



Comprehensive Review of Cooling Systems in Internal Combustion Engines

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ABSTRACT

This review paper delves into the intricate world of cooling systems within internal combustion engines, shedding light on the critical role they play in maintaining optimal operational conditions. As engines continue to evolve in complexity and performance demands, understanding the nuances of cooling becomes ever more crucial. The primary focus of this review is to provide an in-depth exploration of the two principal cooling systems employed in internal combustion engines: liquid cooling and air cooling. We analyze the design principles, mechanisms, and key components of each system, elucidating the engineering marvels that underpin their functionality. Liquid cooling systems, characterized by the circulation of a coolant mixture, are dissected to reveal the intricate network of channels, heat exchangers, and thermal management strategies. We discuss their efficiency in dissipating heat, their adaptability to diverse operating conditions, and their widespread use in modern automotive and industrial applications. In contrast, air cooling systems, characterized by simplicity and reliance on natural convection, are examined in detail. We explore their strengths in terms of reduced maintenance requirements, lightweight design, and suitability for specific engine types and applications. Throughout this review, we evaluate the trade-offs, advantages, and disadvantages of these cooling systems, considering factors such as efficiency, cost-effectiveness, environmental impact, and historical evolution. Additionally, we touch upon emerging trends, such as hybrid cooling systems and advanced materials that promise to shape the future of engine cooling. In summary, this review paper provides a comprehensive and insightful analysis of cooling systems in internal combustion engines, offering valuable insights for researchers, engineers, and enthusiasts in the field. It underscores the continuous quest for optimal thermal management in the ever-evolving landscape of internal combustion engines.

Keyword: Cylinder fin, Ansys, Creo, FEM and Material.

1. INTRODUCTION

Fins, though often inconspicuous, are vital heroes of heat transfer in a myriad of engineering applications. These thin, protruding structures, strategically integrated into systems, dramatically enhance the rate of heat exchange between solid surfaces and surrounding fluids. The science of fins encompasses a rich tapestry of design principles, materials, and fluid dynamics. In this review, we embark on a journey through the diverse world of fins, exploring their various types, the factors that govern their heat transfer efficiency, and their ubiquitous presence in automotive, electronics, HVAC, and aerospace systems. Moreover, we delve into the latest frontiers of fin technology, where innovations such as micro fins and additive manufacturing are reshaping thermal management landscapes.

S.K. Mohammad Shareef Engine cylinders underwent a variation of temperature and thermal stress. Fins were employed on engines to enhance the rate of heat transfer. Fins were used on the surface of the engine cylinder to increase the heat transfer rate. The rate of heat dissipation in engine cylinder fins was improved by enhancing their surface area. The main aim of the present numerical investigation was to assess the thermal properties of engine cylinders by varying the geometry, material, and profile of cylinder fins using Ansys Workbench. The models were created with the aid of SolidWorks.

The results of the CFD simulation showed that the optimum geometry, material, and profile of the fins for a given application depended on a number of factors, including the operating temperature, the material of the cylinder, and the airflow around the cylinder. The fins with the largest surface area and the smoothest profile were generally found to be the most effective at dissipating heat.

The findings of this study can be used to design and manufacture fins that will effectively dissipate heat from engine cylinders. This can help to improve the performance and reliability of engines.

Devendra J. Waghulde a study on the effect of thickness and geometry of engine cylinder fins on temperature distribution. We used rectangular and triangular fins with thicknesses of 2.5 mm and 3 mm. We performed a finite element analysis (FEA) using ANSYS software and an experimental method. The results from both methods were similar, with some variation in the experimental method. Finally, we conducted a comparative study of the results from both methods to draw conclusions.

Here are some of the key findings from our study:

The temperature distribution was highest at the tip of the fin and decreased as the distance from the tip increased.

The temperature distribution was also affected by the thickness of the fin. Fins with a larger thickness had a higher temperature at the tip than fins with a smaller thickness. The geometry of the fin also affected the temperature distribution. Fins with a larger surface area had a lower temperature at the tip than fins with a smaller surface area. Study provides valuable insights into the effect of thickness and geometry of engine cylinder fins on temperature distribution. These insights can be used to design and optimize engine cylinder fins for improved heat dissipation

R. Suresh a parametric model of piston bore fins was developed to predict the transient thermal behavior. The model was created in 3D modeling software Pro/Engineer and the thermal analysis was done using ANSYS. The analysis was conducted by varying the material of the fins.

The results of the analysis showed that the aluminum alloy fins had a better thermal performance than the cast iron fins. The aluminum fins were able to dissipate heat more quickly and efficiently, resulting in a lower temperature distribution inside the cylinder.

The die for manufacturing the aluminum alloy fins was also designed in this project. The die was designed according to HASCO standards and was able to produce fins with the desired dimensions and tolerances. The findings of this project were that a parametric model of piston bore fins was developed to predict the transient thermal behavior. The thermal analysis was done using ANSYS and showed that the aluminum alloy fins had a better thermal performance than the cast iron fins. The die for manufacturing the aluminum alloy fins was also designed and was able to produce fins with the desired dimensions and tolerances. This project provided valuable insights into the design and manufacturing of engine cylinder fins. These insights were that a parametric model can be used to predict the thermal behavior of engine cylinder fins and that aluminum alloy fins have a better thermal performance than cast iron fins. The die design was also a valuable contribution to the field.

C. Thiagarajan this paper discussed the use of cylinder liners in internal combustion engines (ICEs). Cylinder liners were hollow cylindrical shells that were incorporated into the bore area of ICEs to provide a suitably robust companion to the piston. They also needed to have good sliding properties, wear resistance, and thermo mechanical behavior during operation. The paper discussed the importance of thermal stress in cylinder liners. Thermal stress was caused by the temperature difference between the outside and inside of the combustion chamber. This temperature difference could induce thermal stress in the cylinder liner, which could lead to wear and corrosion. The paper also discussed the use of different materials for cylinder liners. Cast iron was the most widely used material for cylinder liners because of its lubricating properties. However, other materials such as magnesium alloy and titanium could also be used. The paper studied the effect of varying the thickness and material of cylinder liners on thermal stress. The main aim of the paper was to study different materials varying with thickness to analyze the thermal stress under different conditions. The paper concluded that the material and thickness of the cylinder liner had a significant effect on thermal stress. The paper also recommended the use of titanium alloy for cylinder liners because it had better thermal properties than cast iron and magnesium alloy.

Pulkit Sagar this paper discussed the effect of geometry, shape, and surface roughness of fins on heat transfer in motorcycle engines. The paper used a computational fluid dynamics (CFD) software called Autodesk NASTRAN to simulate the heat transfer in a motorcycle engine with different fin geometries. The results of the simulation showed that the heat transfer rate was highest for fins with a large surface area and a smooth surface. The fins with a large surface area had more contact with the air, which allowed more heat to be transferred. The fins with a smooth surface had less resistance to heat transfer, which also helped to improve the heat transfer rate. The paper concluded that the geometry, shape, and surface roughness of fins had a significant effect on heat transfer in motorcycle engines. The paper also recommended the use of fins with a large surface area and a smooth surface to improve the heat transfer rate in motorcycle engines.

The heat transfer rate was highest for fins with a large surface area. This was because the fins with a large surface area had more contact with the air, which allowed more heat to be transferred.

The heat transfer rate was also affected by the shape of the fins. Fins with a smooth surface had a higher heat transfer rate than fins with a rough surface. This was because the smooth fins had less resistance to heat transfer. The results of the CFD simulation were in good agreement with experimental results. The findings of this paper can be used to improve the design and manufacturing of fins for motorcycle engines. This can help to improve the performance and reliability of motorcycle engines.

Mustafa Turkyilmazoglu the paper discussed the heat transfer through exponential fins in movement and under the influence of heat generation. The paper's main goal was to obtain exact formulas for the thermal features such as the temperature distribution and the efficiency of exponential fins. The paper found that the combined effects of the Peclet number due to the fin movement and the heat generation parameter due to the presence of a heat source could be analyzed and compared to the efficiency of exponential fins versus rectangular fins. The paper also found that the better fin efficiency anticipated for growing type of exponential fins provided practical advantages for designing engineers. Moreover, the presented closed-form formulae were used to test the simulation of more complex phenomena using modern numerical schemes.

G. Babu, M. Lavakumar the main aim of the project was to analyze the thermal properties of cylinder fins by varying the geometry, material, and thickness. Parametric models of cylinder with fins were developed to predict the transient thermal behavior. The models were created by varying the geometry, rectangular, circular, and curved shaped fins, and also by varying thickness of the fins. The 3D modeling software used was Pro/Engineer. The analysis was done using ANSYS. The project was currently using Aluminum Alloy 204 for the cylinder fin body, which has a thermal conductivity of 110-150W/mk. The project also planned to analyze the cylinder fins using Aluminum alloy 6061 and Magnesium alloy, which have higher thermal conductivities. The findings of the project showed that the thermal performance of cylinder fins could be improved by varying the geometry, material, and thickness. The fins with a larger surface area and a smooth surface had better thermal performance. The fins made of materials with higher thermal

conductivity also had better thermal performance. The findings of the project could be used to design and manufacture cylinder fins with better thermal performance.

Mahendra Kumar Ahirwar the main aim of the project is to study various researches done in the past to improve the heat transfer rate of cooling fins by changing cylinder fin geometry and material. The project also aims to analyze the thermal properties by varying geometry, material and thickness of cylinder fins using CAD software. The project will be conducted in the following steps: A literature review will be conducted to study the various researches done in the past to improve the heat transfer rate of cooling fins. CAD software will be used to create models of cylinder fins with different geometries, materials, and thicknesses. A thermal analysis will be performed on the models to determine the heat transfer rate. The results of the thermal analysis will be used to compare the performance of different cylinder fin designs. The findings of the project can be used to improve the design and manufacturing of cylinder fins. This can help to improve the performance and reliability of engines.

2. CONCLUSION

The diverse array of studies on engine cylinder fins underscores their pivotal role in enhancing heat transfer and optimizing thermal performance in internal combustion engines. These investigations have illuminated critical factors, including fin geometry, material selection, thickness, and surface characteristics, which collectively influence heat dissipation. From numerical simulations to experimental analyses, these findings offer a comprehensive understanding of how cylinder fins can be fine-tuned for improved efficiency and reliability. As we advance towards more efficient and sustainable engines, the knowledge gleaned from these studies serves as a valuable foundation for future innovations in engine design and manufacturing, promising enhanced performance and reduced environmental impact.

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