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ARDUINO UNO BASED POWER FACTOR CORRECTOR

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ABSTRACT

In this proposed structure, two zero convergence finders are used for perceiving no crossing point of voltage and current. The errand is expected to restrict discipline for present day units using modified power factor change unit. The MICRO CONTROLLER used in this endeavor is ATMEGA 328 embedded in ARDUINO UNO. The postpone between the zero-voltage heartbeat and zero-current heartbeat is appropriately delivered by sensible practical speaker circuits in comparator mode is dealt with to two disrupt pins of a miniature regulator. The program takes over to actuate fitting number of moves from its outcome to bring shunt capacitors into load circuit to get the power factor till it shows up at its edge regard. The capacitor bank and moves are cooperated to the microcontroller using a hand-off driver. It shows defer between the current and voltage on a LCD. In addition, the errand can be redesigned by using thyristor control switches as opposed to move control to avoid contact pitting regularly experienced by changing of capacitors as a result of high in rush current

INTRODUCTION

In the present mechanical unrest, power is exceptionally valuable and the power framework is turning out to be increasingly more mind boggling as time passes. As such it becomes important to send every unit of force produced over expanding distances with least loss of force. Nonetheless, with expanding number of inductive burdens, huge variety in load and so on the misfortunes have likewise expanded complex. Subsequently, it has become judicious to figure out the reasons for power misfortune and further develop the influence framework. Because of expanding utilization of inductive burdens, the heap power factor diminishes impressively which builds the misfortunes in the framework and consequently influence framework misfortunes its effectiveness.

An Automatic power factor remedy gadget peruses power factor from line voltage and line current by deciding the postpone in the appearance of the ongoing sign concerning voltage signal from the source with high exactness by utilizing an inside clock. It decides the stage point slack (ϕ) between the voltage and current signals and afterward decides the relating power factor ($\cos \phi$). Then, at that point, the microcontroller works out the pay necessity and appropriately turns on the expected number of capacitors from the capacitor bank until the power factor is standardized to about solidarity.

Programmed power factor remedy strategies can be applied to modern units, power frameworks and furthermore families to make them stable. Thus, the framework becomes steady and effectiveness of the framework as well as of the device increments. Thusly, the utilization of microcontroller-based power factor corrector brings about diminished by and large expenses for both the purchasers and the providers of electrical energy.

Power factor remedy utilizing capacitor banks diminishes receptive power utilization which will prompt minimization of misfortunes and simultaneously builds the electrical framework 's productivity.

Power saving issues and receptive power the executives has prompted the improvement of single-stage capacitor banks for homegrown and modern applications. The improvement of this venture is to upgrade and overhaul the activity of single-stage capacitor banks by fostering a microchip-based control framework.

The control unit will actually want to control capacitor bank working advances in light of the shifting burden current. Current transformer is utilized to quantify the heap current for inspecting. Keen control utilizing this computer chip control unit guarantees even use of capacitor steps, limits number of exchanging tasks and improves power factor remedy.

Power Factor:

Power factor is an energy idea that is connected with power stream in electrical frameworks. To comprehend power factor, understanding three unique kinds of force in electrical systems is useful.

Genuine Power is the power that is really changed over into valuable work for making intensity, light and movement. Genuine power is estimated in kilowatts (kW) and is aggregated by the electric charging meter in kilowatt-hours (kWh). An illustration of genuine power is the valuable work that straightforwardly turns the shaft of an engine Reactive Power is the power used to support the electromagnetic field in inductive and capacitive hardware. It is the non-working power part. Receptive power is estimated in kilovolt-amperes responsive (kVAR). Receptive power doesn't show up on the client

charging explanation.

All out Power or Apparent power is the mix of genuine power and responsive power. Absolute power is estimated in kilovolt-amperes (kVA) and is aggregated by the electric charging meter in kilovolt-ampere-hours (kVAh). Power factor (PF) is characterized as the proportion of genuine ability to add up to drive, and is communicated as a rate (%).



As the power factor ($\cos \varphi$) builds, the proportion of genuine capacity to evident power (which is = $\cos \varphi$), increments and approaches solidarity (1), while the point φ diminishes and the receptive power diminishes. [$\cos \varphi \rightarrow$, its most extreme conceivable worth, $\varphi \rightarrow 0$ thus Q $\rightarrow 0$, as the heap turns out to be not so much responsive but rather more absolutely resistive]. Presently, as the power factor diminishes, the proportion of genuine capacity to evident power additionally diminishes, as the point θ increments and receptive power increments.

Power Factor Correction:

Power factor revision is the most common way of making up for the slacking current by making a main current by interfacing capacitors to the stockpile. An adequate capacitance can be associated so the power factor is changed in accordance with be as near solidarity as could be expected.

Power factor revision (PFC) is a means of checking the unwanted impacts of electric loads that make a power factor that is short of what one (1). Power factor adjustment might be applied either by an electrical power transmission utility to work on the solidness and effectiveness of the transmission organization or, amendment might be introduced by individual electrical clients to lessen the expenses charged to them by their power specialist co-op.

An electrical burden that works on substituting flow requires obvious power, which comprises of genuine power and receptive power. Genuine power is the power really consumed by the heap. Responsive power is more than once requested by the heap and got back to the power source, and the recurrent impact happens while substituting current goes through a heap that contains a receptive part. The presence of responsive power makes the genuine power be not exactly the clear power, so the electric burden has a power component of short of what one.

The responsive power builds the ongoing streaming between the power source and the heap, which expands the power misfortunes through transmission and dispersion lines. This outcomes in functional and monetary misfortunes for influence organizations. Subsequently, power organizations require their clients, particularly those with huge burdens, to keep up with their power factors over a predetermined sum particularly around partner 0.90 or higher, or be dependent upon extra charges. Electrical architects engaged with the age, transmission, appropriation and utilization of electrical power have an interest in the power component of burdens since power factors influence efficiencies and expenses for both the electrical power industry and the shoppers. Notwithstanding the expanded working expenses, receptive power can require the utilization of wiring, switches, circuit breakers, transformers and transmission lines with higher current limits.

Power factor remedy endeavours to change the power element of an AC load or an AC power transmission framework to solidarity (1) through different strategies. Straightforward

techniques remember exchanging for or out banks of capacitors or inductors which act to drop the inductive or capacitive impacts of the heap, separately. model, the inductive impact of engine burdens might be balanced by privately associated capacitors. It is additionally conceivable to impact power factor amendment with a dumped coordinated engine interface across the inventory.

There are two types of PFCs:

- 1. Passive
- 2. Active

Passive PFC:

The simplest way to control the harmonic current is to use a filter: it is possible todesign a filter that passes current only at line frequency 50Hz. This filter reduces the harmonic current, which means that the non-linear device now looks like a linear load. At this point the power factor can be brought to near unity, using capacitors or inductors as required. This filter requires large-value high-current inductors, however, which are bulky and expensive. A passive PFC requires an inductor larger than the inductor in an active PFC, butcosts less. This is a simple way of correcting the nonlinearity of a load is by using capacitor banks. It is not as effective as active PFC. Passive PFCs are typically more power efficient than active PFC. (Wolfle, W.H2003).

Active PFC:

An "active power factor corrector" (active PFC) is a power electronic system that controls the amount of power drawn by a load in order to obtain a power factor asclose as possible to unity. In most applications, the active PFC controls the input current of the load so that the current waveform is proportional to the mains voltage waveform (a sine wave). The purpose of making the power factor as close to unity (1) as possible is to make the load circuitry that is power factor corrected appear purely resistive (apparent power equal to real power).

In this case, the voltage and current are in phase and the reactive power consumption is zero. This enables the most efficient delivery of electrical power from the power company to the consumer. Some types of active PFC are: Boost, Buck and Buck-boost. Active power factor correctors can be single-stage or multi-stage. Active PFC is the most effective and can produce a PFC of 0.99 (99%). (Fairchild 2004)

Advantages of Power Factor Correction:

There are several advantages in utilizing power factor correction capacitors. These include:

- Reduced demand charges.
- Increased load carrying capabilities in existing circuits.
- Improved voltage
- Power system loses

METHODOLOGY

Block Diagram:



HARDWAREREQUIREMENTS

- 1. TRANSFORMER(230–12VAC)
- 2. RECTIFIER
- 3. FILTER
- 4. VOLTAGEREGULATOR
- 5. ARDUINOUNO
- 6. RELAY
- 7. RELAYDRIVER
- 8. LCD
- 9. LM339
- 10. CURRENTTRANSFORMER
- 11. ZEROCROSSINGDETECTOR
- 12. INDUCTIVELOAD

- 13. SHUNT CAPACITOR
- 14. LED

TOOLS USED & APPLICATION

Transformers convert AC power starting with one voltage then onto the next with a little loss of force. Move forward transformers increment voltage; stepdown transformers lessen voltage. Most power supplies utilize a stage down transformer to decrease the perilously high voltage to a more secure low voltage.



A TYPICAL TRANSFORMER

The info loop is known as the essential and the result curl is known as the auxiliary. There is no electrical association between the two loops; all things being equal, they are connected by a substituting attractive field made in the delicate iron centre of the transformer. The two lines in the circuit image address the centre. Transformers squander next to no power so the power out is (nearly) equivalent to the power in. Note that as voltage is ventured down and current is moved forward.

The proportion of the quantity of turns on each curl, called the turn's proportion, decides the proportion of the voltages. A stage down transformer has countless turns on its essential (input) loop which is associated with the high voltage mains supply, and few turns on its optional (yield) curl to give a low result voltage.

Where,

Vp=primary(input)voltage.

Vs=secondary(output)voltage.

Np = number of turns on primary coil.

Ns = number of turns on secondary coil.

Ip=primary(input)current.

Is=secondary(output)current.

RECTIFIER:

A rectifier is an electrical gadget that converts exchanging flow (AC), which occasionally switches heading, to coordinate flow (DC), flow that streams in just a single bearing, a cycle known as correction. Rectifiers have many purposes including as parts of force supplies and as finders of radio transmissions.



Rectifiers might be made of strong state diodes, vacuum tube diodes, mercury circular segment valves, and different parts. The result from the transformer is taken care of to the rectifier. It changes over A.C. into throbbing

D.C. The rectifier might be a half wave or a full wave rectifier. In this task, a scaffold rectifier is utilized in view of its benefits like great strength and full wave correction. In certain half cycle just two diodes (1 arrangement of equal diodes) will direct, in negative half cycle staying two diodes will lead and they will direct just in forward predisposition as it were.

Filter:

Capacitive Filter is utilized in this venture. It eliminates the waves from the result of rectifier and smoothens the D.C. Yield got from this channel is consistent until the mains voltage and burden is kept up with steady. In any case, if both of the two is fluctuated, D.C. voltage got as of now changes. Hence, a controller is applied at the result stage.

The straightforward capacitor Filter is the most essential sort of force supply Filter. The utilization of this Filteris exceptionally restricted. It is at times utilized on incredibly high-voltage, low-current power supplies for cathode-beam and comparative electron tubes that require next to no heap current from the inventory. This is Filteradditionally utilized in circuits where the power-supply swell recurrence isn't basic and can be moderately high. Below figure can show how the capacitor charges and releases.



VOLTAGEREGULATOR7805:

Features

- OutputCurrentupto1A.
- OutputVoltagesof5,6,8,9,10,12,15,18,24V.
- ThermalOverloadProtection.
- ShortCircuitProtection.
- OutputTransistorSafeOperatingAreaProtection.



The LM78XX/LM78XXA series of three-terminal positive regulators are available in the TO-220/D-PAK package and with several fixed output voltages, making them useful in a Wide range of applications. Each type employs internal current limiting, thermal shutdown and safe operating area protection, making it essentially indestructible. If adequate heat sinking is provided, they can deliver over 1A output Current. Although designed primarily as fixed voltage regulators, these devices can be used with external components to obtain adjustable voltages and currents.

ARDUINO UNO:

Arduino is an open-source stage utilized for building hardware projects. Arduino comprises of both an actual programmable circuit board (frequently alluded to as a microcontroller) and a piece of programming, or IDE (Integrated Development Environment) that sudden spikes in demand for your PC, used to compose and transfer PC code to the actual board.



The Arduino stage has become extremely well known with people basically starting with equipment, and for good clarification. Unlike most past programmable circuit sheets, the Arduino shouldn't even worry about an alternate piece of hardware (called a computer programmer) to stack new code onto the board - you can simply use a USB interface. Besides, the Arduino IDE uses a dealt with type of C++, making it more clear to sort out some way to program. Finally, Arduino gives a standard design factor that breaks out the components of the smaller than expected controller into a more open pack

The Uno is one of the more popular sheets in the Arduino family and an exceptional choice for amateurs. We'll examine what's on it and what it can do later in the educational activity.

All through the drawn out Arduino has been the frontal cortex of thousands of endeavours, from conventional things to complex coherent instruments. A general neighbourhood makers - students, trained professionals, skilled workers, designers, and specialists - has collected around this open-source stage, their responsibilities have added up to an impossible proportion of open data that can be of unprecedented help to learners and experts the equivalent. Arduino was brought into the world at the Ivrea Interaction Design Institute as a simple device for quick prototyping, focused on understudies without a foundation in hardware and programming. When it arrived at a more extensive local area, the Arduino board began changing to adjust to new requirements and difficulties, separating its proposal from straightforward 8-cycle sheets to items for IoT applications, wearable, 3D printing, and inserted conditions. All Arduino sheets are totally open-source, enabling The Uno is one of the more famous sheets in the Arduino family and an extraordinary decision for novices. We'll discuss what's on it and what it can do later in the instructional exercise.

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Arduino was brought into the world at the Ivrea Interaction Design Institute as a straightforward gadget for fast prototyping, zeroed in on students without an establishment in devices and programming. At the point when it showed up at a greater neighborhood, Arduino board started changing to conform to new necessities and hardships, isolating its proposition from direct

8-cycle sheets to things for IoT applications, wearable, 3D printing, and embedded conditions. All Arduino sheets are thoroughly open-source, empowering clients to build them independently and over the long haul change them to their particular necessities. The item, also, is open-source, and it is creating through the responsibilities of clients all over the planet. **Arduino Pin Diagram:**

A common illustration of Arduino board is Arduino Uno. It comprises of ATmega328-a 28 pin microcontrollers.



The most important parts on the Arduino board high lighted in red:

- I: USB connector
- 2: Power connector
- 3: Automatic power switch
- 4: Digital pins
- 5: Analog pins
- 6: Power pins
- 7: Reset switch

Application:

- Xoscillo, an open-source oscilloscope
- Arduinome, a MIDI regulator gadget that emulates the Monome
- OBDuino, an excursion PC that utilizes the on-board diagnostics interface tracked down in most present day vehicles
- Ardupilot, drone programming and equipment
- Gameduino, an Arduino safeguard to make retro 2D computer games
- Arduino Phone, a DIY cellphone
- Water quality testing stage
- Programmed titration framework in view of Arduino and stepper engine
- Minimal expense information glove for computer generated reality applications

- Impedance sensor framework to distinguish ox-like milk defilement
- Hand crafted CNC utilizing Arduino and DC engines with close circle control by Homofaciens
- DC engine control utilizing Arduino and H-Bridge

Relay-off:

A Relay-off is an electrically worked switch. Many transfers utilize an electromagnet to work an exchanging component precisely, yet other working standards are likewise utilized. Transfers are utilized where it is important to control a circuit by a low-power signal (with complete electrical disengagement among control and controlled circuits), or where a few circuits should be constrained by one sign.



ARelay-off is an electrically worked switch. Current coursing through the curl of the Relay-off makes an attractive field which draws in a switch and changes the switch contacts. The curl current can be on or off so transfers have two switch positions and most have twofold toss (changeover) switch contacts as displayed in the outline.

Relay-off DRIVER:

ULN2003 is a high voltage and high current Darlington semiconductor exhibit. The ULN2003 is a solid high voltage and high current Darlington semiconductor exhibits. It comprises of seven NPN Darlington matches that include high-voltage yields with normal cathode Clamp diode for exchanging inductive burdens. The gatherer current rating of a solitary Darlington pair is 500mA. The Darlington matches might be resembled for higher current ability. Applications incorporate transfer drivers, hammer drivers, light drivers, show drivers (LED gas release), line drivers, and rationale supports.

The ULN2003 has a 2.7kW series base resistor for each Darlington pair for activity straightforwardly with TTL or 5V CMOS gadgets.



ULN 2003

LIQUID CRYSTAL DISPLAY:

This is the first interfacing example for the Parallel Port. We will start with something simple. This example doesn't use the Bidirectional feature found on newer ports, thus it should work with most, if not all Parallel Ports. It however doesn't show the use of the Status Port as an input for a 16 Character x 2 Line LCDModule to the Parallel Port. These LCD Modules are very common these days, andare quite simple to work with, as all the logic required running them is on board.

LCD Background:

Frequently, an Arduino program must interact with the outside world using input and output devices that communicate directly with a human being. One of the mostcommon devices attached to an Arduino is an LCD display. Some of the most



LCD

common LCDs connected to the Arduino are 16x2 and 20x2 displays. This means 16 characters per line by 2 lines and 20 characters per line by 2 lines, respectively. Fortunately, a very popular standard exists which allows us to communicate with the vast majority of LCDs regardless of their manufacturer. The standard is referred to as HD44780U, which refers to the controller chip which receives data from an external source (in this case, the Arduino) and communicates directly with the LCD.

QUAD VOLTAGE COMPARATOR LM339

The LM339 comprises of four free accuracy voltage comparators, with an offset voltage detail as low as 20 mV max for each comparator, which were planned explicitly to work from a solitary power supply over a great many voltages. Activity from split power supplies is likewise conceivable and the low power supply currentchannel is free of the size of the power supply voltage.



These comparators likewise have an extraordinary trademark in that the information well known mode voltage range incorporates ground, despite the fact that they are worked from a solitary power supply voltage. The LM339 series was intended to straightforwardly communicate with TTL and CMOS. When worked from both in addition to and short power supplies, the LM339 series will straightforwardly connect with MOS rationale where their low power channel is a particular benefit over standard comparators

CURRENT TRANSFORMER:

The ongoing transformer is an instrument transformer used to step-down the ongoing in the circuit to quantifiable qualities and is consequently utilized for estimating rotating flows. At the point when the ongoing in a circuit is excessively high to apply straightforwardly to an estimating instrument, an ongoing transformer delivers a decreased current precisely relative



To the continuous in the circuit, which can consequently be supportively related with assessing and recording instruments? A continuous Transformer isolates the assessing instrument from what may be an extraordinarily high voltage in the noticed circuit. Current transformers are usually used in metering and protective exchanges. Like another transformer, a continuous transformer has a singular turn wire of an uncommonly colossal cross section as its fundamental winding and the discretionary winding has endless turns, in this way reducing the continuous in the helper to a unimportant piece of that in the

fundamental. Therefore, it has a fundamental winding, an alluring focus and a discretionary winding. The subbing current in the fundamental makes a pivoting alluring field in the appealing focus, which then, at that point, impels a trading current in the discretionary winding circuit. A principal objective of a continuous transformer design is to ensure the fundamental and discretionary circuits are capably coupled, so the discretionary current is straightforwardly relating to the fundamental current.

In like manner alluded to usually as a Ring C.T, the on-going bringing guide is fundamentally gone through the point of convergence of the winding. The aide goes probably as the fundamental winding and the ring contains the discretionary winding.

ZEROCROSSINGDETECTORS:

A zero crossing is a point where the sign of a mathematical function changes (e.g. from positive to negative), represented by the crossing of the axis (zero value) in the graph of the function. In alternating current, the zero-crossing is the instantaneous point at which there is no voltage present. In a sine wave this condition normally occurs twice in a cycle. signal crosses zero volts. If input voltage is a low frequency signal, then output voltage will be less quick to switch from one saturation point to another



INDUCTIVELOAD:



A load that is predominantly inductive, so that the alternating load current lags behind the alternating voltage of the load. Also known as lagging load. Any devices that have coils of wire in their manufacture can be classed as inductive loads. E.g. motors, solenoids and contactor coils are a few. Example of resistive loads can be baseboard heaters, filament light bulbs, toasters and stove top elements..

HUNTCAPACITORS:



Shunt capacitor banks are used to improve the quality of the electrical supply and the efficient operation of the power system. Studies show that a flat voltage profile on the system can significantly reduce line losses. Shunt capacitor banks are relatively inexpensive and can be easily installed anywhere on the network.

LIGHT EMITTING DIODES (LED):

A light-transmitting diode (LED) is a semiconductor light source. LEDs are utilized as pointer lights in numerous gadgets and are progressively utilized for general lighting. Showing up as useful electronic parts in 1962, early LEDs radiated low-force red light, yet current forms are accessible across the apparent, bright, and infrared frequencies, with extremely high brilliance.

At the point when a light-transmitting diode is turned on, electrons can recombine with openings inside the gadget, delivering energy as photons. This impact is called electroluminescence, and the shade of the light (comparing to the energy of the) not set in stone by the energy band hole of the semiconductor. A LED is frequently

little in region (under 1 mm2), and coordinated optical parts might be utilized to shape its radiation design. LEDs enjoy numerous upper hands over radiant light sources including lower energy utilization, longer lifetime, worked on actual heartiness, more modest size, and quicker exchanging. In any case, LEDs strong enough for room lighting are somewhat costly, and require more exact current and intensity the executives than reduced fluorescent light wellsprings of equivalent result.

Light-transmitting diodes are utilized in applications as different as flying lighting, auto lighting, promoting, general lighting and traffic lights. LEDs have permitted new text, video presentations, and sensors to be created, while their high exchanging rates are additionally helpful in cutting edge correspondences innovation. Infrared LEDs are likewise utilized in the controller units of numerous business items including TVs, DVD players and other homegrown apparatuses. LEDs are utilized to make another type of remote web access called Li-Fi, or light devotion. LEDs are likewise utilized in seven-section show.



TOOLS USED AND APPLICATION

ArduinoIDE:



The Arduino IDE is an open-source software, which is used to write and upload code to the Arduino boards. The IDE application is suitable for different operating systems such as Windows, Mac OS X, and Linux. It supports the programming languages C and

C++. Here, IDE stands for Integrated Development Environment.

The program or code written in the Arduino IDE is often called as sketching. We need to connect the Genuino and Arduino board with the IDE to upload the sketch written in the Arduino IDE software. The sketch is saved with the extension '.ino."





Proteus:

Proteus is used to simulate, design and drawing of electronic circuits. It was invented by the Lab center electronic. By using proteus you can make two-dimensional circuits designs as well. With the use of this engineering software, you can construct and simulate different electrical and electronic circuits on your personal computers or laptops. There are numerous benefits to simulate circuits on proteus before make them practically. Designing of circuits on the proteus takes less time than practical construction of the circuit. The possibility of error is less in software simulation such as loose connection thattakes a lot of time to find out connection's problems in a practical circuit. Circuitsimulations provide the main feature that some components of circuits are notpractical then you can construct your circuit on proteus. There is zero possibility ofburning and damaging of any electronic component in proteus. The electronic toolsthat are very expensive can easily get in proteus such as an oscilloscope. Usingproteus you can find different parents of circuits such as current, a voltage value of any component and resistance at any instant which is very difficult in a practical circuit.

SIMULATIONCIRCUITDIAGRAM



CALCULATIONSOFPOWERFACTOR





FINDAt:







When the input signals as sine wave form passes through the zero-crossing detector, we get a square wave form as output. The two square waveform outputs are fed into an XOR gate, the difference between the waves Δt is delivered as output. Where,

 $\boldsymbol{\phi}=$ the phase angle between the voltage and the current

f = frequency

 Δt = time difference between the voltage signal and current signal

SIMULATIONOUTPUT

RESISTIVELOAD:



INDUCTIVELOAD:



HARDWARELAYOUT



HARDWAREOUTPUTS

RESISTIVELOAD:



INDUCTIVELOAD:



MANUALMODE



AUTOMATICMODE





CONCLUSION

The Automatic Power Factor Detection and Correction gives an effective method to further develop the power variable of a power framework by a conservative way. Static capacitors are perpetually utilized for power calculate improvement processing plants or circulation line. Nonetheless, this framework utilizes capacitors just when power factor is low in any case, they are cut off from line. In this way, it further develops the power factor as well as expands the existence season of static capacitors. The power variable of any circulation line can likewise be further developed effectively by minimal expense little evaluating capacitor. This framework with static capacitor can further develop the power component of any dissemination line from load side. As, in the event that this static capacitor will apply in the high voltage transmission line, its evaluating will be out of the blue huge which will be uneconomical and wasteful. So a variable speed simultaneous condenser can be utilized in any high voltage transmission line to improve power factor & the speed of synchronous condenser can be controlled by microcontroller.

FUTURE ENHANCEMENT

- Model planned GSM framework can be utilized for enormous rating of APFC framework.
- Presentation of Reactor in APFC board enjoys benefits as:-
 - Reduces symphonious substance in the organization which further diminishes aggravations in the telecom organization, rowdiness in control hardware and transfer assurances, estimating mistakes in the metering framework.
 - Reduces network misfortunes.
 - Reduces hardware over-burdening and weight on protection.
 - Reduces cost, impromptu blackouts and increments power accessibility.

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