



FIBER REINFORCED CONCRETE

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ABSTRACT

Mechanical properties of cement and mortar built up with arbitrarily conveyed smooth steel filaments were examined to comprehend the instrument of fiber building up. Various volumes, lengths, directions and sorts of strands were utilized. Fibbers were contrasted and ordinary support flexure, pressure and pressure. It was seen that the critical building up impact of filaments is determined after the breaks are started in the grid, similarly as with ordinary tractable and stirrup support. The post-breaking opposition of filaments is extensively affected by their lengths, direction, and stress-strain relationship. The dividing of support seems to have little impact on break engendering under a specific length which in this examination was around 1 in. The supporting activity of filaments was systematically anticipated by utilizing the composite materials approach in view of the properties of individual parts.

Keywords: fiber-reinforced concrete, FRC, stress-strain .

1. INTRODUCTION:

GENERAL:

The headway and most recent improvement of significant development is generally connected with working on the effectiveness of the structure under seismic impact, diminishing expense, monetary utilization of new materials and so on, concrete is one such material, which is polished off in development industry close to water utilization on the planet. This sublime material is solid in pressure yet exceptionally powerless in strain. Utilization of scattered support in the concrete based lattice/concrete achieves promising new material and disposes of specific downsides and doors certain property.

HISTORICAL BACKGROUND:

By and large, filaments were utilized to built up the fragile material since old times, straws were utilized to support sun-prepared blocks, horse hairs were utilized to build up mortar and asbestos strands were utilized to build up concrete.

In 1910, doorman put the possibility that substantial can be fortified by the incorporation of filaments. Till 1963; there was just sluggish advancement on fiber built up concrete (FRC). Romualdi and Batson led to FRC by leading various test attempts to decide the essential designing properties like compressive, rigidity FRC.

Average sorts of strands utilized are steel, acrylic asbestons, glass, xylon, polyster, polyethylene, polypropylene, rayon, rock fleece, etc. Steel strands are accessible in round, level, reimped, twisted structures. Steel strands were utilized in various underlying components in different zones and examined its presentation. Presently a-days engineered strands have become more appealing and utilized for the support of cementitious materials.

'Fiber Reinforced Cement' as a material produced using water powered concrete and discrete, spasmodic filaments (containing no total). "Fiber supported concrete" (FRC) is made with pressure driven concrete, totals of different sizes, in incorporating discrete, irregular filaments. Both are solidly settled as another development material.

Steel filaments and manufactured strands track down applications in structural designing for a bigger scope by prudence of their intrinsic benefits; it is important to take note of that the exhibition of cement can be improved through the work of these miniature fortifications in a cross breed structure. The volume of information accessible on the exhibition investigations of half and half fiber built up concrete has all the earmarks of being deficient for a superior comprehension the examination, it is proposed to consolidate these strands at various extents in the bar primary components and designing properties and execution are being researched.

The need for the expansion of filaments in primary material is to expand the strength of the substantial and mortar and furthermore to diminish the break proliferation that predominantly relies upon the accompanying boundaries.

- Strength qualities of fiber
- Bond at fiber framework interface
- Flexibility of filaments
- Volume of fiber support
- Separating, scattering, direction, shape and perspective proportion of fiber.

LITERATURES REVIEW

Waheeb Ahmed al-khaja (1997 volume 7) studied the mechanical properties And time dependent deformation of polypropylene fiber concrete. This investigation conducted to study the effect of PPF used for reinforcing concrete mixes.

The compression, tension and flexural strength test were performed changing fiber 0.1 to 3 % of the cement weight content. Adding the 0.5 % of PPF the compressive strength can obtain the maximum value.

- K.Anbuvelan, M.M. Khadar. M.h, M.Lakshmi pathy and K.S. Sathyanarayann studies on properties of concretes containing polypropylene, steel and reengineered plastic shred fiber work an attempt has been made to study the influence of polypropylene fibers, steel fibers and re-engineered plastic shreds with 0.1 %, 0.5 % and 0.5 % by volume of concrete mix.

- With the addition of polypropylene fibers to plain concrete, its strength is increased in the range of 4 %-17 %. The improvement in its wear and impact resistance were 28 %-58 % and 72 %-134 %, respectively and reduction in maximum crack width is to an extent of 21 %-74 %.

- The steel fiber added to plain concrete resulted in improvement of the strength, wear and impact resistance characteristics by 4 %-49 %, 42 %-52 % and 34 %-38 % respectively. The reduction in maximum crack width is found to be 46 %-67 %.

- With the addition of reengineered plastic fibers to plain concrete, strength, wear and resistance to impact are increased to 20%-17.60%, 31%-48% and 123%-139% respectively. The reduction in its maximum crack width is 59%-73%.

- Maalej and Paramasivam (2002) studied the effectiveness of ductile fiber reinforced cementitious composites (DFRCC) in retarding the corrosion of steel in reinforced concrete

beams. A fiber content of 1.5 % PVA & 1.0 % steel fibres was used in a DFRCC and a layer of DFRCC was used around the main longitudinal reinforcement (FRC). The authors concluded that the FGC concept using DFRCC material was very effective in preventing corrosion – induced damage in RC beams and minimizing the loss in the beam load and deflection capacities. They also reported that the functionally graded concrete (FGC) beams have higher resistance against corrosion and cracking compared with conventional reinforced concrete.

Nataraja, Dhang and Gupta (1999) examined the feasibility of using UPV technique for assessing the quality of steel fiber reinforced concrete. The study parameters included fiber content, aspect ratio of fibres and concrete strength. The pulse velocity readings were taken longitudinally at the centre of cylinders and prisms. The authors concluded that the quality of SFRC could be adequately confirmed using UPV technique. They also reported that the pulse velocity at 7 – days and 28 – days can be estimated knowing the pulse velocity at 1- day using amplification factors of 1.11 and 1.13 for both plain and fiber reinforced concrete up to a compressive strength of 50MPa.

Mohammed and Kaushik (2000) investigated the influence of mixed aspect ratio of fibres on compressive strength, splitting tensile strength, flexural strength, impact strength and ductility of SFRC. They tried different mixed aspect ratio of fibres with a total volume fraction of 1.0%. The authors concluded that the use of 65% long fibres and 35% short fibres gave optimum mechanical properties.

PROPERTIES OF MATERIAL

4.1 PROPERTIES OF CEMENT

The properties of ordinary Portland cement as shown in the table 4.1.

Table 4.1: Physical properties of ordinary Portland cement

Test Particulars	Result Obtained	Requirements as per IS: 12269 1987
Specific gravity	3.15	3.10-3.15
Normal consistency (%)	31	30-35
Initial setting time (minutes)	37	30 minimum
Final setting time (minutes)	570	600 maximum
Compressive strength (MPa)		
a) 3 days	28	43
b) 7 days	38	33
c) 28 days	44	23

PROPERTIES OF FIBRES

STEEL FIBER (METALIC FIBER)

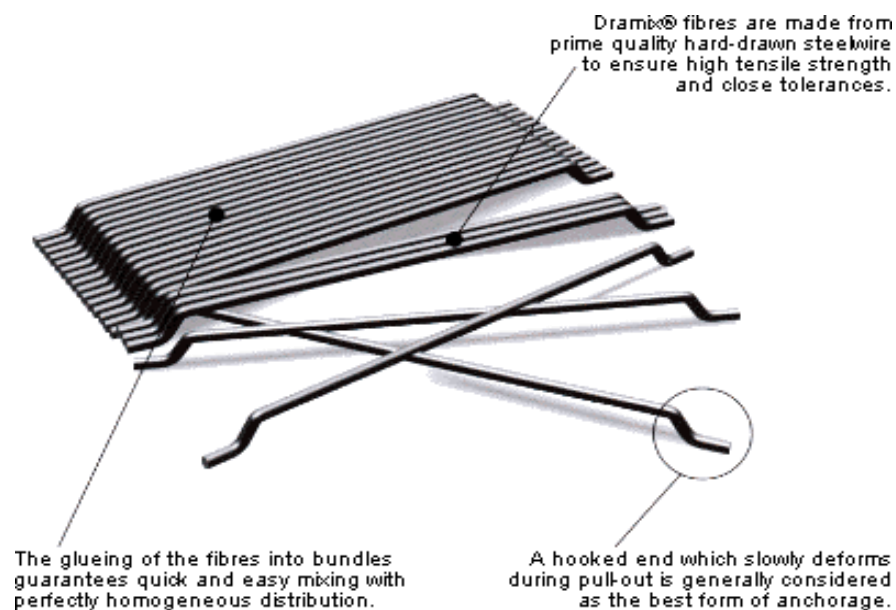
Steel fiber is perhaps the most regularly utilized fiber. By and large, round strands are utilized. The distance across may change from 0.25 to 0.75 mm. The steel fiber is probably going to get rusted and lose a portion of its solidarity. However, examinations have shown that the rusting of the filaments happens just at the surface. Utilization of steel strands make critical enhancements in flexural, effect and exhaustion strength of cement, it has been widely utilized in different sorts of designs, especially for overlays of streets, runway asphalts and scaffold decks. Flimsy shells and plates have likewise been developed utilizing steel strands.

POLYMERIC FIBER

Engineered polymeric strands have been created because of innovative work in the petrochemical and material enterprises. Fiber types that have been drained with concrete networks incorporate acrylic, aramid, nylon, polyester, polypropylene and polyethylene. They all have an extremely high rigidity, yet the greater part of these strands (aside from aramids) have a generally low modulus of versatility. The nature of polymeric strands that makes them valuable in FRC is their extremely high length to distance across proportions, their widths are on the request for micrometers.

SAMPLE IMAGE

1)The figure shows the general view of steel fiber



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CONCLUSION.

1. Higher compressive strength is gotten for 1.5 % steel fiber and 0.5% for Polypropylene Fiber added concrete.
2. Higher split rigidity is acquired for 1.5 % steel fiber and 1% for Polypropylene Fiber added concrete.
3. Concrete achieved greatest compressive and split elasticity while blending Minimum measure of polypropylene fiber contrasted with steel fiber.

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