



Diesel Engine Performance: A Study on Biodiesel Blends and Nano-Enhanced Fuel Additives

B. Roshita Sai¹, B. Annapurna¹, Ch. Sai Kumari¹, E. Guna Deep¹, B. Manoj Kumar¹, B. Mohith Kumar¹ and Chiranjeeva Rao Seela¹

¹Department of Mechanical Engineering, Rajam, Andhra Pradesh, India, 532127

ABSTRACT

This study comprehensively analyzes the performance and emissions of a Diesel engine using various blends: pure Diesel, B20 (80% Diesel + 20% Jatropha-based biodiesel), and a novel nano-enhanced B20 50S 25 Fe blend (B20 + nano-sized SiO₂ in 50 ppm + nano-sized Fe₂O₃ in 25 ppm). Assessing engine efficiency and emissions, the study explores the impact of biodiesel blending and introduces nano-sized additives to enhance combustion efficiency and reduce emissions. Preliminary results suggest that the B20 blend and the nano-enhanced variant show potential in improving combustion efficiency and reducing emissions, offering valuable insights into the feasibility of biodiesel blends and nanomaterial additives for optimizing Diesel engine performance. These findings contribute to future developments in sustainable fuel technologies, promoting environmentally friendly and efficient combustion systems.

Keywords: B20 (80% Diesel + 20% Jatropha-based biodiesel), B20 50S 25 Fe blend (B20 + nano-sized SiO₂ in 50 ppm + nano-sized Fe₂O₃ in 25 ppm)

INTRODUCTION

Biodiesel, sourced from renewable materials, is a promising alternative fuel for internal combustion engines, aiming to cut greenhouse gas emissions [1-4]. Researchers are addressing challenges by exploring methods like hybrid nano additives, combining two or more nano additives, to enhance biodiesel-diesel blend performance. While biodiesel has benefits, it also has limitations like higher viscosity. Recent focus involves incorporating hybrid nano additives—metal, metal oxide, and carbon-based nanoparticles—to overcome biodiesel drawbacks. This avenue shows promise in optimizing engine performance and emissions of biodiesel-diesel blends.

In recent years, Jatropha biodiesel blends have gained prominence as a sustainable alternative to traditional fossil fuels. Derived from the seeds of the drought-resistant Jatropha curcas plant, these blends are extensively studied for their potential to enhance combustion properties and reduce environmental impact when integrated into conventional diesel fuels [6-8]. Research indicates that blending Jatropha biodiesel with Petro diesel improves fuel properties, enhancing cetane number, lubricity, and oxygen content. This results in heightened combustion efficiency, reduced pollutant emissions, and decreased reliance on fossil fuels. However, challenges like high viscosity, low volatility, and poor oxidative stability associated with Jatropha biodiesel require optimization of blend ratios and the incorporation of additives to meet international fuel standards. Studies highlight the economic and environmental benefits of Jatropha biodiesel blends, emphasizing reduced greenhouse gas emissions and enhanced energy security. The cultivation of Jatropha as a biofuel feedstock is explored in the context of sustainable agriculture, considering its adaptability to marginal lands and potential to boost income for rural communities.

Simultaneously, biodiesel blends with nano additives have emerged as a focus in scientific research, offering enhancements to biodiesel performance [9-13]. Nanoparticles, such as metal oxides or carbon-based materials, act as catalysts, improving oxidation stability, thermal stability, and combustion efficiency [14-18]. The literature underscores the role of nano additives in addressing fuel stability during storage, preventing oxidation, and degradation over time [19-21]. Additionally, these additives modify physicochemical properties, enhancing lubricity and reducing engine wear.

Advancing this field, biodiesel blends with hybrid nano additives combine various nanoparticles to synergistically enhance properties, providing a holistic solution to challenges in biodiesel combustion [22-25]. Ongoing research explores optimal dosage, potential environmental impacts, and novel nanomaterial synthesis tailored for biodiesel applications. The convergence of Jatropha biodiesel blends and advanced nano additives reflects a dynamic pursuit of sustainable and efficient biofuel solutions.

EXPERIMENTAL SETUP AND EXPERIMENTATION:



Figure 1: Engine Setup

The power supplied by the water-cooled single-cylinder diesel engine (*Figure 1*) is absorbed by a rope pulley break system that is attached to it. Weights and spring balances that are required are incorporated to apply load to the break drum. There is an appropriate cooling water setup for the break drum. For cooling the engine, separate cooling water lines equipped with thermos couplings are offered. A system for measuring fuel is offered, including a fuel tank set on a platform, a burette, a three-way cock, and a stopwatch. An air tank with an aperture and a water manometer are used to measure air intake. A load test is run to analyse the engine's performance.

RESULTS AND DISCUSSION

The obtained results in terms of performance and emissions were analyzed as follows

a. Break Thermal Efficiency:

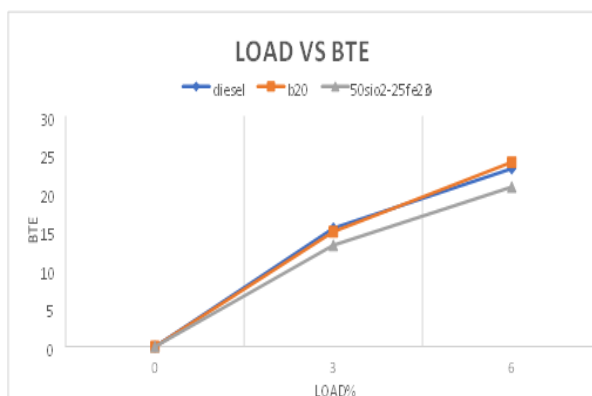


Figure 2: Load Vs BTE

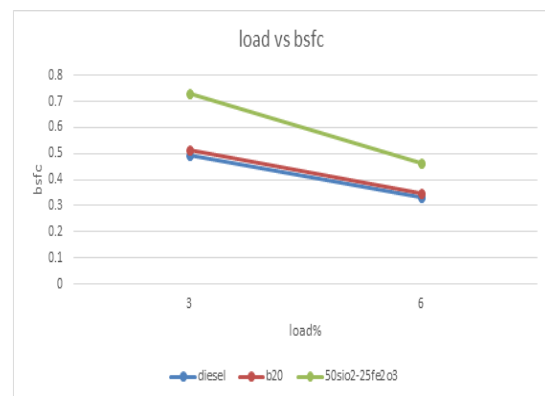


Figure 3: Load Vs bsfc

From *Figure 2*, the break thermal efficiency of diesel and b20 show similar values from lower to medium loads and slight lower break thermal efficiency was resulted with B20(50SiO₂-25Fe₂O₃) than the other two at medium load.

b. Specific Fuel Consumption:

In *Figure 3*, the specific fuel consumption of both diesel and B20 are similar at lower to medium loads. B20(50SiO₂-25Fe₂O₃) shows higher specific fuel consumption at low load and lower at medium load.

c. Hydro carbons (HC):

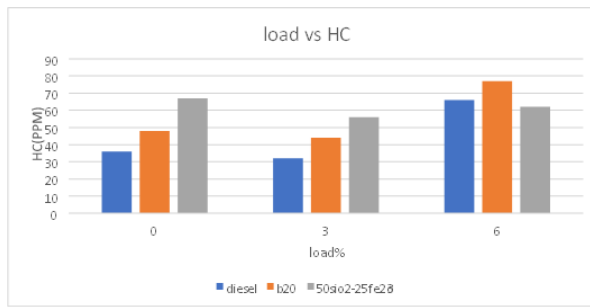


Figure 4.: Load Vs HC

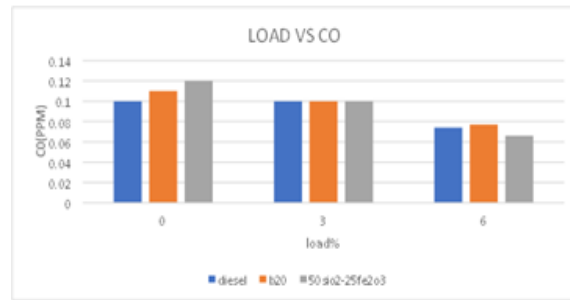


Figure 5. : Load Vs CO

The above graph, Figure 4 shows the HC emissions of diesel, b20 and 50SiO₂-25Fe₂O₃ and the biodiesel blend of B20(50SiO₂-25Fe₂O₃) shows higher emission values at lower conditions and diesel shows lesser emission value. B20(50SiO₂-25Fe₂O₃) shows higher emission values shows lower emission values among them at higher value because of the inbuilt oxygen.

d. Carbon monoxide (CO):

The above Figure 5 the CO emissions are higher at lower load conditions and lower at heavy load conditions. At medium conditions all the three fuels shows equal emission values of carbon monoxide. B20(50SiO₂-25Fe₂O₃) shows higher emission values shows lower emission values among them at higher value because of the inbuilt oxygen.

e. CARBON DIOXIDE (CO₂):

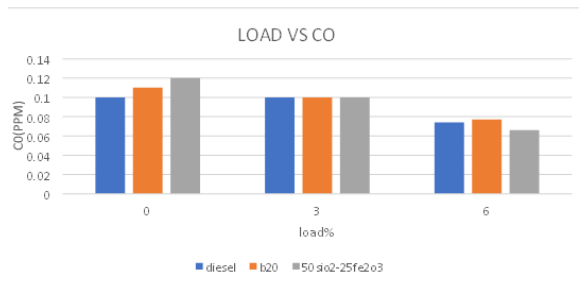


Figure 6.: Load Vs CO₂

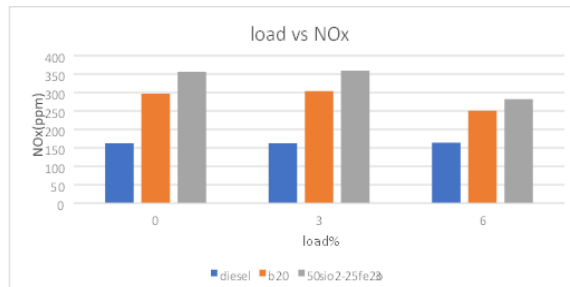


Figure 7. : Load Vs NO_x

The above Figure 6 shows the CO₂ emissions of diesel, b20 and 50SiO₂-25Fe₂O₃ and the biodiesel blend of B20(50SiO₂-25Fe₂O₃) shows higher emission values at lower conditions and diesel shows lesser emission value. B20(50SiO₂-25Fe₂O₃) shows higher emission values shows lower emission values among them at higher value because of the inbuilt oxygen.

NO_x emissions:

The above Figure 7 shows the NO_x emissions of diesel, b20 and 50SiO₂-25Fe₂O₃ and the biodiesel blend of B20(50SiO₂-25Fe₂O₃) shows higher emission values at lower load to medium load and diesel shows lesser emission value.

CONCLUSION

The following conclusions were drawn from the above discussion.

1. At lower to medium loads, both diesel and B20 exhibit comparable break thermal efficiency. B20(50SiO₂-25Fe₂O₃) shows only a slight decrease at medium loads, maintaining compatibility.
2. Diesel and B20 demonstrate similar specific fuel consumption at lower to medium loads. B20(50SiO₂-25Fe₂O₃) has higher SFC at low load and lower at medium load, suggesting acceptable combustion efficiency.
3. B20(50SiO₂-25Fe₂O₃) displays higher HC emissions at lower conditions, attributed to inbuilt oxygen. For CO₂ emissions, B20(50SiO₂-25Fe₂O₃) shows higher values at lower conditions but lower at higher loads, maintaining compatibility. In NO_x emissions, B20(50SiO₂-25Fe₂O₃) exhibits higher values at lower to medium loads compared to diesel, yet overall emissions remain lower.

Acknowledgments

We would like to thank our project guide who is helping us to accomplish our project work as soon as possible.

References

1. C.R. Seela, B.R. Sankar, and D. Sai Kiran, "Influence of biodiesel and its blends on CI engine performance and emissions: A review," *Biofuels Journal*, Taylor and Francis group, Accepted, Jun. 22, 2016.
2. V. Rambabu and C.R. Seela, "Micro Algae as the Dependable Source For Energy Security," *International Journal of Engineering Research and Technology (IJERT)*, vol. 2, issue 9, pp. 576-579, Sep. 2013.
3. S.C. Rao, A.V. Sitaramaraju, V.J.J. Prasad, and D. Linga Raju, "Studies of the emission characteristics of a single-cylinder diesel engine fueled with diesel, Linseed derived biodiesel and its blends," *International Journal of Science and Technology*, vol. 2, issue 6, pp. 267-278, Aug.-Sep. 2012.
4. D. Linga Raju, S.C. Rao, V.J.J. Prasad, and A.V.S. Rajau, "Fuelling diesel engine with diesel, linseed derived biodiesel and its blends at different injection pressures: performance studies," *International Journal of Management, IT and Engineering*, vol. 2, issue 7, pp. 53-65, Jul. 2012.
5. V. Chintada, S. Uppada, and C.R. Seela, "Design And Fabrication Of Reducing Toxic Particle Silencer," *International Journal of Chemical Sciences*, vol. 14, no. 4, pp. 2012-2020, 2016.
6. S.C. Rao and M. Srinivasa Rao, "Performance Analysis of DI Diesel Engine Fuelled with Diesel along with Nano Additives," *International Journal of Engineering Trends and Technology (IJETT)*, vol. 24, no. 2, p. 107, Jun. 2015.
7. C. Vinod Babu, S.C. Rao, and M. Vykunta Rao, "Modal and Static Analysis of Automotive Chassis Frame by Using FEA," *International Journal of Applied Engineering Research*, Special Issue, vol. 10, no. 20, pp. 19775-19777, 2015.
8. S.C. Rao, A. SaravanaKumar, and G.C. Sekhar, "Influence Of Nano Added MME Blends On CI Engine Based On Doe Concept," *International Journal of Mechanical Engineering and Technology (IJMET)*, vol. 8, no. 7, pp. 860-868, Jul. 2017.
9. C.R. Seela, K.S. Reddy, and N. Ramesh, "Analysis of turbocharged DI Diesel Engine Fuelled with Linseed Methyl Ester," *International Journal of Applied Environmental Sciences*, vol. 12, no. 6, pp. 1159-1166, 2017.
10. D. Venkata Rao, K. Prasad Rao, and S.C. Rao, "Design and fabrication of power generation system using speed breaker," *International Journal of Current Engineering and Technology*, vol. 4, no. 4, pp. 2697-2702, Aug. 2014.
11. C. Vinod Babu, S.C. Rao, and M. Vykunta Rao, "Structural Analysis of Eicher 11.10 Chassis Frame," *International Journal of Engineering Trends and Technology (IJETT)*, vol. 22, no. 7, pp. 315-319, Apr. 2015.
12. C.R. Seela and B.R. Sankar, "Assessment of Al₂O₃ JME Nano Emulsion Blends Influence on Variable Compression Ratio Engine," *International Journal of Energy, Environment, and Economics*, vol. 29, no. 3.
13. C.R. Seela, "Carbon Nanotubes (MWCNTs) Added Biodiesel Blends: An Engine Analysis," *Rasayan Journal of Chemistry*, vol. 15, no. 2, pp. 1009-1020, Apr.-Jun. 2022.
14. A. Swathi and C.R. Seela, "Nano Emulsified Diesel-Biodiesel Blend Selection through a MCDM Technique," in *2020 IOP Conf. Ser.: Mater. Sci. Eng.*, vol. 988, p. 012012.
15. C.R. Seela et al., "Evaluating the Feasibility of Diethyl Ether and Isobutanol Added Jatropha Curcas Biodiesel as Environmentally Friendly Fuel Blends," *Sustainable Chemistry and Pharmacy*, 2020. [Online]. Available: <https://www.sciencedirect.com/science/article/abs/pii/S2352554120305799>.
16. C.R. Seela and B.R. Sankar, "Emulsified Nano Al₂O₃ – Jatropha Methyl Ester Blends: Application in Variable Compression Ratio Engine," *World Journal of Engineering*, vol. 17, no. 5, pp. 733-737, 2020. DOI: 10.1108/WJE-04-2020-0135.
17. B. Dakoju and C.R. Seela, "Engine Implementation Of Microalgae And Jatropha Biodiesel Blends: A Review," *International Journal of Scientific & Technology Research*, vol. 8, no. 12, Dec. 2019.
18. A. Sai Vamsi, S. Veerendra, and C.R. Seela, "Design of a Roller Bearing Grease Removal Device," *International Journal of Innovative Technology and Exploring Engineering (IJITEE)*, vol. 8, no. 10, pp. 2431-2434, Aug. 2019.
19. C.R. Seela, N. Gade, and M. Srinivasa Rao, "Analysis on CI Engine with Thermal Barrier Coating and Biodiesel Blends," in *Recent Advances in Material Sciences*, Springer, Singapore, 2019, pp. 733-737. DOI: 10.1007/978-981-13-7643-6_58.
20. C.R. Seela, R.B. Sankar, and D. Bharadwaj, "Surfactants Influence on Diesel Engine Operated with Jatropha Curcas Biodiesel Blends," *Advanced Science, Engineering and Medicine*, vol. 11, no. 9, pp. 860-865, Sep. 2019. DOI: 10.1166/ asem.2019.2427.
21. S.C. Rao and B.R. Sankar, "Stability Analysis and Characterization of the Nano Emulsified Jatropha-Curcas-based Bio-fuel," *Energy Sources, Part A: Recovery, Utilization, and Environmental Effects*, vol. 40, no. 21, pp. 2564–2571, Jul. 2018.

-
22. S.C. Rao and B.R. Sankar, "Investigation on CI Engine with Nano Sized Zinc Oxide added Mahua Methyl Ester Blends," *International Journal of Ambient Energy*, Mar. 2018. [Online]. Available: <https://doi.org/10.1080/01430750.2018.1451377>.
 23. C.R. Seela, R.B. Sankar, and R. Bathi, "Effect Of Nano Al₂O₃ Added Jatropha Methyl Ester On CI Engine Performance And Emissions," *Rasayan Journal of Chemistry*, vol. 10, no. 10, pp. 1189-1193, Oct.-Dec. 2017.
 24. C.R. Seela, B.R. Sankar, and B.M.V.A. Raju, "A GRNN based framework to test the influence of nano zinc additive biodiesel blends on CI engine performance and emissions," *Egyptian Journal of Petroleum*, ELSIVIER, Accepted.
 25. C.R. Seela, B.R. Sankar, D. Kishore, and M.V.S. Babu, "Experimental analysis on a DI diesel engine with cerium-oxide-added Mahua methyl ester blends," *International Journal Ambient Energy*, Aug. 10, 2017.