the FDA's guidelines. Here are a few key focuses around India's guidelines:

The CDSCO orders BA/BE thinks about for non specific drugs to guarantee their comparability to the reference (trailblazer) products. These considers evaluate the rate and degree to which the dynamic fixing in a non specific medicate is retained and gets to be accessible at the location of activity, comparative to the FDA's approach.

The rules layout particular prerequisites and think about plans for conducting BA/BE ponders, counting test sizes, think about lengths, and measurable analyses. The objective is to illustrate comparable security, adequacy, and quality between nonexclusive and reference drugs, guaranteeing interchangeability.

CDSCO's rules point to maintain rigid standards to ensure the bioequivalence of bland drugs, upgrading openness and reasonableness whereas keeping up quality and adequacy benchmarks comparable to the trend-setter drugs.

## EUROPEAN

The European Drugs Office (EMA) gives rules for bioavailability and bioequivalence considers comparable to those of the US FDA and other administrative bodies. Here are key focuses with respect to the European guidelines:

EMA orders bioavailability and bioequivalence ponders for nonexclusive drugs to guarantee their proportionality to the reference (trailblazer) products. Similar to FDA rules, these think about survey the rate and degree of sedate assimilation, conveyance, digestion system, and excretion.

Specific prerequisites, consider plans, test sizes, and measurable strategies are laid out to conduct these think about viably. The essential objective is to set up comparable security, adequacy, and quality between nonexclusive and reference drugs for interchangeable use.

EMA's rules point to preserve thorough measures, guaranteeing bioequivalence of nonexclusive drugs whereas maintaining security and viability benchmarks comparable to the trailblazer drugs.

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## STUDY DESIGN

### Design And Conduct of Pharmacokinetic Studies

According to taking after focuses the plan of an in vivo bioavailability consider is decided; The nature of the reference medicate and the measurement shape to be tried Advantage chance proportion contemplations in respect to testing in humans

The accessibility of explanatory methods

Alternative consider plans incorporate the parallel plan for exceptionally long half life substances with profoundly variable disposition.

Single dosage ponders for the most part suffice. Be that as it may circumstances as portrayed underneath may request a unfaltering state consider design:

Some adjusted discharge drugs

Where issues of affectability block adequately exact plasma concentration estimations after single dosage organization Measurements or time dependant pharmacokinetics In the event that intra person changeability within the plasma concentration or mien blocks the plausibility of illustrating bioequivalence in a sensibly measured single dosage think about and this changeability is diminished at relentless state

Selection of the number of subjects

The number of subjects required for a ponder ought to be factually noteworthy and is decided by the taking after considerations:

The level of noteworthy ought to be 0.05 The blunder fluctuation related with the essential characteristics to be examined as evaluated from a pilot explore, from past considers The anticipated deviation from the reference medicate congruous with bioequivalence The required control, ordinarily >80% to distinguish the greatest passable contrast in essential characteristics to be studied

Selection criteria for subjects:-The think about ought to be regularly performed on solid grown-up volunteers with the point to play down inconstancy and allow discovery of contrasts between the think about drugs. Subjects may be guys or females; be that as it may the choice of sexual orientation ought to be reliable with usage and security criteria. To play down intra and associate person variety subjects ought to be standardized as much as conceivable and acceptableGe

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## APPROACHES

In certain circumstances, other approaches are suggested to bolster a show of BA/BE. Underneath are a few common contemplations with respect to these other approaches, Supports ought to counsel FDA's guidances for industry for extra data on these strategies as well.

### 1. In Vitro Tests Prescient of Human In Vivo BA

In vitro-in vivo relationship (IVIVC) could be a strategy utilized to get it the relationship between how a medicate is discharged from a measurement shape in a lab setting and how it influences the body in a real-life circumstance. This approach makes a difference within the advancement and assessment of extended-release drugs. Once an IVIVC is affirmed, the lab test can be utilized as a substitute for testing the drug's bioavailability and bioequivalence. It is additionally accommodating in screening definitions and setting guidelines for sedate discharge. By building up an IVIVC, the lab test can be utilized as a quality control degree amid fabricating and as an pointer of how the sedate will perform within the body.

### 2. Pharmacodynamic Studies

assess systemic presentation and assess BA or BE. PK endpoints are preferred because they are by and large the foremost exact, touchy, and reproducible approach. Be that as it may, in occurrences where a PK endpoint isn't conceivable, a well-justified PD endpoint can be utilized to illustrate BA or BE.

### 3. Comparative Clinical Studies

Clinical endpoints can be utilized in restricted circumstances, for case, for orally managed medicate items when the estimation of the dynamic fixings or dynamic moieties in an open organic liquid (PK approach) or PD approach isn't conceivable. Because these circumstances don't occur very often, utilize of this approach is anticipated to be rare.

#### 4. In Vitro Studies

In certain circumstances, the bioavailability and bioequivalence of drugs can be evaluated utilizing research facility testing methods some time recently and after endorsement. This could be done through dissolution/drug-release testing. For drugs that are effortlessly broken up and ingested, utilizing in vitro strategies to illustrate bioequivalence may be appropriate. The FDA provides guidance on creating dissolution methods, deciding details, and utilizing disintegration testing for administrative purposes. It is additionally exhorted to allude to other FDA direction reports for more data on when in vitro information can be used to illustrate bioequivalence.

BA or BE of a product.

##### 1. Totally arbitrary design:

All medicines were arbitrarily relegated to all experimental subjects. For illustration in case there are 20 subjects, number them from 1 to 20. Arbitrarily select non-repeating numbers among these names for the primary treatment. At that point rehash all other treatments.

Pros: Simple to build, can suit any number of medicines and subjects, basic analysis.

shortcoming: Although it can be utilized for different medications, it isn't suitable for a number of treatments. All subjects must be homogeneous, something else irregular blunders will occur.

##### 2. Random block design:

Subjects are to begin with sorted into homogeneous bunches, called "pieces," and at that point medications are randomly assigned inside the blocks.

advantage: System gathering can give more exact results.

Equal test sizes are not required, any number of medicines can be taken after, factual examination is simple, blocks can be evacuated, and inconstancy can be introduced.

shortcoming: Missing observations in a square require more complex examination. Less flexibility

#### ***Study Conditions***

Standardisation of the ponder environment, eat less, liquid admissions, post dosing stances, work out, examining plans etc. is vital in all ponders. Compliance to these standardizations ought to be expressed within the convention and detailed at the conclusion of the ponder, in arrange to console that all inconstancy variables included, but that of the items being tried, have be minimized. Unless the consider plan requires, subjects ought to go without fromsmoking, drinking liquor, coffee, tea, xanthine containing nourishments and refreshments and natural product juices amid the study and at slightest 48 hours some time recently its commencement.

#### ***Selection of blood testing schedules***

During the retention phase, it is prescribed to require at slightest three tests, three to four tests at the time of most extreme concentration, and four tests amid the end stage. The number of tests utilized to calculate the disposal rate ought to be decided outwardly from a plot with logarithmic scales. The time interims between tests utilized to calculate the end rate ought to for the most part not be longer than the half-life of the medication. In single dosage trials of a medicine that's rapidly discharged into the circulation system, blood tests ought to be taken for at slightest three times the sum of time it takes for the pharmaceutical to be dispensed with from the body. The inspecting period ought to be long sufficient to guarantee that the range beneath the concentration-time bend (AUC) from the final measured concentration to unbounded time is only a little rate of the whole AUC. It isn't perfect to utilize a truncated AUC, unless there are specific circumstances such as when the medicine is reused within the intestines and the disposal rate cannot be accurately calculated. In case pee excretion is measured within the ponder, it is fundamental to gather pee for at slightest seven times the sum of time it takes for the pharmaceutical to be dispensed with from the body.

#### ***Fasting and encouraged state considerations***

Generally, a single dosage think about ought to be conducted after an overnight quick (at slightest 10 hours), with subsequent fast of 4 hours taking after dosing. For numerous dosage fasting state considers, when an evening dosage must be given. two hours of fasting some time recently and after the dose is considered acceptable.

However, when it is recommended that the think about sedate be given with food (as would be in schedule clinical hone), or where the measurement frame may be a adjusted discharge item, bolstered state considers have to be be carried out in

addition to the fasting state studies.

Fed state thinks about are too required when fasting state thinks about make evaluation of Cmax and Tmax difficult.

Studies within the nourished state require the utilization of a tall fat breakfast before dosing. Such a breakfast must be planned to provide 950 to 1000 KCals. At slightest 50% of these calories must come from fat, 15 to 20% from proteins and the rest from carbohydrates. The tremendous ethnic and social varieties of the Indian sub landmass preclude the proposal of any single standard high fat breakfast. Convention ought to indicate the appropriate and fitting count calories. The tall fat breakfast must be expended approximately 15 minutes some time recently dosing.

### ***Steady state studies***

In certain circumstances, a "relentless state consider" is essential for drugs with a long end half-life, insufficient measure affectability, poisonous quality concerns, adjusted discharge items, medicate collection, non-linear pharmacokinetics, combination items, drugs that actuate their possess digestion system, and imaginative enteric coated arrangements. Amid bioequivalence considers, the concentration of the active medicate substance within the natural lattice is ordinarily measured, but in a few cases, measurements of metabolites may be fundamental due to low drug concentrations, confinements of the expository strategy, unstable drugs, or drugs with a brief half-life. Racemates ought to be measured utilizing an achiral measure strategy, and person enantiomers ought to be measured in the event that they show diverse pharmacodynamic and pharmacokinetic characteristics, the essential efficacy/safety activity is with the minor enantiomer, and non-linear retention is display. The plasma time concentration curve is utilized to survey the rate and degree of absorption, and different pharmacokinetic parameters are calculated for consistent state thinks about.

### ***Strategy of archiving bioavailability and bioequivalence***

The FDA requires candidates to utilize the foremost precise and reproducible strategy to illustrate the bioavailability and bioequivalence of a item. A few strategies, counting pharmacokinetic ponders, in vitro tests, and pharmacodynamic ponders, can be utilized to degree bioavailability and build up bioequivalence.

1) Pharmacokinetic thinks about are commonly utilized and depend on measures such as AUC, Cmax, and Tmax to evaluate the rate and degree of sedate retention. These thinks about are ordinarily conducted as hybrid considers to diminish variability.

2) A pilot think about can be conducted some time recently a full-scale think about to approve strategy, survey changeability, decide test estimate, optimize test collection timing, and decide the washout period between medicines. This ponder can help dodge issues within the full-scale consider and can be utilized as the premise for reporting bioavailability or bioequivalence in case planned and executed legitimately with sufficient participants.

#### 3. Full-Scale Study

The rules prescribe utilizing nonreplicate hybrid think about plans for bioavailability (BA) and bioequivalence (BE) thinks about of immediate-release and modified-release measurement shapes. Be that as it may, supports have the alternative to utilize imitate plans. Reproduce hybrid plans are utilized to appraise within-subject fluctuation and subject by detailing interaction change. The prescribed strategy of investigation for both nonreplicate and duplicate thinks about is normal BE

#### 4) The think about populace

for BA and BE thinks about ought to comprise of solid volunteers, unless there could be a particular reason to incorporate patients. Both male and female subjects ought to be enlisted, unless there's a particular prohibition based on the drug's sign or potential unfavorable responses. Female subjects ought to not be pregnant during the think about. In a few cases, it may be fundamental to assess BA and BE in patients, but their illness handle ought to be steady amid the study.

#### 5. Single-Dose and Multiple-Dose (Consistent State) Testing

This direction suggests conducting single-dose pharmacokinetic (PK) thinks about to evaluate bioavailability (BA) and bioequivalence (BE) since they are more delicate in determining the rate and degree of medicate discharge into the circulation system.

#### 6. Moieties to be measured

The dynamic fixing or its dynamic metabolites ought to be measured in natural liquids in bioavailability (BA) studies. It is by and large prescribed to degree the dynamic fixing or dynamic moiety rather than metabolites in bioequivalence (BE) thinks about since changes in definition execution are more precisely reflected within the concentration-time profile of the dynamic fixing or dynamic moiety.

#### 7. Pharmacokinetic Measures of Systemic Exposure

This direction recommends utilizing measures of systemic presentation to assess bioavailability (BA) and bioequivalence (BE). Systemic introduction alludes to the levels of a sedate within the blood over time. Top presentation refers to the highest concentration of the sedate in the blood, which can be measured straightforwardly without estimation.

#### 8. Comparison of PK measures in BE studies

An comparability approach is suggested for BE comparisons. The suggested approach depends on (1) a model to permit the comparison, (2) a certainty interim for the criterion, and (3) a BE restrain. Log-transformation of introduction measures some time recently factual investigation is suggested.

### ***Importance of Bioavailability/ Bioequivalence Studies***

A universal approach about comparative bioavailability

Most bioavailability studies, whether for a new or generic product, possess a common theme. A test is conducted to identify the quantitative nature of a specific product comparison. This comparison for a new drug may be, for example, to assess the performance of an oral formulation relative to that of an intravenous dose, or perhaps the performance of a modified-release formulation in comparison to a conventional capsule.

Comparative bioavailability studies about new drugs (NDA)

The initial oral formulation for a new drug is frequently used to conduct early human studies of safety and efficacy. Often, early oral bioavailability information about the drug (and this initial formulation) is obtained by means of studies comparing it with an intravenous dose and a solution of the drug they employ the Universal

Approach wherein the comparator is an intravenous dose or perhaps a solution of the drug

Comparative bioavailability about generic drugs (ANDA) When a manufacturer thereby wishes to gain therapeutic equivalence by introducing a competitive generic product into the market place, it is not necessary to conduct the full array of trials needed for the first product. If equivalence has been demonstrated, according to prescribed study requirements appropriately determined metrics the generic product by inference is regarded as therapeutically equivalent to the innovative

Testing under fasting conditions/Testing under fed conditions

When the particular drug is not showing any expected results, then the drug is tested under fasting conditions using bioequivalence studies.

The drug can also be tested under fed conditions to meet all conditions as per regulatory norms."

### ***Bioavailability and Bioequivalence in GENERIC DRUGS***

Generic drugs play a significant role in bioavailability and bioequivalence, as they are designed to be equivalent to brand-name (innovator) drugs in terms of their pharmacokinetic properties.

Bioavailability

Demonstrating Equivalence: Generic drug manufacturers must demonstrate that the active ingredient in their generic product is bioequivalent to the brand-name drug. This means that the generic drug is absorbed at the same rate and to the same extent as the brand-name drug. Pharmacokinetic Studies: Generic drugs undergo bioavailability studies to assess how well they are absorbed into the bloodstream when compared to the brand-name drug. These studies include measuring key parameters like C<sub>max</sub> (maximum concentration) and AUC (area under the curve). Regulatory Approval: Regulatory agencies, such as the U.S. Food and Drug Administration (FDA), require generic drugs to provide bioavailability data to ensure their quality, safety, and efficacy. Generic drugs must meet specific acceptance criteria for these parameters to gain regulatory approval.

Bioequivalence

Bioequivalence is the term used to describe the similarity between generic drugs and their brand-name counterparts in terms of how they are absorbed, distributed, metabolized, and eliminated in the body. To ensure this similarity, generic drugs undergo pharmacokinetic studies where their profiles are compared to those of the brand-name drug. These studies involve giving both drugs to the same group of subjects and measuring important parameters like C<sub>max</sub> and AUC. To be considered bioequivalent, generic drugs must meet specific acceptance criteria, with the ratios of C<sub>max</sub> and AUC falling within the range of 80-125%. Demonstrating bioequivalence allows generic drugs to be used interchangeably with brand-name drugs, providing patients with more affordable options without compromising on quality, safety, and efficacy. This widespread availability of bioequivalent generic drugs leads to significant cost savings for patients and healthcare systems.

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## **FUTURE SCOPE**

Advancements in drug delivery technologies are being developed to improve the effectiveness of drugs. New technologies like nanomedicine and personalized medicine are being used to assess the equivalence of drugs. The future of bioavailability and bioequivalence looks promising, with advancements in research and regulations.

Some areas of future development include improved analytical techniques, the use of the Biopharmaceutics Classification System, nanotechnology for drug delivery, personalized medicine based on genetic profiles, computational modeling, biosimilars, digital health technologies, global harmonization of regulations, flexible regulatory pathways, and new drug formulation technologies.

The assessment of the environmental impact of pharmaceuticals will become increasingly important as we aim for sustainable drug development. Regulations may become stricter regarding the impact of excipients and impurities on the safety and bioavailability of drugs. In emerging markets, ensuring bioequivalence will be crucial for expanding access to essential medicines.

Bioavailability and bioequivalence research and applications are not limited to pharmaceuticals but also extend to other industries. Ensuring the bioavailability and bioequivalence of products will continue to be vital in healthcare, public health, and product quality as technology and knowledge advance.

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## CONCLUSION

Bioavailability and bioequivalence are crucial concepts in pharmacology and drug development. Bioavailability refers to the rate and extent at which the active ingredient of a drug is absorbed and becomes available at the site of action. On the other hand, bioequivalence compares different formulations of the same drug to ensure they produce similar concentrations of the active ingredient in the body.

In a comprehensive review article, the significance of bioavailability and bioequivalence in ensuring drug efficacy and safety becomes evident. It covers various methods used to assess these parameters, such as pharmacokinetic studies, in vitro tests, and statistical analyses. The article may discuss regulatory standards set by health authorities to establish bioequivalence, emphasizing their importance in approving generic drugs.

Moreover, the review might highlight challenges faced in determining bioequivalence, such as variations in absorption due to food intake, formulation differences, and individual patient responses. It could also discuss advancements in technologies and methodologies aimed at improving the assessment of bioavailability and bioequivalence.

Overall, a review article on bioavailability and bioequivalence is likely to emphasize their critical role in drug development, regulatory approval of generic drugs, and ensuring therapeutic equivalence between different formulations, providing a comprehensive understanding of these fundamental pharmacological principles.

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