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## **Historical Evolution of Civil Engineering Materials**

*Matt Eleasar Abastillas, Denise B. Cantago, Dhanica Gayle O. Cariliman, Sheila Mae A. Cuario, Jian Armel S. Labuca, Jardine Belle E. Mamac, and Chardonmay O. Sinining*

UG Students, University of San Carlos, Cebu City, Philippines

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### **ABSTRACT:**

The analysis of traditional to modern construction materials such as lime to concrete serves as a guiding principle for modern engineers that allows well-informed decision-making and provides a foundation for innovation, sustainability, and resilience in modern engineering practices. This aims to conduct a chronological analysis, tracing the development of materials used in civil engineering from ancient construction to the ever-evolving trends in the 21st century. The historical evolution of construction materials involves an in-depth discussion of materials such as mud, wood, stones, and mortar used in ancient construction. These materials were selected based on their availability and adaptability to the environment. Transitioning to the Medieval period, the introduction of bricks marked a significant shift in construction materials. The Renaissance brought innovations like concrete, while the Industrial Revolution saw the rise of steel and glass. The 20th century introduced advancements in reinforced concrete, steel alloys, nanotechnology, and biodegradable materials. As the 21st century unfolds, the civil engineering landscape continues to evolve with emerging trends. Nanochemistry introduces novel concrete admixtures, while biodegradable materials offer sustainable alternatives to traditional construction materials. These trends represent a seamless integration of cutting-edge technologies, sustainable design approaches, and a comprehensive perspective on infrastructure development.

Keywords: Civil Engineering materials, concrete, construction, evolution, innovation of materials

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### **Introduction:**

Understanding the historical evolution of Civil Engineering materials is especially important in today's world, when there is a growing emphasis on sustainable and resilient infrastructure. The understanding serves as a guiding concept for modern engineers, allowing for well-informed decision-making that merges old wisdom with current technologies, providing structures with long-term longevity. The understanding also promotes a respect for the cultural legacy inherent in construction procedures, advocating for the preservation of historic structures and techniques.

Civil Engineering materials, which are essential to infrastructure and building projects, have a significant impact on the built environment. The historical evolution of these materials tells a captivating story that spans centuries, highlighting the brilliance and inventiveness of civilizations throughout history. This not only reveals past technological developments and material preferences, but it also provides critical insights on social progress and its ability to tackle engineering obstacles. For starters, it contextualizes the current status of construction materials, helping engineers and researchers to understand the progression of breakthroughs and innovations. Furthermore, it conveys vital lessons acquired from prior materials' success and failures, helping the advancement of modern materials and construction processes. A deeper knowledge of the sustainability and durability of materials over time is gained through an assessment of the choices by ancient civilizations and the repercussions of those actions.

This aims to conduct a chronological analysis, tracing development of materials used in civil engineering over time and identifying major milestones and transitions. Furthermore, the research investigates the impact of technological improvements on the selection, processing, and application of materials throughout history. It also investigates the role of cultural, economic, and environmental forces in molding material choices across many places and eras, offering light on civilizations' resilience to the environment.

Exploring the historical evolutions of Civil Engineering Materials is more than just a trip down memory lane; it is a critical exploration that not only informs the present but also shapes the future. By unraveling our forefathers' actions and comprehending the implications of those decisions, priceless knowledge that contributes to the long-term and adaptive evolution of the built environment is attained.

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### **Methodology:**

This research article utilizes a meta-analysis. To do a meta-analysis, we gather papers on a specific topic in a systematic way. First, we pick estimated coefficients from different studies and adjust them to make them comparable (called effect sizes). These show how strong the connection is in each study. Then, we combine these effect sizes into one overall measure. If the results have a lot of differences, we use regression techniques. In this analysis, the

dependent variable is the effect sizes, and we can use all the study's details as control variables. While meta-analysis has advantages over regular literature reviews, it also has drawbacks. It's more limited in scope compared to a standard literature review, which can include a wide range of studies without strict criteria. Also, finding relevant studies can be hard because publishers often prefer studies with significant results, creating what's known as the "file-drawer" problem.

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## Analysis

### *Significance of Civil Engineering Materials*

In the field of Engineering, there is immense importance as to the type of materials or equipment that should be used in order to apply the key factors of its fundamental principles. Civil Engineering does not only elaborate on the technicalities of critical analysis or complicated processes and understanding of complex structural situations, but it includes the understanding of the importance of what mindset a civil engineer must have in order to identify which type of tools they must use for the success of their plans and ideals. The characteristics and the development of certain materials are crucial when applying these into knowledge as one initiates the decision of project planning. Each building material consists of its unique elements of composition, durability, classifications, and its properties. A wide variation of building materials is classified based on their components. With its chemical components, these can create a huge impact on the material's suitability when used in application. It is important to understand its compositions such as the presence of inorganic materials in these materials and assessment on the capacity to withstand forces that are applied from or on the structure. These materials undergo inspection for which standard it fits as it is used on different parts in construction.

Specific formulas that are part of the information that a Civil Engineer studies aid in determining the operational conditions of a material. For instance, a certain material consisting of properties with great permeability should be avoided when using it under substantial loads. This is where the necessities of knowledge in specific calculations and comprehension take-over to be able to select the right type of materials. One common principle that is found in the materials of Civil Engineering is its resistance to something, which contains a characteristic that needs meticulous assessment for it to be determined. Examples of the states of stress applied on a material are its tensile resistance, resistance to compression, resistance to bending, and its shear resistance. A factor that is also important in learning the significance of building materials is considering their susceptibility to deformation. A material may deform when under heavy loads contingent upon its fixed durability. Its brittleness, which describes a material's capability to break down when subjected to stress, is also characterized by deformation. The impact of external forces or vibration can also affect its toughness which also affects the possibility of it deforming. This applies under the comprehension on the properties of building materials since it is very important to know these as a defective load on another could make a structure ineffective. It is important to establish a firm foundation on every single project plan that also involves the ideas of material selection. Many principles for the foundation of each building material are studied and developed through the years, carrying along its same functions and importance. This paper continues on to the next few points with in-depth discussions on the progression from early Civil Engineering practices up to the present day.

### *Ancient Construction Materials*

Materials such as mud, wood, and stones were common as they are naturally occurring materials used in ancient and historical buildings due to their availability and affordability. Ancient civilizations developed unique architectural styles based on environmental factors, adapting their construction choices to the resources available. In forested regions, where timber was abundant, people constructed structures primarily using wood. Conversely, ancient Egypt with a scarcity of wood, used their plentiful soft limestones which were structures like pyramids and monuments made of. Archaeologists who study the remnants of past cultures observed that ancient civilizations made homes on what they can find in their environment. Tree branches were often used against cliffs, rocks, or other supports to create lean-tos. Additionally, they constructed huts by weaving tree branches into frames and using animal skins for portable structures, resembling tents (Woods, 2000). Mud was the most common building material in ancient construction. Mud was used in various ways, either in its raw nature for wall construction or in the form of mud blocks or bricks. It also served as mortar to bind building blocks together for wall plastering and as a material for flooring (Lekshmi, 2017). The crucial elements consist of soil, finely cut straw, and water. These components are combined by shoveling and compacting them into a mixture which is formed into bricks of a standard size in an open mold. The advantages of mud buildings extend beyond its historical uses, as it proved to be an excellent thermal regulator and a sustainable material. Its versatility allows for a wide range of applications, and its recyclability aligns with environmental concerns. Mud constructions present a viable solution to global warming, offering cooling effects and breathability (Oates, 1990). However, it is essential to acknowledge that working with mud can be labor-intensive.

Mortar, one of the oldest building materials, played a crucial role in connecting masonry elements such as stones and bricks. The most commonly used mortar in ancient times was lime or lime mortar, a form of quicklime, a product obtained by subjecting limestone to high temperatures. It has served as the primary binding material in ancient construction and continues to play a significant role today, reacting effectively with cement. As a construction material, lime is readily available and can be processed quickly into a usable form, contributing to the creation of more substantial and durable buildings. The Great Wall of China, constructed between 221 BCE and 1644 CE, was primarily built using stones or clay-fired bricks bonded with lime binders. It generally does not contain sand-to-gravel-sized aggregate but is instead composed of hydrated quicklime paste (Zhao, 2015). Lime found broad usage in reinforcing groundwork foundations, supporting pillars, and roofs. Ancient Roman structures, renowned for their durability, featured a self-healing concrete employing a chemically reactive form of lime known as "quicklime" (Cusick, 2023). This unique attribute contributed to the resilient and enduring nature of ancient Roman infrastructure. This particular form of lime is not found in modern concrete.

### ***Medieval to Renaissance Materials***

The Middle Ages extended from the 5th to the 15th centuries AD, encompassing the time after the fall of the Western Roman Empire and preceding the advent of the Renaissance. Numerous construction methods from the Roman era were no longer in use. Pozzolanic concrete vanished completely, along with the application of domes and vaults in stone construction.

During this era, the Roman Catholic Church constructed buildings which had spread its influence throughout western Europe. Because of their newness and construction using stone, one chronicler wrote that it seemed as if the land was adorning itself with a "white robe of churches". Between the 11th and 14th century, advancements in timber construction occurred at a slow pace. Scandinavian stave churches, mainly constructed from robust timber, were erected before stone churches became more widespread. Around 30 of these churches have persisted to the present day. Residences constructed during this era frequently utilized supplementary materials within the outer walls to strengthen the framework, often using brick, or wattle and daub. Elaborate dovetail or mortise-and-tenon joints were used to connect all the timber elements of the frame together. (Swenson and Chang, 2018). Brick emerged as the predominant construction material across southeastern Europe and Asia Minor. This prevalence extended to a significant portion of the Islamic world, especially in regions where natural building stone was scarce. In these areas, early mosques often showcased a more straightforward architectural design, featuring a flat roof upheld by multiple rows of pillars. This architectural simplicity was partly attributed to the scarcity of stone, prompting the prevalent use of brick as a primary construction element in these regions (Prak, 2011).

In the Renaissance Period, alongside adopting Roman masonry styles, there was a revival of other Roman innovations, such as timber trusses. Additionally, clear glass, another Roman invention, was significantly enhanced during this period. In the 16th century, Venice perfected a novel glassmaking technique known as the crown glass method, initially employed for crafting dinner plates. Timber technology experienced swift progress in 19th-century North America due to extensive forests of softwood fir and pine, which were processed using industrial methods. Sawmills powered by steam and water began mass-producing standardized timbers around the 1820s (Swenson and Chang, 2018). In the 16th century in Song China, the prevalent architectural style persisted with traditional wooden post-and-beam structures. However, a notable advancement during this era was the emergence of brick tower construction, and a considerable number of these brick towers from that period have endured and remain standing to this day (Prak, 2011).

### ***Industrial Revolution and New Materials***

The 18th century marked the onset of the industrial revolution, bringing forth significant industrial progress. While construction did not undergo major innovations during this period, the 19th century witnessed substantial advancements in construction materials. This included the introduction of materials like cast iron, wrought iron, and later steel, enabling the construction of new structures such as railways, bridges, and building frames. Glass became a key component for steel-framed buildings with large glazed envelopes, and the advent of Portland cement paved the way for concrete and subsequently reinforced concrete structures.

In the later part of the 19th century, a new industrial sector emerged, focusing on the production of building equipment such as elevators, boilers, radiators, pipes, and sanitary appliances. The industrial revolution, coupled with the demand for new housing in Europe post-World Wars I and II, especially the latter, laid the groundwork for the development of more efficient construction technologies. This necessitated a shift from traditional labor-intensive methods to modern approaches, a process referred to as the industrialization of construction.

Various definitions of construction industrialization have been proposed, with some emphasizing mechanization and distinguishing it by construction technology rather than the product itself. According to Sebestyen (1989), industrialization in construction involves the introduction of new technologies, including prefabrication and modern in situ processes such as slip-forms for chimneys, bunkers, and silos. Modern design methods utilizing scientific knowledge about structures, building physics, fire, and computer technologies characterize this industrialization.

Prefabrication, as a form of industrialization, involves the industrial manufacture of building components off-site or close to the site. This method is applicable to various structural materials, including timber, steel, aluminum, concrete, and polymers. Prefabrication has proven successful in constructing houses and multi-story industrial buildings, known as portal houses, mobile homes, manufactured housing, and system buildings. Despite its successes, prefabrication has faced criticism, with concerns about its effectiveness raised by some experts.

Mechanization is another aspect of industrialization crucial to the advancement of construction technology. While the steam engine had limited applications in construction, the invention of the internal combustion engine (both gasoline and oil) and the electric motor transformed this landscape. Originally, construction machines' working parts were driven by ropes, which have now been replaced by mechanical, hydraulic, pneumatic, or electronic means, or a combination of these. Different sizes and capacities of construction machinery have been developed for various jobs, and the construction industry has embraced the introduction of robots for processes such as excavation, moving, slip-form procedures, tunneling, and underwater work. The ability to manufacture construction machinery has provided major industrialized countries (AICs) with a competitive advantage in the global market, as it is one of the four key sectors of the construction industry, alongside contracting, consulting, and construction material production.

### ***Concrete and Modern Building Materials***

Concrete has evolved significantly as a primary building material, from pre-historic compositions to the complex cement-based building material utilized in modern development. Concrete has its origin, including important contributions from the Romans, Greeks, and Egyptians. Vitruvius (Vitruvius, 1st

Century BC) was a Roman architect who chronicled the use of pozzolanic elements in concrete, providing insights into early concrete compositions. The Industrial Revolution of the 19th century was a critical moment in the evolution of concrete. In 1824, Joseph Aspdin invented Portland cement, which laid the groundwork for modern concrete manufacturing mirroring the excellent quality of building stone in Portland, England.

Reinforced concrete, a transformational mix of concrete and steel reinforcement, emerged in the late 19th and early 20th century. Francois Hennebique's pioneering use of reinforced concrete in construction projects signalled a paradigm change, allowing for the construction of taller and more structurally durable buildings. Concrete technological advancements have gone on into the 21st century, with a focus on sustainability and performance enhancements. High-performance concrete, self-healing concrete, and high-performance concrete are emerging technologies that improve the strength, durability, and environmental sustainability of concrete structures.

Glass's significance in construction has grown from a practical material to an essential component of modern architectural design. The invention of float glass in the mid-20th century transformed the industry by giving professionals such as architects and engineers, with a clear, distortion-free material for windows and facades (Pilkington, 1952). Smart glass and energy-efficient glazing systems, for example, contribute to sustainability and occupant comfort in modern buildings. Aluminum's lightweight and corrosion-resistant characteristics have established it as a major material in modern buildings. Aluminum alloys were introduced in the mid-20th century, which boosted their application in structural components, facades, and roofing. Aluminum's malleability and recyclability help to support sustainable construction techniques (Braston, 2010.)

Concrete's history from ancient compounds to modern cement-based combinations demonstrates its versatility and long-term use in building. Furthermore, the introduction of reinforced concrete glass, and aluminum has changed the construction scene, providing architects and engineers with new and sustainable design options. Continuous materials science and research and development guarantee greater improvements, changing the future building with more resilient, efficient, and environmentally responsible solutions.

### ***Innovation and Advancement in the 20th Century***

Throughout the 20th century, numerous technological advances revolutionized civil engineering materials, having a significant impact on construction practices. Reinforced concrete (RC), a composite material commonly used for buildings and civil infrastructures, is one example of an innovation. Reinforcing steel is embedded in concrete to resist forces. As a result, the global annual production of reinforced concrete approached more than 10 billion cubic meters in total in 2012 (Miller et al., 2016), consuming significant amounts of natural resources and having significant environmental impacts (Van Damme, 2018). The major constituents contributing to the total weight of RC structures are concrete and steel reinforcement. As a result, efforts have been made in recent decades to optimize various types of RC structures and RC components in order to reduce the demand for concrete and steel reinforcement.

Furthermore, Steel Alloys and High-Strength Steel, improved metallurgy understanding led to the development of high-strength steel alloys. Because of their increased tensile strength and flexibility, these alloys were essential for high-rise buildings, bridges, and other megastructures. Furthermore, nanotechnology has been introduced in materials science to manipulate materials at the molecular and atomic levels, leading to the development of stronger, lighter, and more resilient materials used in construction, such as nanomaterial-enhanced concrete and coatings. Researchers have tried various methods to introduce nanomaterials (NMs) into composite materials to improve their characteristics and structural performance. A total of 240 peer-reviewed publications were examined, resulting in a comprehensive database containing the critical properties of composite materials with various NMs. According to F. Shilar and co. et al., 2022, investigated, analyzed, and discussed the effects of various NMs on the fresh, hardened properties, and microstructure features of conventional concrete (CC), geopolymer concrete (GPC), cement block (CB), geopolymer mortar (GPM), and self-compacting concrete (SCC). Different NMs have distinct properties that improve one or more properties of composite materials.

In addition, Fiber-Reinforced Polymers (FRP) are used in both new construction and repair applications, and they address many of the shortcomings of traditional construction materials. FRP materials, in particular, are resistant to electro-chemical corrosion, have high strength-to-weight and stiffness-to-weight ratios, and provide installation flexibility, making them relatively easy to install in repair applications with limited access. As a result, they have emerged as a sustainable and long-lasting material for repairing deteriorated concrete structures, such as flexural strengthening and repair, shear strengthening and repair, and column confinement (S. Bayda, 2019).

### ***Future Trends***

In an age defined by rapid evolution, civil engineering emerges as a vanguard of adaptation and innovation, confronting the dynamic demands of our ever-evolving built environment. This delves into the burgeoning trends that are reshaping the civil engineering landscape, heralding an era of infrastructure designed not only for safety but also with heightened efficiency, resilience, and sustainability. Such advancements aim to meet the needs of both current and forthcoming generations, reflecting a commitment to enduring and progressive infrastructure.

Nanochemistry introduces innovative products applicable in concrete technology. For instance, the creation of new concrete admixtures like polycarboxylic ether (PCE) superplasticizers aims to prolong the slump retention of concrete mixtures. Incorporating nanoparticles into traditional building materials can enhance their properties, making them suitable for constructing high-rise, long-span, and smart civil infrastructure. For example, SiO<sub>2</sub> nanoparticles serve as additives in high-performance and self-compacting concrete, enhancing both workability and strength. (Sobolev, 2015). Nanotechnology of concrete offers significant potential for the construction sector, offering more durable, sustainable, and innovative building materials to meet the changing demands of modern infrastructure requirements.

The emergence of biodegradable construction materials can significantly influence sustainability efforts, offering a viable solution to address the environmental challenges posed by the use of traditional construction materials like cement. By repurposing agricultural waste, this trend not only mitigates pollution caused by conventional materials but also alleviates concerns surrounding waste disposal in landfills. In a comprehensive investigation conducted by researchers Sathiparan and De Zoysa, the utilization of agricultural by-products like peanut shells, rice husks, rice straw, and coconut shells was explored. These agricultural residues were incorporated as partial substitutes for sand in the production of cement blocks, resulting in the creation of blocks that met the stringent ASTM standards concerning strength and durability characteristics. This innovative approach not only demonstrates the feasibility of utilizing agro-based waste but also highlights its potential in manufacturing construction materials that meet industry specifications, fostering a more sustainable and eco-friendly construction landscape (Maraveas, 2020).

These prevailing trends encapsulate a seamless integration of cutting-edge technologies, innovative construction methodologies, sustainable design approaches, and a comprehensive perspective on infrastructure development. A thorough exploration of these trends not only provides valuable insights into the ongoing evolution of civil engineering but also underscores its pivotal role in spearheading transformative changes. This multifaceted evolution aims to construct a world that is not only sustainable and resilient but also attuned to the demands of the future. Delving into the intricate details of these trends allows us to discern the intricate tapestry of advancements that are shaping the landscape of civil engineering, contributing significantly to the creation of a more sustainable, efficient, and adaptable built environment for the times that lie ahead.

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## Conclusion

The evolution of materials employed in civil engineering spans numerous millennia, underscoring the remarkable ingenuity and adaptability inherent in human innovation. In the early stages, ancient technology relied on materials like stone, clay, wood, and animal-derived substances to construct monuments, roads, and rudimentary structures, reflecting the resourcefulness of early civilizations. As technology continued to advance, a pivotal moment in the trajectory of human innovation emerged with the industrial revolution. This transformative era introduced materials such as cast iron and steel, revolutionizing the strength and scale of buildings and bridges. The advent of reinforced concrete during this period ushered in novel ways for structures to resist various forms of loads, further pushing the boundaries of architectural possibilities. The historical perspective serves as a crucial guide as we navigate the construction landscape of the future. It advocates for the harmonious integration of the finest elements of tradition with cutting-edge modern technologies, resulting in the creation of buildings that stand as testament to human progress in both engineering prowess and responsible environmental management. Lessons derived from the historical background of civil engineering materials function as a reminder that each invention was a direct response to the needs and aspirations of its respective era. The impact of materials on our physical environment extends across diverse realms, encompassing the construction of sustainable metropolitan regions, the development of efficient transit systems, and the creation of magnificent monuments that stand as testaments to human achievement. Through a nuanced understanding of the historical evolution of materials, we gain insights into the intricate interplay between innovation, societal needs, and the lasting imprint of civil engineering on the world around us.

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